

**Section 1. Identification**

<b>Product identifier</b>	UltraBrazo Flux
<b>Product Identity</b>	831242
<b>Other means of identification</b>	
<b>Relevant identified uses of the substance or mixture and uses advised against</b>	See Technical Data Sheet.
<b>Details of the supplier of the safety data sheet</b>	
<b>Company Name</b>	Kimball Midwest 4800 Roberts Road Columbus Ohio 43228 Phone: 800-233-1294
<b>Emergency</b>	
<b>24 hour Emergency Telephone No. Customer Service:</b>	Chemtrec 800-424-9300

**Section 2. Hazard(s) identification**

**Classification of the substance or mixture under OSHA's Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7)**

Reproductive toxicity, category 1B;H360FD May damage fertility. May damage the unborn child.

**Label elements****Danger**

H360FD\* May damage fertility. May damage the unborn child.

**[Prevention]**

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P280 Wear protective gloves, eye protection, and face protection.

**[Response]**

P308+313 IF exposed or concerned: Get medical advice or attention.

**[Storage]**

P405 Store locked up.

**[Disposal]**

P501 Dispose of contents or container in accordance with local and national regulations.

**Other hazards**

This product contains no PBT/vPvB chemicals.

This product contains no endocrine disrupting chemicals.

<b>Section 3. Composition/information on ingredients</b>
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This product contains the following substances that present a hazard within the meaning of the OSHA's Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7).

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
<b>Boric Acid</b> CAS Number: 10043-35-3 Synonyms: Boric Acid	65 - 85	Reproductive toxicity, category 1B;H360FD	No data available
<b>Borates, tetra, sodium salts, pentahydrate</b> CAS Number: 12179-04-3 Synonyms: Borates, tetra, sodium salts, pentahydrate	10 - 30	Reproductive toxicity, category 1B;H360FD	No data available

The actual concentration or concentration range is withheld as a trade secret.

\*PBT/vPvB - PBT-substance or vPvB-substance.

The full texts of the phrases are shown in Section 16.

<b>Section 4. First aid measures</b>
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**Description of first aid measures**

**General**

In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

**Inhalation**

Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious, place in the recovery position and obtain immediate medical attention. Give nothing by mouth.

**Eyes**

Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.

**Skin**

Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.

**Ingestion**

If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

**Most important symptoms and effects, both acute and delayed**

**Overview**

No specific symptom data available.

Treat symptomatically. See section 2 for further details.

## Section 5. Fire-fighting measures

### Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO<sub>2</sub>, powder, water spray.

Unsuitable extinguishing media: Do not use; water jet.

### Special hazards arising from the substance or mixture

Hazardous decomposition: No hazardous decomposition data available.

### Advice for fire-fighters

As with all fires, wear positive pressure, self-contained breathing apparatus, (SCBA) with a full face piece and protective clothing. Persons without respiratory protection should leave area. Wear SCBA during clean-up immediately after fire. No smoking.

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## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

### Environmental precautions

Do not allow spills to enter drains or waterways.

### Methods and material for containment and cleaning up

Sweep up or pick up.

## Section 7. Handling and storage

### Precautions for safe handling

Handle containers carefully to prevent damage and spillage.

See section 2 for further details. - [Prevention]

### Conditions for safe storage, including any incompatibilities

Incompatible materials: No available information

See section 2 for further details. - [Storage]

### Specific end use(s)

No available information

## Section 8. Exposure controls / personal protection

### Control parameters

#### Exposure

CAS No.	Ingredient	Source	Value
10043-35-3	Boric Acid	OSHA	TWA 2.5 mg/m <sup>3</sup> (as F)
		ACGIH	2 mg/m <sup>3</sup> (I) Inhalable 6 mg/m <sup>3</sup> (I) Inhalable
		NIOSH	TWA 2.5 mg/m <sup>3</sup> [*Note: The REL also applies to other inorganic, solid fluorides (as F).]
12179-04-3	Borates, tetra, sodium salts, pentahydrate	OSHA	No Established Limit
		ACGIH	2 mg/m <sup>3</sup> (I) Inhalable 6 mg/m <sup>3</sup> (I) Inhalable
		NIOSH	TWA 1 mg/m <sup>3</sup>

The exposure limits for nuisance dust are: OSHA PEL: 15 mg/m<sup>3</sup> (50 mppcf\*) TWA, ACGIH 10 mg/m<sup>3</sup>.

### Exposure controls

#### Respiratory

If workers are exposed to concentrations above the exposure limit they must use the appropriate, certified respirators.

#### Eyes

Protective safety glasses recommended

#### Skin

Avoid skin contact. Protective gloves recommended.

#### Engineering Controls

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.

