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Version 3.03

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**Product identifier****Product name** 80-747 ULTRA CUT CUTTING TOOL COMPOUND DRILLING, TAPPING & CUTTING OIL**Recommended use of the chemical and restrictions on use****Product code** F00519**Product Type** Combustible liquid
Synonyms None**Supplier's details****Recommended Use** Cutting tool compound.
Uses advised against No information available**Manufactured For:**
Kimball Midwest
4800 Roberts Rd.
Columbus, OH 43228**Emergency telephone number**
Chemical Emergency Phone Number Chemtrec 1-800-424-9300
Company Emergency Phone Number 1-800-233-1294

None

Other information

- Toxic to aquatic life with long lasting effects

0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %*
PETROLEUM HYDROCARBON	MIXTURE	80-90
CHLORINATED ESTERS	68440-29-9	1-10

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures for different exposure routes

General advice	Avoid contact with eyes, and clothing. Avoid breathing, vapors, mist, or gas.
Eye contact	Rinse immediately with plenty of water and seek medical advice.
Skin contact	Wash off immediately with plenty of water. Get medical attention immediately if symptoms occur.
Inhalation	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
Ingestion	Do NOT induce vomiting. Call a physician immediately. Never give anything by mouth to an unconscious person. Risk of product entering the lungs on vomiting after ingestion.

Most important symptoms/effects, acute and delayed

Main Symptoms Causes skin irritation. May cause respiratory irritation. Harmful if swallowed.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

water fog. Dry chemical. Carbon dioxide (CO2). Cool containers / tanks with water spray.

Unsuitable Extinguishing Media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Flammable / Combustible liquid. Container may burst in fire.

Explosion Data

Sensitivity to Mechanical Impact none.

Sensitivity to Static Discharge Yes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use shielding to protect fire-fighters from bursting containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use with adequate ventilation to keep the exposure levels below the OELS.

Environmental precautions

Environmental precautions Report spills as required by local and federal regulations.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Contain liquid and collect with an inert, non-combustible material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with eyes. Avoid breathing vapors or mists. Avoid contact with skin, eyes and clothing. Keep away from open flames, hot surfaces and sources of ignition.

Conditions for safe storage, including any incompatibilities

Technical measures/Storage conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible products Store away from strong oxidizers and acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

ACGIH: (American Conference of Governmental Industrial Hygienists)

OSHA: (Occupational Safety & Health Administration)

Exposure controls

Engineering Measures Ventilation systems. Use adequate ventilation to keep the exposure levels below the OELs.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Safety glasses with side-shields.

Skin and body protection Chemical resistant apron. Protective gloves.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene measures Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical and chemical properties

Physical state	Liquid	Odor	Solvent
Appearance	Clear	Odor Threshold	No information available
Color	dark amber		

<u>Property</u>	<u>Values</u>	<u>Remarks • Methods</u>
pH	No information available	
Melting/freezing point	No information available	
Boiling point/boiling range	No information available	
Flash Point	No information available	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limits in Air		
upper flammability limit	No information available	
lower flammability limit	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	0.877	
Water solubility	Practically insoluble	
Partition coefficient: n-octanol/water	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Viscosity	No information available	
Explosive properties	No information available	

Other information

VOC Content(%)	0
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10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

Store away from strong oxidizers and acids.

Hazardous Decomposition Products

Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	Product does not present an acute toxicity hazard based on known information
Inhalation	Exposure to high vapour concentrations may cause nervous systems effects such as headache, nausea, and dizziness.
Eye contact	May cause slight irritation.

Skin contact Irritating to skin. Prolonged skin contact may defat the skin and produce dermatitis.

Ingestion Not acutely toxic. Aspiration into the lungs during swallowing may cause serious lung damage which may be fatal.

Information on toxicological effects

Symptoms Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting . Irritating to skin. Prolonged or repeated exposure may cause dermatitis. Contact with eyes may cause irritation. Not acutely toxic. Aspiration into the lungs during swallowing may cause serious lung damage which may be fatal.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Irritating to skin.
Sensitization No information available.
Germ Cell Mutagenicity No information available.
Carcinogenicity There are no known carcinogenic chemicals in this product.
Reproductive toxicity The ingredients are not reproductive hazards.
Specific target organ systemic toxicity (single exposure) May cause respiratory irritation.
Specific target organ systemic toxicity (repeated exposure) No information available.
Aspiration hazard May be fatal if swallowed and enters airways.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity
The following values are calculated based on chapter 3.1 of the GHS document .
ATEmix (inhalation-gas) 617284 mg/l
ATEmix (inhalation-vapor) 13 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

None known

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment

Waste Disposal Methods Dispose of in accordance with federal, state, and local regulations.

Contaminated packaging Do not re-use empty containers.

14. TRANSPORT INFORMATION

DOT Ground NOT REGULATED FOR SHIPMENT

IATA NOT REGULATED FOR SHIPMENT

IMDG NOT REGULATED FOR SHIPMENT

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL/NDSL	EINECS/ELI NCS	ENCS	IECSC	KECL	PICCS	AICS
CHLORINATED ESTERS	X	X	X	Not listed	X	X	X	X

Legend:

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- CHINA - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	no
Reactive Hazard	no

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations

California Proposition 65

This product does not contain any known Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

EPA Pesticide Registration Number Not applicable

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

16. OTHER INFORMATION

NFPA	Health Hazard 2	Flammability 2	Instability 0	Physical and chemical hazards -
HMIS	Health Hazard 2	Flammability 2	Physical Hazard 0	Personal protection B

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Revision Note
(M)SDS sections updated

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet