

Printing date 12/15/2014

Reviewed on 11/21/2014

## 1 Identification

- **Product identifier**
- **Trade name: 80-1431 / Torque-Lok All-In-One**
- **Application of the substance / the mixture** Adhesive
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Kimball Midwest  
4800 Roberts Road  
Columbus, OH 43228  
Corporate Telephone: 800.233.1294  
Emergency Telephone: Chemtrec 1.800.424.9300
- **Information department:** Product safety department
- **Emergency telephone number:** Emergency Telephone: Chemtrec 1.800.424.9300

## 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS07

Acute Tox. 4 H302 Harmful if swallowed.  
Acute Tox. 4 H332 Harmful if inhaled.  
Skin Irrit. 2 H315 Causes skin irritation.  
Eye Irrit. 2A H319 Causes serious eye irritation.  
Skin Sens. 1 H317 May cause an allergic skin reaction.  
STOT SE 3 H335 May cause respiratory irritation.

- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC**



Irritant

Irritating to eyes, respiratory system and skin. May cause sensitisation by skin contact.  
Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

- **Information concerning particular hazards for human and environment:**

The product has to be labeled due to the calculation procedure of international guidelines.

- **Classification system:**

The classification was made according to the latest editions of international substances lists, and expanded upon from company and literature data.

- **Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS07

- **Signal word** Warning

- **Hazard-determining components of labeling:**

methacrylic acid, monoester with propane-1,2-diol  
trimethylolpropane triacrylate  
bisphenol A ethoxylate dimethacrylate  
maleic acid

- **Hazard statements**

Harmful if swallowed or if inhaled.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause an allergic skin reaction.  
May cause respiratory irritation.

(Contd. on page 2)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 12/15/2014

Reviewed on 11/21/2014

**Trade name: 80-1431 / Torque-Lok All-In-One**

(Contd. of page 1)

**Precautionary statements**

If medical advice is needed, have product container or label at hand.  
 Keep out of reach of children.  
 Read label before use.  
 Avoid breathing dust/fume/gas/mist/vapors/spray  
 Wear protective gloves.  
 Wear eye protection / face protection.  
 Wash thoroughly after handling.  
 Do not eat, drink or smoke when using this product.  
 Use only outdoors or in a well-ventilated area.  
 Contaminated work clothing must not be allowed out of the workplace.  
 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 Specific treatment (see on this label).  
 If swallowed: Call a poison center/doctor if you feel unwell.  
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 Wash contaminated clothing before reuse.  
 If skin irritation or rash occurs: Get medical advice/attention.  
 If eye irritation persists: Get medical advice/attention.  
 Rinse mouth.  
 If on skin: Wash with plenty of water.  
 Take off contaminated clothing and wash it before reuse.  
 Store locked up.  
 Store in a well-ventilated place. Keep container tightly closed.  
 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Classification system:****NFPA ratings (scale 0 - 4)****HMIS-ratings (scale 0 - 4)****Other hazards****Results of PBT and vPvB assessment****PBT:** Not applicable.**vPvB:** Not applicable.

## 3 Composition/information on ingredients

**Chemical characterization: Mixtures****Description:** Mixture of the substances listed below with nonhazardous additions.**Dangerous components:**

25852-47-5	polyethylene glycol dimethacrylate	25-50%
27813-02-1	methacrylic acid, monoester with propane-1,2-diol	25-50%
15625-89-5	trimethylolpropane triacrylate	10-<20%
41637-38-1	bisphenol A ethoxylate dimethacrylate	2.5-<10%
25608-33-7	Acrylic polymer	2.5-<10%
80-15-9	α,α -dimethylbenzyl hydroperoxide	0.1-<1%
110-16-7	maleic acid	0.1-<1%
609-72-3	N,N-dimethyl-o-toluidine	0.1-<1%

(Contd. on page 3)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 12/15/2014

Reviewed on 11/21/2014

Trade name: 80-1431 / Torque-Lok All-In-One

(Contd. of page 2)

## 4 First-aid measures

### Description of first aid measures

#### After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

#### After skin contact: Immediately wash with water and soap and rinse thoroughly.

#### After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

#### After swallowing: Call a doctor immediately.

#### Most important symptoms and effects, both acute and delayed No further relevant information available.

#### Indication of any immediate medical attention and special treatment needed

No further relevant information available.

