

SAFETY DATA SHEET

1. Identification

Company phone

Product number 80-917

Product identifier Heat Stable Silicone Release Agent

Revision date 06-15-2018

Company information KIMBALL MIDWEST

4800 ROBERTS RD

COLUMBUS, OH 43228 United States General Assistance 1-800-233-1294

Emergency telephone US Chemtrec: 800-424-9300

Version # 02

Supersedes date 07-26-2017
Recommended use LUBRICANT
Recommended restrictions None known.

2. Hazard(s) identification

Physical hazards Flammable aerosols Category 1

Gases under pressure Liquefied gas
Skin corrosion/irritation Category 2
Aspiration hazard Category 1

OSHA defined hazards Not classified.

Label elements

Health hazards



Signal word Danger

Hazard statement Extremely flammable aerosol. Contains gas under pressure; may explode if heated. May be fatal if

swallowed and enters airways. Causes skin irritation.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open

flame or other ignition source. Pressurized container: Do not pierce or burn, even after use.

Wash thoroughly after handling. Wear protective gloves.

Response If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin: Wash

with plenty of water. If exposed or concerned: Get medical advice/attention. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

Storage Store locked up. Protect from sunlight. Store in a well-ventilated place. Protect from sunlight. Do

not expose to temperatures exceeding 50°C/122°F.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Environmental hazards Hazardous to the aquatic environment, acute Category 2

hazard

Hazardous to the aquatic environment, Category 2

long-term hazard

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Product name: 80-917 Heat Stable Silicone Release Agent
Version #: 02 Revision date: 06-15-2018 Issue date: 07-26-2017

Chemical name	Common name and synonyms	CAS number	%
Propane		74-98-6	40 - 60
Naphtha, (Petroleum), Hydrotreated Light		64742-49-0	20 - 40
n-Heptane		142-82-5	10 - 20
Methylcyclohexane		108-87-2	1 - 2.5
Other components below reporta	able levels		2.5 - 10

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get Skin contact

medical advice/attention. Wash contaminated clothing before reuse.

Rinse with water. Get medical attention if irritation develops and persists. Eye contact

Ingestion Not likely, due to the form of the product. Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content

doesn't get into the lungs.

redness and pain.

Most important symptoms/effects, acute and

delayed

General information

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

Aspiration may cause pulmonary edema and pneumonitis. Dizziness. Skin irritation. May cause

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Specific hazards arising from the chemical

Special protective equipment

and precautions for firefighters Fire fighting

equipment/instructions

Specific methods

General fire hazards

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Contents under pressure. Pressurized container may explode when exposed to heat or flame.

During fire, gases hazardous to health may be formed.

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

In case of fire: Stop leak if safe to do so. Do not move cargo or vehicle if cargo has been exposed to heat. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up. For massive fire in cargo area, use unmanned hose holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.

Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. In the event of fire and/or explosion do not breathe fumes.

Extremely flammable aerosol. Contents under pressure. Pressurized container may explode when exposed to heat or flame.

6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Refer to attached safety data sheets and/or instructions for use. Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Isolate area until gas has dispersed. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Prevent entry into waterways, sewer, basements or confined areas. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. All equipment used when handling the product must be grounded. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Suck back of water into the container must be prevented. Do not allow backfeed into the container. Purge air from system before introducing gas. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt. Do not re-use empty containers. Avoid contact with eyes, skin, and clothing. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Level 3 Aerosol.

Store locked up. Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in a well-ventilated place. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Stored containers should be periodically checked for general condition and leakage. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

Components	Туре	Value	
Methylcyclohexane (CAS 108-87-2)	PEL	2000 mg/m3	
		500 ppm	
n-Heptane (CAS 142-82-5)	PEL	2000 mg/m3	
		500 ppm	
Propane (CAS 74-98-6)	PEL	1800 mg/m3	
		1000 ppm	
US. ACGIH Threshold Limit Value	s		
Components	Туре	Value	
Methylcyclohexane (CAS 108-87-2)	TWA	400 ppm	
n-Heptane (CAS 142-82-5)	STEL	500 ppm	
,	TWA	400 ppm	
US. NIOSH: Pocket Guide to Chen	nical Hazards		
Components	Туре	Value	
Methylcyclohexane (CAS 108-87-2)	TWA	1600 mg/m3	
		400 ppm	
n-Heptane (CAS 142-82-5)	Ceiling	1800 mg/m3	
		440 ppm	
	TWA	350 mg/m3	

