

SAFETY DATA SHEET

Section 1. Identification

Manufactured For Kimball Midwest

4800 Roberts Rd Columbus, OH 43228 Tel: (800) 233-1294

Emergency telephone

number

(800)424-9300 (24 Hours) Chemtrec

Product name Plastic-Master

Code 80-209

Specific uses Sealants and adhesives

Section 2. Hazards identification

OSHA/HCS status This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the substance or mixture

SKIN SENSITIZATION - Category 1

GHS label elements
Hazard pictograms



Signal word Warning

Hazard statements May cause an allergic skin reaction.

Precautionary statements

Prevention Wear protective gloves. Avoid breathing dust. Contaminated work clothing must not be

allowed out of the workplace.

Response IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before

reuse. If skin irritation or rash occurs: Get medical attention.

Storage Not applicable.

Disposal Dispose of contents and container in accordance with all local, regional, national and

international regulations.

Hazards not otherwise

classified

None known.

Section 3. Composition/information on ingredients

Substance/mixture

Mixture

United States

Ingredient name	% by weight	CAS number
EPON 872	10 - 30	-
titanium dioxide	1 - 5	13463-67-7
2,4,6-tris(dimethylaminomethyl)phenol	1 - 5	90-72-2
crystalline silica, non-respirable	0.1 - 1	14808-60-7

Canada

Name	%	CAS number
Talc (none asbestiform)	30 - 60	14807-96-6
Nepheline syenite	10 - 30	37244-96-5
Titanium dioxide	1 - 5	13463-67-7
Epichlorhydrin-bisphenol A resin	0.1 - 1	25068-38-6
Quartz	0.1 - 1	14808-60-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

Ingestion

Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Inhalation No known significant effects or critical hazards.

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Section 4. First aid measures

Skin contact May cause an allergic skin reaction.

Eye contactNo known significant effects or critical hazards.
Ingestion
No known significant effects or critical hazards.

Over-exposure signs/symptoms

Inhalation No specific data.

Skin contact Adverse symptoms may include the following:

irritation redness

Eye contactNo specific data.
Ingestion
No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician In case of inhalation of decomposition products in a fire, symptoms may be delayed. The

Use an extinguishing agent suitable for the surrounding fire.

exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments No specific treatment.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

None known.

Unsuitable extinguishing media

Specific hazards arising

from the chemical

No specific fire or explosion hazard.

National Fire Protection Association (U.S.A.)



Hazardous thermal decomposition products

Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides sulfur oxides

halogenated compounds metal oxide/oxides

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill

Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 35°C (95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use. Shelf life: 24.

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

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Section 8. Exposure controls/personal protection

Ingredient name	CAS#	Exposure limits
titanium dioxide	13463-67-7	ACGIH TLV (United States, 3/2018). TWA: 10 mg/m³ 8 hours. OSHA PEL 1989 (United States, 3/1989). TWA: 10 mg/m³ 8 hours. Form: Total dust OSHA PEL (United States, 5/2018). TWA: 15 mg/m³ 8 hours. Form: Total dust
crystalline silica, non-respirable	14808-60-7	OSHA PEL (United States, 5/2018). TWA: 50 μg/m³ 8 hours. Form: Respirable dust OSHA PEL Z3 (United States, 6/2016). TWA: 30 mg/m³ / (%SiO2+2) 8 hours. Form: Total dust