## 5 Fire-fighting measures

### Extinguishing media

### Suitable extinguishing agents:

CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

### Special hazards arising from the substance or mixture No further relevant information available.

### Advice for firefighters

### Protective equipment: No special measures required.

## 6 Accidental release measures

### Personal precautions, protective equipment and emergency procedures Not required.

### Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

### Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

### Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

## 7 Handling and storage

### Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

### Information about protection against explosions and fires: No special measures required.

### Conditions for safe storage, including any incompatibilities

### Storage:

### Requirements to be met by storerooms and receptacles: No special requirements.

### Information about storage in one common storage facility: Not required.

### Further information about storage conditions: Keep receptacle tightly sealed.

### Specific end use(s) No further relevant information available.

## 8 Exposure controls/personal protection

### Additional information about design of technical systems: No further data; see item 7.

### Control parameters

### Components with limit values that require monitoring at the workplace:

15625-89-5 trimethylolpropane triacrylate

WEEL	Long-term value: 1 mg/m <sup>3</sup>
	Skin

(Contd. on page 4)

# Safety Data Sheet

## acc. to OSHA HCS

Printing date 12/15/2014

Reviewed on 11/21/2014

**Trade name: 80-1431 / Torque-Lok All-In-One**

(Contd. of page 3)

<b>80-15-9 <math>\alpha,\alpha</math>-dimethylbenzyl hydroperoxide</b>	
WEEL	Long-term value: 6 mg/m <sup>3</sup> , 1 ppm Skin

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
  - Keep away from foodstuffs, beverages and feed.
  - Immediately remove all soiled and contaminated clothing.
  - Wash hands before breaks and at the end of work.
  - Avoid contact with the eyes and skin.
- **Breathing equipment:**
  - In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
  - The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
  - The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

## 9 Physical and chemical properties

- **Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**
  - Form:** Fluid
  - Color:** According to product specification
- **Odor:** Characteristic
- **Odour threshold:** Not determined.
- **pH-value:** Not determined.
- **Change in condition**
  - Melting point/Melting range:** Undetermined.
  - Boiling point/Boiling range:** > 149 °C (> 300 °F)
- **Flash point:** > 93 °C (> 199 °F)
- **Flammability (solid, gaseous):** Not applicable.
- **Ignition temperature:**
  - Decomposition temperature:** Not determined.
- **Auto igniting:** Product is not selfigniting.
- **Danger of explosion:** Product does not present an explosion hazard.

(Contd. on page 5)

# Safety Data Sheet

## acc. to OSHA HCS

Printing date 12/15/2014

Reviewed on 11/21/2014

Trade name: 80-1431 / Torque-Lok All-In-One

(Contd. of page 4)

- **Explosion limits:**
  - Lower:** Not determined.
  - Upper:** Not determined.
- **Vapor pressure:** Not determined.
- **Density:** Not determined.
- **Relative density** Not determined.
- **Vapour density** Not determined.
- **Evaporation rate** Not determined.
- **Solubility in / Miscibility with Water:** Not miscible or difficult to mix.
- **Partition coefficient (n-octanol/water):** Not determined.
- **Viscosity:**
  - Dynamic:** Not determined.
  - Kinematic:** Not determined.
- **Solvent content:**
  - Organic solvents:** 0.0 %
  - Water:** 0.1 %
- **Other information** No further relevant information available.

## 10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
  - on the skin:** Irritant to skin and mucous membranes.
  - on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**  
The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant

- **Carcinogenic categories**

IARC (International Agency for Research on Cancer)		
81-07-2	1,2-benzisothiazol-3(2H)-one 1,1-dioxide	3
85-83-6	1-(2-methyl-4-(2-methylphenylazo)phenylazo)-2-naphthol	3
NTP (National Toxicology Program)		
None of the ingredients is listed.		
OSHA-Ca (Occupational Safety & Health Administration)		
None of the ingredients is listed.		

