

SAFETY DATA SHEET

Section 1. Identification

Manufactured for:

Kimball Midwest
4800 Roberts Road
Columbus, OH 43228
Tel: (800) 233-1294

**Emergency telephone
number**

(800)424-9300 (24 Hours) Chemtrec

**Product name
Code**

Metal Master Steel Hand Kneadable Epoxy Putty
80-207

Specific uses

Sealants and adhesives

Section 2. Hazards identification

OSHA/HCS status

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the
substance or mixture**

SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms



Signal word

Warning!

Hazard statements

May cause an allergic skin reaction.

Precautionary statements

Prevention

Wear protective gloves. Avoid breathing dust. Contaminated work clothing should not be allowed out of the workplace.

Response

IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention.

Storage

Not applicable.

Disposal

Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise
classified**

None known.

Section 3. Composition/information on ingredients

Substance/mixture

Mixture

Ingredient name	% by weight	CAS number
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	5 - 10	25068-38-6
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	5 - 10	25068-38-6
crystalline silica non-respirable	0.1 - 1	14808-60-7

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

Ingestion

Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Inhalation

No known significant effects or critical hazards.

Skin contact

May cause an allergic skin reaction.

Eye contact

No known significant effects or critical hazards.

Ingestion

No known significant effects or critical hazards.

Over-exposure signs/symptoms

Inhalation

No specific data.

Skin contact

Adverse symptoms may include the following:
irritation
redness

Eye contact

No specific data.

Ingestion

No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Section 4. First aid measures

Specific treatments No specific treatment.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical No specific fire or explosion hazard.

National Fire Protection Association (U.S.A.)



Hazardous thermal decomposition products Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
sulfur oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

Large spill

Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 35°C (95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	CAS #	Exposure limits
crystalline silica non-respirable	14808-60-7	OSHA PEL Z3 (United States, 9/2005). Notes: 250/(%SiO₂+5) TWA: 250 MPPCF / (%SiO ₂ +5) 8 hours. Form: Respirable OSHA PEL Z3 (United States, 9/2005). Notes: 10/(SiO₂+2) TWA: 10 MG/M3 / (%SiO ₂ +2) 8 hours. Form: Respirable ACGIH TLV (United States, 3/2012). TWA: 0.025 mg/m ³ 8 hours. Form: Respirable fraction NIOSH REL (United States, 1/2013). TWA: 0.05 mg/m ³ 10 hours. Form: respirable dust OSHA PEL Z3 (United States, 9/2005). Notes: 30/(%SiO₂+2) TWA: 30 MG/M3 / (%SiO ₂ +2) 8 hours. Form: Total dust.

Appropriate engineering controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Respiratory protection	Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Skin protection	
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Eye/face protection	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Section 9. Physical and chemical properties

Physical state	Solid.
Color	Gray. Black. [Dark]
Odor	Pungent. Sulfurous. [Strong]
Odor threshold	Not available.
pH	Not applicable.
Melting point	Not available.
Boiling point	Not available.
Flash point	Closed cup: >93.3°C (>199.9°F) [Setaflash.] [Product does not sustain combustion.]
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not available.
Lower and upper explosive (flammable) limits	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	2.247
Solubility	Easily soluble in the following materials: methanol, diethyl ether and acetone. Soluble in the following materials: n-octanol. Insoluble in the following materials: cold water and hot water.
Solubility in water	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	>220°C (>428°F)

Section 9. Physical and chemical properties

Viscosity Kinematic (room temperature): Not applicable.
Kinematic (40°C (104°F)): Not applicable.

Section 10. Stability and reactivity

Reactivity No specific test data related to reactivity available for this product or its ingredients.

Chemical stability The product is stable.

Possibility of hazardous reactions Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid No specific data.

Incompatible materials No specific data.

Hazardous decomposition products Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	>15000 mg/kg	-
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	>15000 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	Eyes - Moderate irritant	Mammal - species unspecified	-	-	-
	Skin - Moderate irritant	Mammal - species unspecified	-	-	-

Sensitization

Product/ingredient name	Route of exposure	Species	Result
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	skin	Human	Sensitizing
	skin	Mouse	Sensitizing
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	skin	Human	Sensitizing

Mutagenicity

No specific data.