Canada

Ingredient name	Exposure limits
Talc (none asbestiform)	CA British Columbia Provincial (Canada, 7/2018). TWA: 2 mg/m³ 8 hours. Form: Respirable TWA: 0.1 f/cc 8 hours. CA Quebec Provincial (Canada, 1/2014). TWAEV: 3 mg/m³ 8 hours. Form: Respirable dust. CA Ontario Provincial (Canada, 1/2018). TWA: 2 mg/m³ 8 hours. Form: Respirable fraction. TWA: 2 f/cc 8 hours. CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 2 mg/m³ 8 hours. Form: Respirable particulate CA Saskatchewan Provincial (Canada, 7/2013). TWA: 2 mg/m³ 8 hours. Form: respirable fraction
Nepheline syenite	CA Ontario Provincial (Canada, 1/2018).
Titanium dioxide	TWA: 10 mg/m³ 8 hours. Form: Total dust CA British Columbia Provincial (Canada, 7/2018). TWA: 3 mg/m³ 8 hours. Form: Respirable dust TWA: 10 mg/m³ 8 hours. Form: Total dust CA Quebec Provincial (Canada, 1/2014). TWAEV: 10 mg/m³ 8 hours. Form: Total dust. CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 10 mg/m³ 8 hours. CA Ontario Provincial (Canada, 1/2018). TWA: 10 mg/m³ 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 20 mg/m³ 15 minutes. TWA: 10 mg/m³ 8 hours.
Quartz	CA Quebec Provincial (Canada, 1/2014). TWAEV: 0.1 mg/m³ 8 hours. Form: Respirable dust.

Appropriate engineering controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

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Section 8. Exposure controls/personal protection

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Skin protection Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with sideshields.

Section 9. Physical and chemical properties

Physical state Solid.

Color Blue.-White. [Light]

Odor Pungent.-Sulfurous. [Strong]

Odor thresholdNot available.pHNot applicable.Melting pointNot available.Boiling pointNot available.

Flash point Closed cup: >93.3°C (>199.9°F) [Setaflash.] [Product does not sustain combustion.]

Evaporation rate

Flammability (solid, gas)

Lower and upper explosive

Not available.

Not available.

(flammable) limits

Vapor pressureNot available.Vapor densityNot available.

Relative density 1.793

SolubilityEasily soluble in the following materials: methanol and acetone. Insoluble in the following materials: cold water and hot water.

insoluble in the following materials, cold water and not water.

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Section 9. Physical and chemical properties

Solubility in water

Auto-ignition temperature

Not applicable.

Not available.

>220°C (>428°F)

Viscosity

Kinematic (room temperature): Not applicable.

Kinematic (40°C (104°F)): Not applicable.

VOC 0.163 lbs/gal (19.6 g/l)

Aerosol product

Section 10. Stability and reactivity

ReactivityNo specific test data related to reactivity available for this product or its ingredients.

Chemical stability The product is stable.

Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid No specific data.

Incompatible materials No specific data.

Hazardous decomposition

products

Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,4,6-tris (dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
(, , , , , , , , , , , , , , , , , , ,	LD50 Oral	Rat	1200 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
titanium dioxide	Skin - Mild irritant	Human	-	72 hours 300 Micrograms	-
				Intermittent	
2,4,6-tris (dimethylaminomethyl)phenol	Eyes - Severe irritant	Rabbit	-	24 hours 50 Micrograms	-
(dimetriylaminometriyi)phenor	Skin - Mild irritant	Rat	-	0.025 Mililiters	-
	Skin - Severe irritant	Rat	-	0.25 Mililiters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-

Sensitization

No specific data.

Mutagenicity

No specific data.

Carcinogenicity

No specific data.

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Section 11. Toxicological information

Conclusion/Summary

: This product contains talc in a polymer matrix. Sanding the cured product may release particles containing talc with the polymer and other components of the matrix into the air. The talc contains less than 1% crystalline silica. Appropriate evaluations of the use of the product should be performed to determine if exposure to talc occurs due to handling and use. If such exposures occur, appropriate precautions must be taken to prevent exposure in excess of the OSHA Permissible Exposure Limit (PEL).

Classification

Product/ingredient name	OSHA	IARC	NTP
titanium dioxide crystalline silica, non- respirable	-	2B 1	- Known to be a human carcinogen.

Reproductive toxicity

No specific data.

Teratogenicity

No specific data.

Specific target organ toxicity (single exposure)

Name		Route of exposure	Target organs
EPON 872	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

No specific data.

Aspiration hazard

No specific data.

Information on the likely

routes of exposure

Not available.