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.

(Contd. on page 6)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 12/15/2014

Reviewed on 11/21/2014

Trade name: 80-1431 / Torque-Lok All-In-One

(Contd. of page 5)

- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**  
 Water hazard class 2 (Self-assessment): hazardous for water  
 Do not allow product to reach ground water, water course or sewage system.  
 Danger to drinking water if even small quantities leak into the ground.  
 Harmful to aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
 Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

## 14 Transport information

- **UN-Number**
- **DOT, ADN, IMDG, IATA** Void
- **UN proper shipping name**
- **DOT, ADN, IMDG, IATA** Void
- **Transport hazard class(es)**
- **DOT, ADN, IMDG, IATA**
- **Class** Void
- **Packing group**
- **DOT, IMDG, IATA** Void
- **Environmental hazards:**
- **Marine pollutant:** No
- **Special precautions for user** Not applicable.
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.
- **UN "Model Regulation":** UN-, -

## 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

### · Section 355 (extremely hazardous substances):

None of the ingredients is listed.

### · Section 313 (Specific toxic chemical listings):

81-07-2 1,2-benzisothiazol-3(2H)-one 1,1-dioxide

80-15-9  $\alpha,\alpha$ -dimethylbenzyl hydroperoxide

107-21-1 ethanediol

### · TSCA (Toxic Substances Control Act):

25852-47-5 polyethylene glycol dimethacrylate

27813-02-1 methacrylic acid, monoester with propane-1,2-diol

15625-89-5 trimethylolpropane triacrylate

41637-38-1 bisphenol A ethoxylate dimethacrylate

(Contd. on page 7)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 12/15/2014

Reviewed on 11/21/2014

Trade name: 80-1431 / Torque-Lok All-In-One

(Contd. of page 6)

	Polyester Resin
25608-33-7	Acrylic polymer
	Silica
81-07-2	1,2-benzisothiazol-3(2H)-one 1,1-dioxide
80-15-9	$\alpha,\alpha$ -dimethylbenzyl hydroperoxide
110-16-7	maleic acid
57-55-6	propane-1,2-diol
613-48-9	NN Diethyl-P Toluidine
114-83-0	2'-phenylacetohydrazide
609-72-3	N,N-dimethyl-o-toluidine
	Polyethylene Glycol 200 Dimethacrylate

## Proposition 65

### Chemicals known to cause cancer:

None of the ingredients is listed.

### Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

### Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

### Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

## Carcinogenic categories

### EPA (Environmental Protection Agency)

None of the ingredients is listed.

### TLV (Threshold Limit Value established by ACGIH)

107-21-1 ethanediol

A4

### NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

**GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

### Hazard pictograms



GHS07

### Signal word

Warning

### Hazard-determining components of labeling:

methacrylic acid, monoester with propane-1,2-diol  
 trimethylolpropane triacrylate  
 bisphenol A ethoxylate dimethacrylate  
 maleic acid

### Hazard statements

Harmful if swallowed or if inhaled.  
 Causes skin irritation.  
 Causes serious eye irritation.  
 May cause an allergic skin reaction.  
 May cause respiratory irritation.

### Precautionary statements

If medical advice is needed, have product container or label at hand.  
 Keep out of reach of children.  
 Read label before use.  
 Avoid breathing dust/fume/gas/mist/vapors/spray  
 Wear protective gloves.  
 Wear eye protection / face protection.

(Contd. on page 8)

# Safety Data Sheet

## acc. to OSHA HCS

Printing date 12/15/2014

Reviewed on 11/21/2014

**Trade name: 80-1431 / Torque-Lok All-In-One**

(Contd. of page 7)

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Specific treatment (see on this label).

If swallowed: Call a poison center/doctor if you feel unwell.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Rinse mouth.

If on skin: Wash with plenty of water.

Take off contaminated clothing and wash it before reuse.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.· **Contact:** Kimball Midwest Regulatory· **Date of preparation / last revision** 12/15/2014 / -· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

Acute Tox. 4: Acute toxicity, Hazard Category 4

Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A

Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3