

Printing date 01/02/2015

80-1430 Ultra Bond Fusion

Reviewed on 10/22/2014

1 Identification

Product identifier

Trade name: 80-1430 Part 1(Ultra Bond Fusion Adhesive)

Application of the substance / the mixture Adhesives

Details of the supplier of the safety data sheet

Manufacturer/Supplier:

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Information department: Product safety department

Emergency telephone number: Ô@{ d^&Ä -800-I G -JH€€

2 Hazard(s) identification

Classification of the substance or mixture



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

STOT SE 3 H335 May cause respiratory irritation.

H227 Combustible liquid.

Classification according to Directive 67/548/EEC or Directive 1999/45/EC



Irritant

Irritating to eyes, respiratory system and skin.

Information concerning particular hazards for human and environment:

The product has to be labeled due to the calculation procedure of international guidelines.

Classification system:

The classification was made according to the latest editions of international substances lists, and expanded upon from company and literature data.

Label elements

GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

Hazard pictograms



GHS07

Signal word Warning

Hazard-determining components of labeling:

ethyl 2-cyanoacrylate

Hazard statements

Combustible liquid.

Causes skin irritation.

Causes serious eye irritation.

May cause respiratory irritation.

Precautionary statements

Keep away from flames and hot surfaces. – No smoking.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wear protective gloves / eye protection / face protection.

Wear protective gloves.

Wear eye protection / face protection.

Wash thoroughly after handling.

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Use only outdoors or in a well-ventilated area.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Specific treatment (see on this label).

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Call a poison center/doctor if you feel unwell.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

In case of fire: Use for extinction: CO₂, powder or water spray.

If on skin: Wash with plenty of water.

Take off contaminated clothing and wash it before reuse.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**

- **NFPA ratings (scale 0 - 4)**



Health = 1
Fire = 2
Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



Health = 1
Fire = 2
Reactivity = 0

- **Other hazards**

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

7085-85-0	ethyl 2-cyanoacrylate	50-100%
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4 First-aid measures

- **Description of first aid measures**

- **After inhalation:** Supply fresh air; consult doctor in case of complaints.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- **After swallowing:** Call a doctor immediately.

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

- **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**

- **Suitable extinguishing agents:**

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- **Special hazards arising from the substance or mixture** No further relevant information available.

- **Advice for firefighters**

- **Protective equipment:** No special measures required.

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6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

Components with limit values that require monitoring at the workplace:
7085-85-0 ethyl 2-cyanoacrylate
TLV Long-term value: 1 mg/m ³ , 0.2 ppm

- **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

- **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form:	Liquid
Color:	Colorless
Odor:	Characteristic
Odour threshold:	Not determined.
pH-value:	Not determined.

· Change in condition

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.

Flash point:	87 °C (189 °F)
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Flammability (solid, gaseous):	Not applicable.
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· Ignition temperature:

Decomposition temperature:	Not determined.
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Auto igniting:	Product is not selfigniting.
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Danger of explosion:	Not determined.
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· Explosion limits:

Lower:	Not determined.
Upper:	Not determined.

Vapor pressure:	Not determined.
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Density:	Not determined.
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Relative density	Not determined.
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Vapour density	Not determined.
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Evaporation rate	Not determined.
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· Solubility in / Miscibility with

Water:	Not miscible or difficult to mix.
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Partition coefficient (n-octanol/water):	Not determined.
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· Viscosity:

Dynamic:	Not determined.
Kinematic:	Not determined.

· Solvent content:

Organic solvents:	0.0 %
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Other information	No further relevant information available.
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10 Stability and reactivity

· Reactivity

· Chemical stability

· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

· **Possibility of hazardous reactions** No dangerous reactions known.

· **Conditions to avoid** No further relevant information available.

· **Incompatible materials:** No further relevant information available.

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- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**

- **Acute toxicity:**

- **Primary irritant effect:**

- **on the skin:** Irritant to skin and mucous membranes.

- **on the eye:** Irritating effect.

- **Sensitization:** No sensitizing effects known.

- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)		
123-31-9	1,4-dihydroxybenzene	3
· NTP (National Toxicology Program)		
None of the ingredients is listed.		
· OSHA-Ca (Occupational Safety & Health Administration)		
None of the ingredients is listed.		