Product name: 80-917 Heat Stable Silicone Release Agent

US. NIOSH: Pocket Guide to Chemical Hazards

 Components
 Type
 Value

 Propane (CAS 74-98-6)
 TWA
 85 ppm 1800 mg/m3 1000 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection For prolonged or repeated skin contact use suitable protective gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection If permissible levels are exceeded use NIOSH mechanical filter / organic vapor cartridge or an

air-supplied respirator.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Gas.

Form Aerosol. Liquefied gas.

Color Not available.
Odor Not available.
Odor threshold Not available.
pH Not available.
Melting point/freezing point Not available.

Initial boiling point and boiling -43

range

-43.7 °F (-42.06 °C) estimated

Flash point -156.0 °F (-104.4 °C) PROPELLANT estimated

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower

1.3 % estimated

(%)

Flammability limit - upper

7.2 % estimated

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 75 psig @70F estimated

Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Explosive properties Not explosive.

Heat of combustion (NFPA

30B)

41.49 kJ/g estimated

Oxidizing properties Not oxidizing.

Specific gravity 0.63 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stabilityMaterial is stable under normal conditions.Possibility of hazardousHazardous polymerization does not occur.

reactions

Conditions to avoid Heat. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation No adverse effects due to inhalation are expected.

Skin contact Causes skin irritation.

Eye contact Direct contact with eyes may cause temporary irritation.

Ingestion Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious

chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics

Aspiration may cause pulmonary edema and pneumonitis. Dizziness. Skin irritation. May cause

redness and pain.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways.

Components Species Test Results

Methylcyclohexane (CAS 108-87-2)

Acute Dermal

LD50 Rabbit > 2000 mg/kg, 24 Hours

Inhalation

Vapor

LC100 Rabbit 59.9 mg/l

LC50 Dog > 4071 ppm, If <1L: Consumer Commodity

Hours

> 16.3 mg/l, lf <1L: Consumer Commodity

Hours

Mouse > 6564 ppm, If <1L: Consumer Commodity

Hours

> 26.3 mg/l, If <1L: Consumer Commodity

Hours

Rat > 6564 ppm, If <1L: Consumer Commodity

Hours

> 26.3 mg/l, If <1L: Consumer Commodity

Hours

LC50 Rat 16 mg/l, 4 Hours

Product name: 80-917 Heat Stable Silicone Release Agent

Version #: 02 Revision date: 06-15-2018 Issue date: 07-26-2017

Components Species Test Results

Naphtha, (Petroleum), Hydrotreated Light (CAS 64742-49-0)

Acute Dermal

LD50 Guinea pig; Rabbit > 9.4 ml/kg, 24 Hours

Rabbit > 1900 mg/kg, 24 Hours

Inhalation

LC50 Rat > 5000 mg/m3, 4 Hours

> 4980 mg/m3

> 4980 mg/m3, 4 Hours > 4.96 mg/l, 4 Hours

13700 ppm, 4 Hours

Oral

LD50 Rat 4820 mg/kg

n-Heptane (CAS 142-82-5)

<u>Acute</u>

Dermal

LD50 Rabbit > 2000 mg/kg, 24 Hours

Inhalation

LC50 Rat > 29.29 mg/l, 4 Hours

Oral

LD50 Rat > 5000 mg/kg

Propane (CAS 74-98-6)

Acute Inhalation

LC50 Mouse 1237 mg/l, 120 Minutes

52 %, 120 Minutes

Rat 1355 mg/l

658 mg/l/4h

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

Not classified.

single exposure

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard May be fatal if swallowed and enters airways.

^{*} Estimates for product may be based on additional component data not shown.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Components		Species	Test Results	
Methylcyclohexane	(CAS 108-87-2)			
Aquatic				
Fish	LC50	Striped bass (Morone saxatilis)	5.8 mg/l, 96 hours	
n-Heptane (CAS 14	2-82-5)			
Aquatic				
Fish	LC50	Mozambique tilapia (Tilapia mossambica)	375 mg/l, 96 hours	

^{*} Estimates for product may be based on additional component data not shown.

