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Version 1.03

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**Product identifier****Product name** 80-710 ULTRA-CUT CUTTING TOOL**Recommended use of the chemical
and restrictions on use****Product code** 80-710**Product Type** Extremely Flammable Aerosol
Synonyms None**Supplier's details****Recommended Use** Cutting tool compound.**Uses advised against** No information available**Manufactured For:**Kimball Midwest
4800 Roberts Rd.
Columbus, OH 43228
800-233-1294**Emergency telephone number****Chemical Emergency Phone** CHEMTREC : 1-800-424-9300**Number**
Company Emergency Phone 800-233-1294
Number

2. HAZARDS IDENTIFICATION

Classification

Note: This product is a consumer product and is labeled in accordance with the US Consumer Product Safety Commission regulations which take precedence over OSHA Hazard Communication labeling. The actual container label will not include the label elements below. The labeling below applies to industrial/professional products.

Flammable Aerosols	Category 1
Gases under pressure	Compressed Gas

GHS Label elements, including precautionary statements

Emergency Overview

DANGER

Extremely Flammable Aerosol
Contains gas under pressure; may explode if heated



Appearance Clear

Physical state Aerosol

Odor Solvent

Precautionary Statements - Prevention

Keep away from heat, sparks, open flames, hot surfaces - No smoking.
Do not spray on an open flame or other ignition source.
Pressurized container: Do not pierce or burn, even after use.

Precautionary Statements - Storage

Protect from sunlight. Store in a well-ventilated place
Do not expose to temperatures exceeding 122°F (50°C)

Hazards not otherwise classified (HNOC)

None

Other information

0% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %*
MINERAL OIL	8042-47-5	50-60
PROPANE/ISOBUTANE/N-BUTANE	68476-86-8	10-20
POLYMERIC VISCOSITY MODIFIER	MIXTURE	1-10
SULFURIZED HYDROCARBON	PROPRIETARY	1-10
CHLORINATED ESTERS	68440-29-9	1-10

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures for different exposure routes

General advice	Avoid contact with eyes, skin, and clothing. Avoid breathing vapors, mist, or gas. No hazards which require special first aid measures.
Eye contact	Immediately flush with plenty of water for at least 15 minutes. After initial flushing, remove any contact lenses and continue flushing. If eye irritation persists, consult a doctor.
Skin contact	Wash off with soap and plenty of water. Remove and wash contaminated clothing before re-use. If skin irritation persists, call a physician.
Inhalation	Move to fresh air. If not breathing, give artificial respiration. If breathing has stopped, contact emergency medical services immediately.
Ingestion	Call a physician or Poison Control Center immediately. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Risk of product entering the lungs on vomiting after ingestion.
Protection of First-aiders	Remove all sources of ignition.

Most important symptoms/effects, acute and delayed

Main Symptoms	Excessive exposure to the product may result in eye, skin, or respiratory irritation. Under normal conditions of intended use, this product does not pose a risk to health.
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Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Water fog.Dry chemical. Foam.Carbon dioxide (CO2). Cool containers/tanks with water spray.

Unsuitable Extinguishing Media Do not use a solid water stream as it may scatter and spread fire. Keep away from sources of ignition - No smoking.

Specific hazards arising from the chemical

Extremely Flammable / Flammable. Keep product and empty container away from heat and sources of ignition.

Explosion Data

Sensitivity to Mechanical Impact none.

Sensitivity to Static Discharge Yes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use shielding to protect fire-fighters from bursting containers. In the event of fire and/or explosion do not breathe fumes.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Use with adequate ventilation to keep the exposure levels below the OELS. Follow safe handling advice and personal protective equipment recommendations.
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Environmental precautions**Environmental precautions**

Vapors can accumulate in low areas. Report spills as required by local and federal regulations. Do not allow material to contaminate ground water system. Do not flush into surface water or sanitary sewer system. Should not be released into the environment.

Methods and materials for containment and cleaning up**Methods for Containment**

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains.

Methods for cleaning up

Soak up with inert absorbent material. Contain liquid and collect with an inter, non-combustible material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly. After cleaning, flush away traces with water. Prevent product from entering drains. Take precautionary measures against static discharges.

7. HANDLING AND STORAGE

Precautions for safe handling**Advice on safe handling**

Avoid breathing vapors or mists. Avoid contact with skin, eyes and clothing. Keep away from open flames, hot surfaces and sources of ignition. Contents under pressure. Do not puncture or incinerate cans. Handle in accordance with good industrial hygiene and safety practice. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities**Technical measures/Storage conditions**

Keep container tightly closed in a dry and well-ventilated place. Keep away from open flames, hot surfaces, and sources of ignition. Keep in properly labeled containers. Keep out of the reach of children. Store locked up.

Incompatible products

Strong acids, alkalis, oxidizing agents.

Aerosol Level

3

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
PROPANE/ISOBUTANE/N-BUTANE 68476-86-8	74-98-6: TWA: 1000 ppm 106-97-8: STEL: 1000 ppm 75-28-5: STEL: 1000 ppm	74-98-6:TWA: 1000 ppm TWA: 1800 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1800 mg/m ³ 106-97-8: (vacated) TWA: 800 ppm (vacated) TWA: 1900 mg/m ³	74-98-6:IDLH: 2100 ppm TWA: 1000 ppm TWA: 1800 mg/m ³ 106-97-8:TWA: 800 ppm TWA: 1900 mg/m ³ 75-28-5:TWA: 800 ppm TWA: 1900 mg/m ³

ACGIH: (American Conference of Governmental Industrial Hygienists)

OSHA: (Occupational Safety & Health Administration)

NIOSH IDLH: Immediately Dangerous to Life or Health

Other Exposure Guidelines

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Exposure controls**Engineering Measures**

Ventilation systems. Use adequate ventilation to keep the exposure levels below the occupational exposure limits. Showers. Eyewash stations.

