

Date of issue: 03/24/2025 Reviewed on 03/24/2025

1 Identification

- Product identifier

- Trade name: Torque-Lok High Strength Threadlocker

- Other means of identification

- **Part number:** 80-149

- Application of the substance / the mixture Thread Locking

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

Kimball Midwest 4800 Roberts Road Columbus, OH 43228 Tel: (800) 233-1294

- Information department: Product Safety Department

- Emergency telephone number:

United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



Skin irritation 2

Eye irritation 2A

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

Specific target organ toxicity (single exposure) 3

H335 May cause respiratory irritation.

- Label elements
 - GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
 - Hazard pictograms



GHS07

- Signal word Warning
- Hazard-determining components of labeling:

2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate

Bisphenol A epoxy Acrylate

Modified Epoxy Acrylate Oligomer

2-carboxyethyl acrylate

2-Butenedioic acid (2Z)

2'-phenylacetohydrazide

- Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

- Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.

P280 Wear protective gloves.

P280 Wear eye protection / face protection. P302+P352 If on skin: Wash with plenty of water.

P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

P312 Call a poison center/doctor if you feel unwell.

P362+P364 Take off contaminated clothing and wash it before reuse. P332+P313 If skin irritation occurs: Get medical advice/attention.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P321 Specific treatment (see on this label).

P337+P313 If eye irritation persists: Get medical advice/attention.

(Contd. of page 1)

Safety Data Sheet acc. to OSHA HCS

Date of issue: 03/24/2025 Reviewed on 03/24/2025

Trade name: Torque-Lok High Strength Threadlocker

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Other hazards

- Results of PBT and vPvB assessment

- PBT: Not applicable.
- vPvB: Not applicable.

- Classification according to (d)(1)(ii) of § 1910.1200

The SDS issuer does not object to the classifications provided by importers or manufacturers of precursor products.

- Hazards not otherwise classified

There are no adverse physical or health effects known that are not covered by the hazard classes of the Hazard Communications Standard.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate	
	15 – 40%
n irritation 2, H315; Eye irritation 2A, H319; Specific target organ toxicity (single exposure) 3, H335	
nenoxyethyl methacrylate	10 – 30%
n irritation 2, H315; Eye irritation 2A, H319	
ylic polymer	7 – 13%
nbustible Dust	
pentylglycol Dimethacrylate	5 – 10%
n irritation 2, H315; Eye irritation 2A, H319	
phenol A epoxy Acrylate	1 – 5%
sitization - skin 1, H317	
dified Epoxy Acrylate Oligomer	1 – 5%
losives 1.3, H203; Skin irritation 2, H315; Eye irritation 2A, H319; Sensitization - skin 1, H317	
ropenoic acid, 2-methyl-, polymer	1 – 5%
nbustible Dust	
arboxyethyl acrylate	1 – 5%
n corrosion 1B, H314; Eye damage 1, H318; Specific target organ toxicity (single exposure) 3, H335	
ethylbenzyl hydroperoxide	0.1 – 1%
Freactive substances and mixtures - Type F, H242; Organic peroxides - Type E, H242; Acute toxicity - lation 3, H331; Specific target organ toxicity (repeated exposure) 2, H373; Aspiration hazard 1, H304; n corrosion 1B, H314; Eye damage 1, H318; Acute toxicity - oral 4, H302; Acute toxicity - dermal 4, 2; Specific target organ toxicity (single exposure) 3, H335; Flammable liquids 4, H227	
utenedioic acid (2Z)	0.1 – 1%
te toxicity - oral 4, H302; Acute toxicity - dermal 4, H312; Skin irritation 2, H315; Eye irritation 2A, H319; sitization - skin 1, H317; Specific target organ toxicity (single exposure) 3, H335	
henylacetohydrazide	0.1 – 1%
te toxicity - oral 4, H302; Skin irritation 2, H315; Eye irritation 2A, H319; Sensitization - skin 1, H317; cific target organ toxicity (single exposure) 3, H335	
n yllindrondon on o	irritation 2, H315; Eye irritation 2A, H319 lic polymer bustible Dust bentylglycol Dimethacrylate irritation 2, H315; Eye irritation 2A, H319 henol A epoxy Acrylate sitization - skin 1, H317 fied Epoxy Acrylate Oligomer busives 1.3, H203; Skin irritation 2, H315; Eye irritation 2A, H319; Sensitization - skin 1, H317 benoic acid, 2-methyl-, polymer bustible Dust boxyethyl acrylate corrosion 1B, H314; Eye damage 1, H318; Specific target organ toxicity (single exposure) 3, H335 thylbenzyl hydroperoxide reactive substances and mixtures - Type F, H242; Organic peroxides - Type E, H242; Acute toxicity - ation 3, H331; Specific target organ toxicity (repeated exposure) 2, H373; Aspiration hazard 1, H304; corrosion 1B, H314; Eye damage 1, H318; Acute toxicity - oral 4, H302; Acute toxicity - dermal 4, 2; Specific target organ toxicity (single exposure) 3, H335; Flammable liquids 4, H227 tenedioic acid (2Z)

4 First-aid measures

- Description of first aid measures

- After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: If symptoms persist consult doctor.
- Most important symptoms and effects, both acute and delayed No further relevant information available.
- Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
 - Protective equipment:

Wear self-contained respiratory protective device.