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Methylcyclohexane3.61n-Heptane4.66Propane2.36

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents

under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international

regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal. Do not re-use empty containers.

14. Transport information

DOT

UN number UN1950

UN proper shipping name Aerosols, flammable, (each not exceeding 1 L capacity)

Transport hazard class(es)

Class 2.1 Subsidiary risk -Label(s) 2.1

Packing group Not applicable.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisionsN82Packaging exceptions306Packaging non bulkNonePackaging bulkNone

This product meets the exception requirements of section 173.306 as a limited quantity and may be shipped as a limited quantity. Until 12/31/2020, the "Consumer Commodity - ORM-D" marking may still be used in place of the new limited quantity diamond mark for packages of UN 1950 Aerosols. Limited quantities require the limited quantity diamond mark on cartons after 12/31/20 and may be used now in place of the "Consumer Commodity ORM-D" marking.

IATA

UN number UN1950

UN proper shipping name Aerosols, flammable

Transport hazard class(es)

Class 2.1 Subsidiary risk -Label(s) 2.1

Packing group Not applicable.

Environmental hazards Yes ERG Code 10L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Read safety

instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only

Allowed with restrictions.

Packaging Exceptions

Exceptions LTD QTY

IMDG

UN number UN1950 UN proper shipping name AEROSOLS

Transport hazard class(es)

Class 2.1 Subsidiary risk -Label(s) None

Packing group Not applicable.

Environmental hazards

Marine pollutant Yes
EmS F-D, S-U

Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Read safety

instructions, SDS and emergency procedures before handling.

Packaging Exceptions Transport in bulk according to Annex II of MARPOL 73/78 and

Not applicable.

LTD QTY

the IBC Code

DOT



IATA; IMDG



Product name: 80-917 Heat Stable Silicone Release Agent
Version #: 02 Revision date: 06-15-2018 Issue date: 07-26-2017

Marine pollutant



General information

IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant. Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers: Ensure that containers are firmly secured. Ensure cylinder valve is closed and not leaking. Ensure valve outlet cap nut or plug (where provided) is correctly fitted. Ensure valve protection device (where provided) is correctly fitted. Ensure adequate ventilation. Ensure compliance with applicable regulations.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - Yes Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Propane (CAS 74-98-6)

Safe Drinking Water Act Not regulated.

(SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd.

(a))

Naphtha, (Petroleum), Hydrotreated Light (CAS 64742-49-0)

US. Massachusetts RTK - Substance List

Methylcyclohexane (CAS 108-87-2)

n-Heptane (CAS 142-82-5)

Propane (CAS 74-98-6)

US. New Jersey Worker and Community Right-to-Know Act

Methylcyclohexane (CAS 108-87-2)

n-Heptane (CAS 142-82-5) Propane (CAS 74-98-6)

US. Pennsylvania Worker and Community Right-to-Know Law

Methylcyclohexane (CAS 108-87-2)

n-Heptane (CAS 142-82-5) Propane (CAS 74-98-6)

US. Rhode Island RTK

Propane (CAS 74-98-6)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Benzene (CAS 71-43-2) Listed: February 27, 1987 Ethyl Benzene (CAS 100-41-4) Listed: June 11, 2004

US - California Proposition 65 - CRT: Listed date/Developmental toxin

Benzene (CAS 71-43-2) Listed: December 26, 1997 Toluene (CAS 108-88-3) Listed: January 1, 1991

US - California Proposition 65 - CRT: Listed date/Male reproductive toxin

Inventory name

Benzene (CAS 71-43-2) Listed: December 26, 1997

International Inventories

Country(s) or region

obuiltiy(b) or region	mventory name	
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

Toxic Substances Control Act (TSCA) Inventory

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

 Issue date
 07-26-2017

 Revision date
 06-15-2018

Version # 02

United States & Puerto Rico

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Revision informationThis document has undergone significant changes and should be reviewed in its entirety.

Product name: 80-917 Heat Stable Silicone Release Agent
Version #: 02 Revision date: 06-15-2018 Issue date: 07-26-2017

Yes

On inventory (yes/no)*