The following SDS references the product below:

LOCTITE® Quickstix™ 249™ Threadlocker Tape

Vendor Item Number: 1372603

Manufactured By:

Henkel

Distributed by Kimball Midwest with the KM productidentification number:

80-194





Revision Number: 004.0 Issue date: 08/25/2014

1. PRODUCT AND COMPANY IDENTIFICATION

IDH number:

LOCTITE® QUICKTAPE™ 249™ Product name:

THREADLOCKER TAPE

Product type: Anaerobic 1372603 Item number: Restriction of Use: None identified Region:

Company address: Henkel Corporation

One Henkel Way

Rocky Hill, Connecticut 06067

United States Contact information:

Telephone: (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC

1372603

1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1





Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work

clothing should not be allowed out of the workplace. Wear eye and face protection. Wear

protective gloves.

Response: IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for

several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get

medical attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 1372603 Product name: LOCTITE® QUICKTAPE™ 249™ THREADLOCKER TAPE Page 1 of 7

Hazardous Component(s)	CAS Number	Percentage*	
Polyglycol dimethacrylate	Proprietary	30 - 60	
Adipic acid-e-caprolactam- hexamethylenediamine-sebacic acid copolymer	25191-90-6	10 - 30	
Silica, amorphous, fumed, crystal-free	112945-52-5	5 - 10	
Cumene hydroperoxide	80-15-9	1 - 5	
Ethene, tetrafluoro-, homopolymer	9002-84-0	1 - 5	
Saccharin	81-07-2	1 - 5	
Caprolactam epsilon	105-60-2	0.1 - 1	
Cumene	98-82-8	0.1 - 1	
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1	
Methyl ethyl ketone	78-93-3	0.1 - 1	

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give

artificial respiration. Get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately flush skin with

plenty of water (using soap, if available). Wash clothing before reuse. Get

medical attention.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get medical

attention.

Symptoms: See Section 11.

IDH number: 1372603

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Hydrogen cyanide. Hydrocarbons.

Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to

prevent entry into water system; wear full protective equipment during cleanup. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until

disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist.

Wash thoroughly after handling. Refer to Section 8. Use only with adequate

ventilation. Keep container closed.

Storage: For safe storage, store at or below 28 °C (82.4 °F)

Keep in a cool, well ventilated area away from heat, sparks and open flame.

Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyglycol dimethacrylate	None	None	None	None
Adipic acid-e-caprolactam- hexamethylenediamine-sebacic acid copolymer	None	None	None	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 0.8 mg/m3 TWA	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Ethene, tetrafluoro-, homopolymer	None	None	None	10 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.
Saccharin	None	None	None	None
Caprolactam epsilon	5 mg/m3 TWA Inhalable fraction and vapor.	None	None	None
Cumene	50 ppm TWA	50 ppm (245 mg/m3) PEL (SKIN)	None	None
1-Acetyl-2-phenylhydrazine	None	None	None	None
Methyl ethyl ketone	200 ppm TWA 300 ppm STEL	200 ppm (590 mg/m3) PEL	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below

exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Safety showers and eye

wash stations should be available.

Skin protection:Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-

rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:Solid, FilmColor:BlueOdor:MildOdor threshold:Not available.

Odor threshold:

pH:

Not available.

Not available.

IDH number: 1372603 Product name: LOCTITE® QUICKTAPE™ 249™ THREADLOCKER TAPE Page 3 of 7

Vapor pressure: Not available. Boiling point/range: Not available. Melting point/ range: Specific gravity: Not available.

Vapor density: Not available. Flash point: Product is a solid. Flammable/Explosive limits - lower: Not available. Flammable/Explosive limits - upper: Not available. Autoignition temperature: Not available. Evaporation rate: Not available. Solubility in water: Not available. Partition coefficient (n-octanol/water): Not available. VOC content: 5 g/l (calculated) Viscosity: Not available. **Decomposition temperature:** Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing. Polymerization may occur at elevated temperature or in the

presence of incompatible materials.

Hazardous decomposition

products:

IDH number: 1372603

Oxides of carbon. Oxides of nitrogen. Hydrocarbons. Irritating organic vapours.

Incompatible materials: Strong oxidizing agents. Reducing agents. Aldehydes. Amines. Alkalis. Peroxides. Free radical

initiators.

Reactivity: Not available.

Conditions to avoid: Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Product name: LOCTITE® QUICKTAPE™ 249™ THREADLOCKER TAPE

Page 4 of 7

Potential Health Effects/Symptoms

Inhalation:

May cause irritation to nose and throat.
Causes skin irritation. May cause allergic skin reaction.
Causes serious eye damage.
May cause gastrointestinal disturbances. Skin contact:

Eye contact:

Ingestion:

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Polyglycol dimethacrylate	None	Allergen, Irritant	
Adipic acid-e-caprolactam- hexamethylenediamine-sebacic acid copolymer	None	No Records	
Silica, amorphous, fumed, crystal-free	None	Nuisance dust	
Cumene hydroperoxide	None	Allergen, Central nervous system, Corrosive, Irritant, Mutagen	
Ethene, tetrafluoro-, homopolymer	None	No Target Organs	
Saccharin	None	No Target Organs	
Caprolactam epsilon	Oral LD50 (RAT) = 1.2 g/kg Oral LD50 (RAT) = 1.6 g/kg Oral LD50 (RAT) = 1,210 mg/kg Inhalation LC50 (RAT, 2 h) = 0.3 mg/l	Allergen, Blood, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Reproductive, Less weight gain and food intake.	
Cumene	Oral LD50 (RAT) = 2.91 g/kg Oral LD50 (RAT) = 1,400 mg/kg Inhalation LC50 (RAT, 4 h) = 8000 ppm	Central nervous system, Irritant, Lung	
1-Acetyl-2-phenylhydrazine	None	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity	
Methyl ethyl ketone	Oral LD50 (RAT) = 2,300 - 3,500 mg/kg Oral LD50 (RAT) = 4,500 - 6,800 mg/kg Dermal LD50 (RABBIT) = > 8,000 mg/kg Inhalation LC50 (RAT, 4 h) = 11700 ppm	Irritant, Central nervous system	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyglycol dimethacrylate	No	No	No
Adipic acid-e-caprolactam- hexamethylenediamine-sebacic acid copolymer	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Cumene hydroperoxide	No	No	No
Ethene, tetrafluoro-, homopolymer	No	No	No
Saccharin	No	No	No
Caprolactam epsilon	No	No	No
Cumene	No	Group 2B	No
1-Acetyl-2-phenylhydrazine	No	No	No
Methyl ethyl ketone	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

IDH number: 1372603

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: This product contains a component or components identified as hazardous

under 40 CFR 261.24. D035: Methyl Ethyl Ketone.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated

Hazard class or division: None Identification number: None Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated

Hazard class or division: None Identification number: None Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated Hazard class or division: None Identification number: None

Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: Ethene, tetrafluoro-, homopolymer (CAS# 9002-84-0).

CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:

LA/SARA Section 311/312: Immediate Health, Delayed Health

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40

CFR 372). Cumene hydroperoxide (CAS# 80-15-9). Saccharin (CAS# 81-07-2).

CERCLA Reportable quantity: Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)

None above reporting de minimis

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

IDH number: 1372603

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Product name: LOCTITE® QUICKTAPE™ 249™ THREADLOCKER TAPE Page 6 of 7

Prepared by: Sheila Gines, Regulatory Affairs Specialist

Issue date: 08/25/2014

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

Product name: LOCTITE® QUICKTAPE™ 249™ THREADLOCKER TAPE Page 7 of 7