12 Ecological information

- **Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- **Additional ecological information:**

- **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**

- **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- **Uncleaned packagings:**

- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**

- **DOT, ADN, IMDG, IATA** Void

- **UN proper shipping name**

- **DOT, ADN, IMDG, IATA** Void

- **Transport hazard class(es)**

- **DOT, ADN, IMDG, IATA**

- **Class** Void

- **Packing group**

- **DOT, IMDG, IATA** Void

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- **Environmental hazards:**
- **Marine pollutant:** No
- **Special precautions for user** Not applicable.
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.
- **UN "Model Regulation":** -

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

· Section 355 (extremely hazardous substances):		
123-31-9	1,4-dihydroxybenzene	
79-11-8	chloroacetic acid	
· Section 313 (Specific toxic chemical listings):		
123-31-9	1,4-dihydroxybenzene	
79-11-8	chloroacetic acid	
· TSCA (Toxic Substances Control Act):		
All ingredients are listed.		
· Proposition 65		
· Chemicals known to cause cancer:		
None of the ingredients is listed.		
· Chemicals known to cause reproductive toxicity for females:		
None of the ingredients is listed.		
· Chemicals known to cause reproductive toxicity for males:		
None of the ingredients is listed.		
· Chemicals known to cause developmental toxicity:		
None of the ingredients is listed.		
· Carcinogenic categories		
· EPA (Environmental Protection Agency)		
109-63-7	diethyl ether--boron trifluoride	I (oral)
· TLV (Threshold Limit Value established by ACGIH)		
123-31-9	1,4-dihydroxybenzene	A3
79-11-8	chloroacetic acid	A4
· NIOSH-Ca (National Institute for Occupational Safety and Health)		
None of the ingredients is listed.		

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard-determining components of labeling:** ethyl 2-cyanoacrylate
- **Hazard statements**
 - Combustible liquid.
 - Causes skin irritation.
 - Causes serious eye irritation.
 - May cause respiratory irritation.

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Trade name: Ultra Bond Fusion

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Precautionary statements

- Keep away from flames and hot surfaces. – No smoking.
- Avoid breathing dust/fume/gas/mist/vapors/spray
- Wear protective gloves / eye protection / face protection.
- Wear protective gloves.
- Wear eye protection / face protection.
- Wash thoroughly after handling.
- Use only outdoors or in a well-ventilated area.
- If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- Specific treatment (see on this label).
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- Call a poison center/doctor if you feel unwell.
- If skin irritation occurs: Get medical advice/attention.
- If eye irritation persists: Get medical advice/attention.
- In case of fire: Use for extinction: CO₂, powder or water spray.
- If on skin: Wash with plenty of water.
- Take off contaminated clothing and wash it before reuse.
- Store locked up.
- Store in a well-ventilated place. Keep container tightly closed.
- Store in a well-ventilated place. Keep cool.
- Dispose of contents/container in accordance with local/regional/national/international regulations.
- Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS:** Environment protection department.
- Contact:** Chemical Regulatory Specialist
- Date of preparation / last revision** 01/02/2015 / -
- Abbreviations and acronyms:**
 - ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 - IMDG: International Maritime Code for Dangerous Goods
 - DOT: US Department of Transportation
 - IATA: International Air Transport Association
 - ACGIH: American Conference of Governmental Industrial Hygienists
 - EINECS: European Inventory of Existing Commercial Chemical Substances
 - ELINCS: European List of Notified Chemical Substances
 - CAS: Chemical Abstracts Service (division of the American Chemical Society)
 - NFPA: National Fire Protection Association (USA)
 - HMIS: Hazardous Materials Identification System (USA)
 - : Flammable liquids, Hazard Category 4
 - Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2
 - Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A
 - STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3

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* 1 Identification

- **Product identifier**
- **Trade name:** 80-1430 Part 2 (Ultra Bond Fusion Powder)
- **CAS Number:**
65997-17-3
- **EC number:**
266-046-0
- **Application of the substance / the mixture** Welding Powder
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Kimball Midwest
4800 Roberts Road
Columbus, OH 43228
- 800-233-1294 (non emergency) • 1-800-424-9300 (emergency)
- **Information department:** Product safety department
- **Emergency telephone number:**
1-(800)-424-9300

* 2 Hazard(s) identification

- **Classification of the substance or mixture**
The substance is not classified according to the Globally Harmonized System (GHS).
- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC** Not applicable.
- **Information concerning particular hazards for human and environment:** Not applicable.
- **Label elements**
- **GHS label elements** Void
- **Hazard pictograms** Void
- **Signal word** Void
- **Hazard statements** Void
- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization:** Substances
- **CAS No. Description**
65997-17-3 Fibrous Glass
- **Identification number(s)**
- **EC number:** 266-046-0

* 4 First-aid measures

- **Description of first aid measures**
- **General information:** No special measures required.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** Breathing difficulty

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- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

* 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.