Carcinogenicity

No specific data.

Section 11. Toxicological information

Conclusion/Summary : This product contains talc in a polymer matrix. Sanding the cured product may release particles containing talc with the polymer and other components of the matrix into the air. The talc contains less than 1% crystalline silica. Appropriate evaluations of the use of the product should be performed to determine if exposure to talc occurs due to handling and use. If such exposures occur, appropriate precautions must be taken to prevent exposure in excess of the OSHA Permissible Exposure Limit (PEL).

Classification

Product/ingredient name	OSHA	IARC	NTP
crystalline silica non-respirable	-	1	Known to be a human carcinogen.

Reproductive toxicity

No specific data.

Teratogenicity

No specific data.

Specific target organ toxicity (single exposure)

No specific data.

Specific target organ toxicity (repeated exposure)

No specific data.

Aspiration hazard

No specific data.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact

No known significant effects or critical hazards.

Inhalation

No known significant effects or critical hazards.

Skin contact

May cause an allergic skin reaction.

Ingestion

No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact

No specific data.

Inhalation

No specific data.

Skin contact

Adverse symptoms may include the following:
irritation
redness

Ingestion

No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects

Not available.

Potential delayed effects

Not available.

Long term exposure

Potential immediate effects

Not available.

Potential delayed effects

Not available.

Potential chronic health effects

Section 11. Toxicological information

No specific data.

General	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	8059.4 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	EC50 11 mg/l	Algae	72 hours
	EC50 1.8 mg/l	Daphnia	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	EC50 11 mg/l	Aquatic plants	72 hours
	EC50 1.8 mg/l	Daphnia	48 hours
	LC50 2 mg/l	Fish	96 hours
	Chronic NOEC 0.3 mg/l	Daphnia	-

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	OECD 302B 301B Ready Biodegradability - CO ₂ Evolution Test	12 % - Not readily - 28 days	-	-
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	OECD 302B 302B Inherent Biodegradability: Zahn-Wellens/EMPA Test	12 % - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	-	-	Not readily
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	-	-	Not readily

Bioaccumulative potential

No specific data.

Section 12. Ecological information

Mobility in soil

Soil/water partition
coefficient (K_{oc})

Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA classification

Not applicable.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN Number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.
Additional information	-	-	-	-	-

Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations

TSCA 8(a) PAIR: Siloxanes and Silicones, di-Me, reaction products with silica

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)

Not listed

Clean Air Act Section 602 Class I Substances

Not listed

Clean Air Act Section 602 Class II Substances

Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ

Not applicable.

SARA 311/312

Classification

Immediate (acute) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	5 - 10	No.	No.	No.	Yes.	No.
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	5 - 10	No.	No.	No.	Yes.	No.
crystalline silica non-respirable	0.1 - 1	No.	No.	No.	No.	Yes.

State regulations

Massachusetts

The following components are listed: SOAPSTONE; MINERAL WOOL FIBER

New York

None of the components are listed.

New Jersey

The following components are listed: SOAPSTONE; SILICA, QUARTZ; QUARTZ (SiO₂); FERROSILICON; FERROCERIUM

Pennsylvania

The following components are listed: SOAPSTONE DUST; QUARTZ (SiO₂)

Minnesota Hazardous Substances

None of the components are listed.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Talc , not containing asbestiform fibres	Yes.	No.	No.	No.
crystalline silica non-respirable	Yes.	No.	No.	No.
carbon black respirable	Yes.	No.	No.	No.

Canada inventory

All components are listed or exempted.

International regulations

Section 15. Regulatory information

International lists

Australia inventory (AICS): All components are listed or exempted.

China inventory (IECSC): Not determined.

Japan inventory: Not determined.

Korea inventory: All components are listed or exempted.

Malaysia Inventory (EHS Register): Not determined.

New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.

Philippines inventory (PICCS): All components are listed or exempted.

Taiwan inventory (CSNN): Not determined.

Substances of very high concern

None of the components are listed.

Section 16. Other information

Key to abbreviations

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References

Not available.

📌 Indicates information that has changed from previously issued version.

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