Potential acute health effects

Eye contactNo known significant effects or critical hazards.
Inhalation
No known significant effects or critical hazards.

Skin contact May cause an allergic skin reaction.

Ingestion No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contactNo specific data.
Inhalation
No specific data.

Skin contact Adverse symptoms may include the following:

irritation redness

Ingestion No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate N

Not available.

effects

Potential delayed effects Not available.

Long term exposure

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Section 11. Toxicological information

Potential immediate

effects

Not available.

Potential delayed effects Not available.

Potential chronic health effects

No specific data.

General Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity

No known significant effects or critical hazards.

Mutagenicity

No known significant effects or critical hazards.

No known significant effects or critical hazards.

Developmental effects

No known significant effects or critical hazards.

Fertility effects

No known significant effects or critical hazards.

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

No specific data.

Section 12. Ecological information

Toxicity

No specific data.

Persistence and degradability

No specific data.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2,4,6-tris	0.219	-	low
(dimethylaminomethyl)phenol			

Mobility in soil

Soil/water partition coefficient (K_{oc})

Not available.

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues.

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains

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Section 13. Disposal considerations

and sewers.

Not applicable.

RCRA classification Not applicable

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN Number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Additional information

Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

United States

U.S. Federal regulations TSCA 8(a) PAIR: Siloxanes and Silicones, di-Me, reaction products with silica

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

United States inventory (TSCA 8b): All components are listed or exempted.

Clean Water Act (CWA) 307: zinc sulphide; zinc oxide

Clean Water Act (CWA) 311: acetic acid

Clean Air Act Section 112

(b) Hazardous Air Pollutants (HAPs) None of the components are listed.

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ Not applicable.

SARA 311/312

Classification SKIN SENSITIZATION - Category 1

Composition/information on ingredients

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Section 15. Regulatory information

Name	%	Classification
EPON 872	≥10 - ≤25	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
titanium dioxide	≤3	CARCINOGENICITY - Category 2
2,4,6-tris(dimethylaminomethyl) phenol	≤3	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
crystalline silica, non-respirable	≤1	CARCINOGENICITY - Category 1A

State regulations

Massachusetts The following components are listed: TALC; SOAPSTONE; TITANIUM DIOXIDE; TIN

DIOXIDE DUST

New York None of the components are listed.

New Jersey The following components are listed: SOAPSTONE; SILICA, QUARTZ; QUARTZ

(SiO2); TITANIUM DIOXIDE; TITANIUM OXIDE (TiO2)

Pennsylvania The following components are listed: TALC; SOAPSTONE DUST; QUARTZ DUST;

QUARTZ; TITANIUM OXIDE

Minnesota Hazardous

Substances

None of the components are listed.

California Prop. 65



WARNING!: This product can expose you to chemicals including Titanium dioxide, Silica, crystalline, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
titanium dioxide crystalline silica, non-respirable	Yes. Yes.	No. No.		-

Not applicable

Canada

Canadian lists

Canadian NPRI None of the components are listed.

CEPA Toxic substances None of the components are listed.

EU Regulation (EC) No. 1907/2006 (REACH)

Substances of very high concern

None of the components are listed.

Inventory list

Australia : Not determined.

Canada : Not determined.

China : All components are listed or exempted.

Europe : Not determined.

Japan : Japan inventory (ENCS): Not determined.

Japan inventory (ISHL): Not determined.

Malaysia: Not determined.New Zealand: Not determined.Philippines: Not determined.

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Section 15. Regulatory information

Republic of Korea : Not determined.
Taiwan : Not determined.
Thailand : Not determined.
Turkey : Not determined.

United States : All components are listed or exempted.

Viet Nam : Not determined.

Section 16. Other information

Key to abbreviations ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References Not available.

▼ Indicates information that has changed from previously issued version.

Notice to reader

The data in this Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material in any process. The information set forth herein is furnished free of charge and is based on technical data that the supplier believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Since conditions of use are outside of the supplier's control, the supplier makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe upon, any patents.

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