Date of issue: 03/24/2025 Reviewed on 03/24/2025

Trade name: Torque-Lok High Strength Threadlocker

Wear fully protective suit.

(Contd. of page 2)

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

- Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

No special precautions are necessary if used correctly.

- Information about protection against explosions and fires: No special measures required.

- Conditions for safe storage, including any incompatibilities

- Storage
 - Requirements to be met by storerooms and receptacles: No special requirements.
 - Information about storage in one common storage facility: Not required.
 - Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Control parameters

- Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

CAS: 80-15-9 dimethylbenzyl hydroperoxide

WEEL Long-term value: 6 mg/m³, 1 ppm

Skin

- Additional information: The lists that were valid during the creation were used as basis.

Exposure controls

- Appropriate engineering controls No further data; see section 7.
- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- Breathing equipment:

Not required.

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Date of issue: 03/24/2025 Reviewed on 03/24/2025

Trade name: Torque-Lok High Strength Threadlocker

(Contd. of page 3)

Nitrile rubber, NBR

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection: Required use of safety glasses
- Body protection: Protective work clothing

9 Physical and chemical properties

- General Information

- Physical state Liquid - Color: Red

Odor:

 Odor threshold:
 Melting point/Melting range:
 Boiling point/Boiling range:
 Flammability:

 Characteristic

 Not determined.

 > 140 °C (> 284 °F)
 Not applicable.

- Explosion limits:

- Lower:
- Upper:
- Flash point:
- Decomposition temperature:
- pH-value:

Not determined.

Not determined.

Not determined.

Not determined.

Viscosity:
Kinematic:
Dynamic:
Not determined.
Not determined.

- Solubility in / Miscibility with

- Water: Not miscible or difficult to mix.

Partition coefficient (n-octanol/water): Not determined.

- Partition coefficient (n-octanol/water): Not determined. - Vapor pressure at 68 °C (154.4 °F): ≤ 1.3 hPa (≤ 1 mm Hg)

- Vapor pressure:

- Density at 20 °C (68 °F): ~ 1.1 g/cm³ (~ 9.1795 lbs/gal)

Relative density
 Vapor density
 Particle characteristics
 Not determined.
 Not applicable.

- Other information

- Appearance:

Form: Fluid

- Important information on protection of health and environment, and on safety.

- Ignition temperature: Product is not selfigniting.

- Danger of explosion: Product does not present an explosion hazard.

- Solvent content:

- Organic solvents: 0.7 %
- Water: 0.8 %
- VOC content: 0.68 %
- 7.4 g/l / ~ 0.06 lb/gal

- Solids content: 39.6 %

- Change in condition

Evaporation rate Not determined.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- Chemical stability
 - Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products:

Aldehyde

Hydrocarbons

Date of issue: 03/24/2025 Reviewed on 03/24/2025

Trade name: Torque-Lok High Strength Threadlocker

(Contd. of page 4)

11 Toxicological information

- Information on toxicological effects
 - Acute toxicity:

- LD/LC50 values that are relevant for classification:				
ATE (Acut	ATE (Acute Toxicity Estimate)			
Inhalative	Inhalative LC50/4 h 29,101 mg/l (rat)			
CAS: 80-1	5-9 dimet	hylbenzyl hydroperoxide		
Oral	LD50	382 mg/kg (rat)		
Dermal	LD50	500 mg/kg (rat)		
Inhalative	LC50/4 h	220 mg/l (rat)		
CAS: 110-	16-7 2-Bu	tenedioic acid (2Z)		
Oral	LD50	708 mg/kg (rat)		
Dermal	LD50	1,560 mg/kg (rabbit)		
CAS: 114-83-0 2'-phenylacetohydrazide				
Oral	LD50	270 mg/kg (mouse)		

- Primary irritant effect:
 - on the skin: Irritant to skin and mucous membranes.
 - on the eye: Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

- Interactive effects No interactive effects between components are known.
- Carcinogenic categories

- IAR	C (International Agency for Research on Cancer)	
CAS: 9003-01-4	2-propenoic acid, homopolymer	3
CAS: 79-10-7	acrylic acid	3
CAS: 98-82-8	Cumene	2B
- NTI	P (National Toxicology Program)	
CAS: 98-82-8	Cumene	R
CAS: 130-15-4	1,4-naphthoquinone	R
- OS	HA-Ca (Occupational Safety & Health Administration)	
None of the ingr	edients is listed.	

