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1 Identification

- Product identifier

- Trade name: Torque-Lok High Strength Primerless

Threadlocker

- Synonyms: High Strength Primerless, Oil Tolerant Threadlocker

- Part number: 80-149

- Application of the substance / the mixture Thread Locking

- Details of the supplier of the safety data sheet

- **Supplier:**Kimball Midwest
4800 Roberts Rd

Columbus, OH 43228

USA

Telephone: 800-233-1294

- Information department: Product Safety Department
- Emergency telephone number:

United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.

STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

- Hazard pictograms





GHS07 GHS08

- Signal word Warning

- Hazard-determining components of labeling:

2-hvdroxvethvl methacrvlate

2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate

dimethylbenzyl hydroperoxide

1,4-naphthoquinone

2'-phenylacetohydrazide

- Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H351 Suspected of causing cancer.

H335 May cause respiratory irritation.

H373 May cause damage to organs through prolonged or repeated exposure.

- Precautionary statements

P260 Do not breathe dust/fume/gas/mist/vapors/spray.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P264 Wash face, hands and any exposed skin thoroughly after handling.

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P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/protective clothing/eye protection/face protection. P280 Wear protective gloves. Wear eye protection / face protection. P280 P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 IF exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. P312 P314 Get medical advice/attention if you feel unwell. P362+P364 Take off contaminated clothing and wash it before reuse.

P332+P313 If skin irritation occurs: Get medical advice/attention. P333+P313

If skin irritation or rash occurs: Get medical advice/attention. P321 Specific treatment (see on this label).

P337+P313 If eye irritation persists: Get medical advice/attention. P363 Wash contaminated clothing before reuse.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Additional information:

8.5 % of the mixture consists of component(s) of unknown toxicity.

- Classification system:

- NFPA ratings (scale 0 - 4)



- HMIS-ratings (scale 0 - 4)



- Other hazards

- Results of PBT and vPvB assessment
 - PBT: Not applicable.
 - vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous	components:	
CAS: 25852-47-5	2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate	30 – 39%
	Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335	
CAS: 868-77-9	2-hydroxyethyl methacrylate	20 – 29%
	Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317	
CAS: 39382-25-7	2-Butenedioic acid (2E)-, polymer with α,α' -[(1-methylethylidene)di-4,1-phenylene]bis[ω -hydroxypoly[oxy(methyl-1,2-ethanediyl)]] Eye Irrit. 2A, H319	20 – 29%
	Modified Epoxy Acrylate Oligomer	1 – 4%
	Skin Irrit. 2, H315; Flam. Liq. 4, H227; Eye Irrit. 2B, H320	
CAS: 80-15-9	dimethylbenzyl hydroperoxide	1 – 4%
	Self-react. F, H242; Org. Perox. E, H242; Acute Tox. 3, H331; STOT RE 2, H373; Asp. Tox. 1, H304; Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H312; STOT SE 3, H335; Flam. Liq. 4, H227	
CAS: 57-55-6	propane-1,2-diol	1 – 4%
	Acute Tox. 4, H302	
CAS: 114-83-0	2'-phenylacetohydrazide	≤ 1%
	Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317; STOT SE 3, H335	
CAS: 98-82-8	cumene	≤ 1%
	Flam. Liq. 3, H226; Carc. 2, H351; Asp. Tox. 1, H304; Acute Tox. 4, H302; STOT SE 3, H335	

4 First-aid measures

- Description of first aid measures

- After inhalation:

Supply fresh air and to be sure call for a doctor.

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In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: If symptoms persist consult doctor.
- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents:

CO2, sand, extinguishing powder. Do not use water.

Use fire fighting measures that suit the environment.

- For safety reasons unsuitable extinguishing agents: Water
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
 - Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Wear protective clothing.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

No special precautions are necessary if used correctly.

- Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- Conditions for safe storage, including any incompatibilities

- Storage:
 - Requirements to be met by storerooms and receptacles: No special requirements.
 - Information about storage in one common storage facility: Not required.
 - Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
- Control parameters
 - Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

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CAS:	80-15-9 dimethylbenzyl hydroperoxide
WEEL	Long-term value: 6 mg/m³, 1 ppm Skin
CAS:	57-55-6 propane-1,2-diol
WEEL	Long-term value: 10 mg/m³
CAS:	98-82-8 cumene
PEL	Long-term value: 245 mg/m³, 50 ppm Skin
REL	Long-term value: 245 mg/m³, 50 ppm Skin
TLV	Long-term value: (246) NIC-5 mg/m³, (50) NIC-1 ppm NIC-A3

- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eves and skin.