* 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Ensure adequate ventilation
- **Environmental precautions:** Do not allow product to reach sewage system or any water course.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

* 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
No special measures required.
Store in cool, dry place in tightly closed receptacles.
Keep away from heat and direct sunlight.
Ensure good ventilation/exhaustion at the workplace.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Store in a cool location.
Store only in the original receptacle.
- **Information about storage in one common storage facility:** Store away from oxidizing agents.
- **Further information about storage conditions:** None.
- **Specific end use(s)** No further relevant information available.

* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:** Not required.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
The usual precautionary measures for handling chemicals should be followed.
- **Breathing equipment:** Not necessary if room is well-ventilated.
- **Protection of hands:**
Impervious gloves
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
- **Material of gloves** Nitrile rubber, NBR
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Not suitable are gloves made of the following materials:**
Cotton or natural fibers

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PVC gloves

· **Eye protection:** Safety glasses· **Body protection:** Protective work clothing

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form:

Powder

Color:

Not determined.

· Odor:

Characteristic

· Odour threshold:

Not determined.

· pH-value:

Not applicable.

· Change in condition

Melting point/Melting range:

Undetermined.

Boiling point/Boiling range:

Undetermined.

· Flash point:

Not applicable.

· Flammability (solid, gaseous):

Product is not flammable.

· Ignition temperature:

Decomposition temperature:

Not determined.

· Auto igniting:

Not determined.

· Danger of explosion:

Product does not present an explosion hazard.

· Explosion limits:

Lower:

Not determined.

Upper:

Not determined.

· Vapor pressure:

Not applicable.

· Density:

Not determined.

· Relative density

Not determined.

· Vapour density

Not applicable.

· Evaporation rate

Not applicable.

· Solubility in / Miscibility with

Water:

Insoluble.

· Partition coefficient (n-octanol/water):

Not determined.

· Viscosity:

Dynamic:

Not applicable.

Kinematic:

Not applicable.

Organic solvents:

0.0 %

Solids content:

100.0 %

· Other information

No further relevant information available.

10 Stability and reactivity

· Reactivity

· Chemical stability

· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.· **Possibility of hazardous reactions** No dangerous reactions known.· **Conditions to avoid** No further relevant information available.· **Incompatible materials:** No further relevant information available.· **Hazardous decomposition products:** No dangerous decomposition products known.

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* 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.
The substance is not subject to classification.
- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)

Substance is not listed.

· NTP (National Toxicology Program)
--

Substance is not listed.

· OSHA-Ca (Occupational Safety & Health Administration)
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Substance is not listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Generally not hazardous for water
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

* 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Smaller quantities can be disposed of with household waste.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|-------------------------------------|------|
| · UN-Number | |
| · DOT, ADN, IMDG, IATA | Void |
| · UN proper shipping name | |
| · DOT, ADN, IMDG, IATA | Void |
| · Transport hazard class(es) | |
| · DOT, ADN, IMDG, IATA | |
| · Class | Void |
| · Packing group | |
| · DOT, IMDG, IATA | Void |
| · Environmental hazards: | |
| · Marine pollutant: | No |

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- **Special precautions for user** Not applicable.
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.
- **UN "Model Regulation":** -

* 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

· **Section 355 (extremely hazardous substances):**

Substance is not listed.

· **Section 313 (Specific toxic chemical listings):**

Substance is not listed.

· **TSCA (Toxic Substances Control Act):**

Substance is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

Substance is not listed.

· **Chemicals known to cause reproductive toxicity for females:**

Substance is not listed.

· **Chemicals known to cause reproductive toxicity for males:**

Substance is not listed.

· **Chemicals known to cause developmental toxicity:**

Substance is not listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

Substance is not listed.

· **TLV (Threshold Limit Value established by ACGIH)**

Substance is not listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

Substance is not listed.

· **GHS label elements** Void

· **Hazard pictograms** Void

· **Signal word** Void

· **Hazard statements** Void

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

* 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product Safety Department

· **Date of preparation / last revision** 01/15/2016 / 1

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

· *** Data compared to the previous version altered.**