#### Other Work Practices

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

## Section 9. Physical and chemical properties

### Information on basic physical and chemical properties

<b>Physical State</b>	Powder
<b>Color</b>	White
<b>Odor</b>	Odorless
<b>Melting point / freezing point</b>	750° F, 400° C
<b>Initial boiling point and boiling range</b>	No available information
<b>Flammability (solid, gas)</b>	No available information
<b>Upper/lower flammability or explosive limits</b>	<b>Lower Explosive Limit:</b> No available information <b>Upper Explosive Limit:</b> No available information
<b>Flash Point</b>	°F °C, Test method: (Open/Close cup)
<b>Auto-ignition temperature</b>	No available information
<b>Decomposition temperature</b>	No available information
<b>pH</b>	No available information
<b>Viscosity (cSt)</b>	No available information
<b>Solubility in Water</b>	Moderate
<b>Partition coefficient n-octanol/water (Log Kow)</b>	No available information
<b>Vapor pressure (Pa)</b>	No available information
<b>Relative Density</b>	No available information
<b>Vapor Density</b>	No available information
<b>Particle Characteristics</b>	---
<b>Evaporation rate (Ether = 1)</b>	No available information
<b>Oxidising properties</b>	No available information
<b>Explosive properties</b>	No available information
<b>Other information</b>	
No other relevant information.	

## Section 10. Stability and reactivity

### Reactivity

Hazardous Polymerization will not occur.

### Chemical stability

Stable under normal circumstances.

### Possibility of hazardous reactions

No available information

### Conditions to avoid

Avoid high temperatures and contact with incompatible material

### Incompatible materials

No available information

### Hazardous decomposition products

No hazardous decomposition data available.

## Section 11. Toxicological information

### Acute toxicity

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Boric Acid - (10043-35-3)	3,450.00, Rat - Category: 5	> >2,000.00, Rabbit - Category: NA	No data available.	> 2.03, Rat - Category: NA	No data available.
Borates, tetra, sodium salts, pentahydrate - (12179-04-3)	No data available.	No data available.	No data available.	No data available.	No data available.

### Carcinogen Data

CAS No.	Ingredient	Source	Value
10043-35-3	Boric Acid	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No;
		ACGIH	A4
12179-04-3	Borates, tetra, sodium salts, pentahydrate	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No;
		ACGIH	A4

Classification	Category	Hazard Description
Acute toxicity (oral)	---	Not Applicable
Acute toxicity (dermal)	---	Not Applicable
Acute toxicity (inhalation)	---	Not Applicable

Skin corrosion/irritation	---	Not Applicable
Serious eye damage/irritation	---	Not Applicable
Respiratory sensitization	---	Not Applicable
Skin sensitization	---	Not Applicable
Germ cell mutagenicity	---	Not Applicable
Carcinogenicity	---	Not Applicable
Reproductive toxicity	1B	May damage fertility. May damage the unborn child.
STOT-single exposure	---	Not Applicable
STOT-repeated exposure	---	Not Applicable
Aspiration hazard	---	Not Applicable

Possible routes of entry:

**Symptoms and effects, both acute and delayed::**

No specific symptom data available.

Treat symptomatically.

**Section 12. Ecological information**

**Toxicity**

No additional information provided for this product. See Section 3 for chemical specific data.

**Aquatic Ecotoxicity**

Ingredient	96 hr LC50 fish, mg/L	48 hr EC50 crustacea, mg/L	ErC50 algae, mg/L
Boric Acid - (10043-35-3)	79.70, Pimephales promelas	91.00, Ceriodaphnia dubia	66.00, Phaeodactylum tricorutum
Borates, tetra, sodium salts, pentahydrate - (12179-04-3)	74.00, Limanda limanda	242.00, Daphnia magna	No data available.

**Persistence and degradability**

There is no data available on the preparation itself.

**Bioaccumulative potential**

No available information

**Mobility in soil**

No available information

**Results of PBT and vPvB assessment**

This product contains no PBT/vPvB chemicals.

**Other adverse effects**

No available information

### Section 13. Disposal considerations

#### Waste treatment methods

Observe all federal, provincial and local regulations when disposing of this substance.

### Section 14. Transport information

	<b>DOT (Domestic Surface Transportation)</b>	<b>IMO / IMDG (Ocean Transportation)</b>	<b>ICAO/IATA</b>
<b>UN number</b>	Not Regulated	Not Regulated	Not Regulated
<b>UN proper shipping name</b>	Not Regulated	Not Regulated	Not Regulated
<b>Transport hazard class(es)</b>	<b>DOT Hazard Class:</b> Not Applicable <b>Sub Class:</b> Not Applicable	<b>IMDG:</b> Not Applicable <b>Sub Class:</b> Not Applicable	<b>Air Class:</b> Not Applicable <b>Sub Class:</b> Not Applicable
<b>Packing group</b>	Not Applicable	Not Applicable	Not Applicable
<b>Environmental hazards</b>	Marine Pollutant: No;		
<b>Special precautions for user</b>	No available information		

## Section 15. Regulatory information

**Regulatory Overview** The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.

Classification of the substance or mixture under OSHA's Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7)

### Toxic Substance Control Act (TSCA)

CAS Number	Ingredient	Toxic Substance Control Act (TSCA)	Comments	Status
0012179-04-3	Borates, tetra, sodium salts, pentahydrate	No		
0010043-35-3	Boric Acid	Yes		ACTIVE

### Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

### Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

### Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

### Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

### Proposition 65 Label Warning:

This product contains no chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

## Section 16. Other information

**Revision Date** 08/23/2024

The data in this Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material in any process. The information set forth herein is furnished free of charge and is based on technical data that the supplier believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Since conditions of use are outside of the supplier's control, the supplier makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe upon, any patents.

The full text of the phrases appearing in section 3 is:  
H360 May damage fertility or the unborn child.

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