- Alternative sources for toxicological information No non-standard sources for toxicological information where used.

12 Ecological information

- Toxicity
 - Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- Bioaccumulative potential No further relevant information available.
- Mobility in soil No further relevant information available.
- Results of PBT and vPvB assessment
 - PBT: Not applicable.
 - vPvB: Not applicable.
- Other adverse effects
 - Remark: Harmful to fish
 - Additional ecological information:
 - General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Harmful to aquatic organisms

13 Disposal considerations

- Waste treatment methods
 - Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Safety Data Sheet

Date of issue: 03/24/2025 Reviewed on 03/24/2025

Trade name: Torque-Lok High Strength Threadlocker

(Contd. of page 5)

- Uncleaned packagings:

- Recommendation: Disposal must be made according to official regulations.

14 Transport information	
- UN-Number - DOT, ADN, IMDG, IATA	not regulated
- UN proper shipping name - DOT, ADN, IMDG, IATA	not regulated
- Transport hazard class(es)	
- DOT, ADN, IMDG, IATA - Class	not regulated
- Packing group - DOT, IMDG, IATA	not regulated
- Environmental hazards: - Marine pollutant:	No
- Transport in bulk according to Annex II of and the IBC Code	f MARPOL73/78 Not applicable.
- Special precautions for user	Not applicable.
- UN "Model Regulation":	not regulated

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
 - Sara

- Section 355 (extremely hazardous substances):			
None of the ingr	None of the ingredients is listed.		
- Section 313 (Specific toxic chemical listings):			
CAS: 1985-51-9	Neopentylglycol Dimethacrylate		
CAS: 80-15-9	dimethylbenzyl hydroperoxide		
CAS: 79-10-7	acrylic acid		
CAS: 98-82-8	Cumene		
CAS: 98-86-2	acetophenone		
- TSCA (To	xic Substances Control Act):		
All components	have the value ACTIVE.		
- Hazaro	lous Air Pollutants		
CAS: 79-10-7	acrylic acid		
CAS: 98-82-8	Cumene		
CAS: 98-86-2	acetophenone		
CAS: 130-15-4	1,4-naphthoquinone		
- Propositio	CE		

- Proposition 65

 Chemicals known to 	cause cancer:
--	---------------

CAS: 98-82-8 Cumene

- Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- Carcinogenic categories

- EPA (Environmental Protection Agency)	
CAS: 98-82-8 Cumene	D, CBD
CAS: 98-86-2 acetophenone	D

Date of issue: 03/24/2025 Reviewed on 03/24/2025

Trade name: Torque-Lok High Strength Threadlocker

(Contd. of page 6)

- TLV (Threshold Limit Value)			
CAS: 79-10-7 acrylic acid	A4		
- NIOSH-Ca (National Institute for Occupational Safety and Health)			
None of the ingredients is listed.			

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: Safety, Health and Environmental Affairs
- Classification System:
 - HMIS-ratings (scale 0 4)



- NFPA ratings (scale 0 - 4)



- Date of previous version 03/21/2025
- Version number of previous version: 52
- Date of preparation 03/24/2025
- Abbreviations and acronyms:

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health TLV: Threshold Limit Value

PEL: Permissible Exposure Limit REL: Recommended Exposure Limit

Explosives 1.3: Explosives – Division 1.3

Flammable liquids 4: Flammable liquids — Category 4
Self-reactive substances and mixtures – Type F: Self-reactive substances and mixtures – Type E/F

Organic peroxides - Type E: Organic peroxides - Type E/F Acute toxicity - oral 4: Acute toxicity - Category 4 Acute toxicity - inhalation 3: Acute toxicity - Category 3 Skin corrosion 1B: Skin corrosion/irritation - Category 1B

Skin irritation 2: Skin corrosion/irritation – Category 2
Eye damage 1: Serious eye damage/eye irritation – Category 1

Eye irritation 2A: Serious eye damage/eye irritation – Category 2A

Sensitization - skin 1: Skin sensitisation – Category 1

Specific target organ toxicity (single exposure) 3: Specific target organ toxicity (single exposure) – Category 3 Specific target organ toxicity (repeated exposure) 2: Specific target organ toxicity (repeated exposure) – Category 2 Aspiration hazard 1: Aspiration hazard – Category 1

- * Data compared to the previous version altered.