Individual protection measures, such as personal protective equipment

Eye/Face Protection	Safety glasses with side-shields.
Skin and body protection	Chemical resistant apron. Protective gloves.
Respiratory protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene measures Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES**Physical and chemical properties**

Physical state	Aerosol	Odor	Solvent
Appearance	Clear	Odor Threshold	
Color	Dark Amber		
<u>Property</u>	<u>Values</u>	<u>Remarks • Methods</u>	
pH	No information available		
Melting/freezing point	No information available		
Boiling point/boiling range			
Flash Point	-97 °C / -142 °F	Based on propellant	
Evaporation rate	No information available		
Flammability (solid, gas)	No information available		
Flammability Limits in Air			
upper flammability limit			
lower flammability limit			
Vapor pressure			
Vapor density			
Specific Gravity	0.811		
Water solubility	No information available		
Partition coefficient: n-octanol/water			
Autoignition temperature	No information available	Not applicable	
Decomposition temperature			
Viscosity	No information available		
Explosive properties			
<u>Other information</u>			
VOC Content(%)	20		

10. STABILITY AND REACTIVITY**Reactivity**

Stable under recommended storage conditions

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

Strong acids, alkalis, oxidizing agents.

Hazardous Decomposition Products

Carbon oxides , Hydrocarbons, Fumes.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	Respiratory irritation may occur if excessive exposure to product by inhalation.
Eye contact	Eye irritation may occur if excessive exposure to product occurs.
Skin contact	Skin irritation may occur if person excessively exposes product to the skin.
Ingestion	May be harmful if swallowed.

Component Information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
MINERAL OIL 8042-47-5	> 5000 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms Excessive exposure to the product may result in eye, skin, or respiratory irritation. Under normal conditions of intended use, this product does not pose a risk to health.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization Not a known sensitizer.
Germ cell mutagenicity Not a germ cell mutagen.
Carcinogenicity There are no known carcinogenic chemicals in this product.
Legend:

NTP: (National Toxicity Program)
Known - Known Carcinogen

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.
Specific target organ systemic toxicity (single exposure) No known effect based on information supplied.
Specific target organ systemic toxicity (repeated exposure) No known effect based on information supplied.
Chronic toxicity Intentional misuse by deliberately concentrating and inhaling contents may be harmful or fatal. Chronic hydrocarbon abuse has been associated with irregular heart rhythms and potential cardiac arrest.
Target Organ Effects No known effects under normal use conditions.
Neurological effects Intentional misuse by deliberately concentrating and inhaling contents may be harmful or fatal.
Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	6680 mg/kg
ATEmix (dermal)	77734 mg/kg
ATEmix (inhalation-gas)	771605 mg/l
ATEmix (inhalation-dust/mist)	1122.1 mg/l
ATEmix (inhalation-vapor)	614 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
MINERAL OIL 8042-47-5	-	10000 mg/L LC50 <i>Lepomis macrochirus</i> 96h	-	-
PROPANE/ISOBUTANE/N-BUTANE 68476-86-8	-	-	-	-

Persistence and degradability**Bioaccumulation**

Chemical Name	log Pow
MINERAL OIL 8042-47-5	6
PROPANE/ISOBUTANE/N-BUTANE 68476-86-8	2.8

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment****Waste Disposal Methods**

This material, as supplied, is a hazardous waste according to Federal regulations (40 CFR 261). Dispose of in accordance with federal, state, and local regulations. This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261). Dispose of in accordance with federal, state, and local regulations.

Contaminated packaging

Do not re-use empty containers.

14. TRANSPORT INFORMATION**DOT Ground**

CONSUMER COMMODITY ORM-D
or
LIMITED QUANTITY

IATA

UN1950, AEROSOLS, FLAMMABLE, 2.1, LTD.QTY.

IMDG

UN1950, AEROSOLS, 2.1, LTD.QTY

15. REGULATORY INFORMATION**International Inventories**

Chemical Name	TSCA	DSL/NDSL	EINECS/ELI NCS	ENCS	IECSC	KECL	PICCS	AICS
MINERAL OIL	X	X	X	X	X	X	X	X
PROPANE/ISOBUTANE	X	X	X	x	X	X	X	X

NE/N-BUTANE								
CHLORINATED ESTERS	X	X	X	Not listed	X	X	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

CHINA - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

U.S. Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Star Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	Yes
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
LARD OIL 8016-28-2			X

EPA Pesticide Registration Number Not applicable

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazard 1	Flammability 4	Instability 0	Physical and chemical hazards -
<u>HMIS</u>	Health Hazard 1	Flammability 4	Physical Hazard 1	Personal protection B

Prepared By	Regulatory Affairs
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Revision Note	

Disclaimer

The data in this Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material in any process. The information set forth herein is furnished free of charge and is based on technical data that the supplier believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Since conditions of use are outside of the supplier's control, the supplier makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe upon, any patents.

End of Safety Data Sheet