- Breathing equipment:

Not required.

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:



Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

nformation on basic physical and che - General Information		
- Appearance:		
- Form:	Fluid	
- Color:	Red	
- Odor:	Characteristic	
- Odor threshold:	Not determined.	
- pH-value:	Not determined.	
- Change in condition		
- Melting point/Melting range:	Undetermined.	
 Boiling point/Boiling range: 	> 195 °C (> 383 °F)	
- Flash point:	100 °C (212 °F)	
- Flammability (solid, gaseous):	Not applicable.	
- Decomposition temperature:	Not determined.	

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- Auto igniting:	Product is not selfigniting.
- Danger of explosion:	Product does not present an explosion hazard.
- Explosion limits:	
- Lower:	Not determined.
- Upper:	Not determined.
- Vapor pressure at 68 °C (154.4 °F):	≤ 1.3 hPa (≤ 1 mm Hg)
- Density:	Not determined.
- Relative density	Not determined.
- Vapor density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water	r): Not determined.
- Viscosity:	
- Dynamic:	Not determined.
- Kinematic:	Not determined.
- Solvent content:	
- Organic solvents:	1.6 %
- Water:	1.4 %
VOC content:	1.59 %
	15.9 g/l / 0.13 lb/gal
- Solids content:	56.5 %
- Other information	lo further relevant information available.

10 Stability and reactivity

- Reactivity No further relevant information available.
 - Chemical stability
 - Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products:

Aldehyde

Hydrocarbons

11 Toxicological information

- Information on toxicological effects
 - Acute toxicity:

- LI	D/LC50 v	alues that are relevant for classification:
ATE (Acu	te Toxicity	r Estimate)
Oral	LD50	15,284 mg/kg (rat)
Dermal	LD50	27,945 mg/kg (rat)
Inhalative	LC50/4 h	12,296 mg/l (rat)
CAS: 868-	-77-9 2-hy	droxyethyl methacrylate
Oral	LD50	5,050 mg/kg (rat)
CAS: 80-1	5-9 dimet	hylbenzyl hydroperoxide
Oral	LD50	382 mg/kg (rat)
Dermal	LD50	500 mg/kg (rat)
Inhalative	LC50/4 h	220 mg/l (rat)
CAS: 57-5	5-6 propa	ne-1,2-diol
Oral	LD50	2,000 mg/kg (rat)
Dermal	LD50	20,800 mg/kg (rabbit)
CAS: 114	-83-0 2'-ph	nenylacetohydrazide
Oral	LD50	270 mg/kg (mouse)
		(Contd. on page)

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CAS: 9	8-82-8 cume	ene (Contactor)	sage o,
Oral	LD50	1,400 mg/kg (rat)	
Derma	LD50	12,300 mg/kg (rabbit)	
Inhalat	ve LC50/4 h	n 24.7 mg/l (mouse)	

- Primary irritant effect:
 - on the skin: Irritant to skin and mucous membranes.
 - on the eye: Irritating effect.
- Sensitization: Sensitization possible through skin contact.
- Additional toxicological information:

- Carcinogenic categories

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

ritant

2B
R
R

12 Ecological information

- Toxicity
 - Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
 - Bioaccumulative potential No further relevant information available.
 - **Mobility in soil** No further relevant information available.
- Additional ecological information:
 - General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- Results of PBT and vPvB assessment
 - PBT: Not applicable.
 - vPvB: Not applicable.
- Other adverse effects No further relevant information available.

13 Disposal considerations

- Waste treatment methods
 - Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- Uncleaned packagings:
 - **Recommendation:** Disposal must be made according to official regulations.

14 Transport information		
- UN-Number		
- DOT, ADN, IMDG, IATA	not regulated	
- UN proper shipping name - DOT, ADN, IMDG, IATA	not regulated	
- Transport hazard class(es)	<u> </u>	
- DOT, ADN, IMDG, IATA		
- Class	not regulated	
- Packing group		
- DOT, IMDG, IATA	not regulated	
- Environmental hazards:		
- Marine pollutant:	No	
- Special precautions for user	Not applicable.	

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- Transport in bulk according to Annex II of MARPOL73/78		
and the IBC Code	Not applicable.	
- UN "Model Regulation":	not regulated	

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture

None of the ingredients is listed.	
- Section 313 (Specific toxic chemical listings):	
CAS: 80-15-9 dimethylbenzyl hydroperoxide	
CAS: 98-82-8 cumene	
- TSCA (Toxic Substances Control Act):	
2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate	ACTIVE
2-hydroxyethyl methacrylate	ACTIVE
2-Butenedioic acid (2E)-, polymer with α,α'-[(1-methylethylidene)di-4,1-phenylene]bis[ω-hydroxypoly[oxy(methyl-1,2-ethanediyl)]]	ACTIVE
Ethoxylated Bisphenol A Dimethacrylate Esters	ACTIVE
Modified Epoxy Acrylate Oligomer	*
dimethylbenzyl hydroperoxide	ACTIVE
Saccharin	ACTIVE
propane-1,2-diol	ACTIVE
2'-phenylacetohydrazide	ACTIVE
cumene	ACTIVE
2-Phenyl-2-propanol	ACTIVE
tetrasodium ethylenediaminetetraacetate	ACTIVE
N-isopropylhydroxylamine	ACTIVE
1-hydroxyethane-1,1-diylbis(phosphonic acid)	ACTIVE
Colorant	ACTIVE
1,4-naphthoquinone	ACTIVE
Colorant	ACTIVI
phosphorous acid	ACTIVI
2-Propanone, oxime	ACTIVE
Deionized water	ACTIVE
- Hazardous Air Pollutants	
CAS: 98-82-8 cumene	
CAS: 130-15-4 1,4-naphthoquinone	

- Proposition 65

icer:
1

CAS: 98-82-8 cumene

- Chemicals known to cause reproductive toxicity for females:

CAS: 41637-38-1 Ethoxylated Bisphenol A Dimethacrylate Esters

- Chemicals known to cause reproductive toxicity for males:

CAS: 41637-38-1 Ethoxylated Bisphenol A Dimethacrylate Esters

- Chemicals known to cause developmental toxicity:

CAS: 41637-38-1 Ethoxylated Bisphenol A Dimethacrylate Esters

- Carcinogenic categories

- EPA (Environmental Protection Agency)	
CAS: 98-82-8 cumene	D, CBD
- TLV (Threshold Limit Value established by ACGIH)	
None of the ingredients is listed.	
- NIOSH-Ca (National Institute for Occupational Safety and Health)	
None of the ingredients is listed.	

⁻ Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

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16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: Safety, Health and Environmental Affairs
- Contact: Safety, Health and Environmental Affairs
 - Date of preparation / last revision 10/09/2019 / 22
 - Abbreviations and acronyms:

IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation
IATA: International Air Transport Association ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA) VOC: Volatile Organic Compounds (USA, ÉU) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit Flam. Liq. 3: Flammable liquids – Category 3 Flam. Liq. 4: Flammable liquids – Category 4 Self-react. F: Self-reactive substances and mixtures – Type E/F Org. Perox. E: Organic peroxides – Type E/F Acute Tox. 4: Acute toxicity – Category 4
Acute Tox. 3: Acute toxicity – Category 3
Skin Corr. 1B: Skin corrosion/irritation – Category 1B Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Dam. 1: Serious eye damage/eye irritation – Category 1 Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A Eye Irrit. 2B: Serious eye damage/eye irritation – Category 2B Skin Sens. 1: Skin sensitisation – Category 1 Carc. 2: Carcinogenicity – Category 2 STOT SE 3: Specific target organ toxicity (single exposure) – Category 3 STOT RE 2: Specific target organ toxicity (repeated exposure) - Category 2 Asp. Tox. 1: Aspiration hazard - Category 1

- * Data compared to the previous version altered.

Disclaimer

The data in this Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material in any process. The information set forth herein is furnished free of charge and is based on technical data that the supplier believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Since conditions of use are outside of the supplier's control, the supplier makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe upon, any patents.