

The following SDS references the products below:

Double/Bubble® High Peel Strength Epoxy

Vendor Item Number: 04007

Manufactured By:

H.B. Fuller Company

Distributed by Kimball Midwest with the KM productidentification number:

<u>80-1454</u>



## H.B. Fuller® Double Bubble Epoxy Very High Peel Strength Part A (04007)

Version 1.0	Revision Date 09/09/2021
	D COMPANY IDENTIFICATION
SECTION I. FRODUCT AN	D COMPANY IDENTIFICATION
Product name	: H.B. Fuller® Double Bubble Epoxy Very High Peel Strength Part A (04007)
Product code	: 10000006986
Manufacturer or suppl	ier's details
Company	: H.B. Fuller Company
Address	: 1200 Willow Lake Boulevard
Telephone	Vadnais Heights, MN 55110 : 1-888-423-8553
Medical Emergency Pho	one Number (24 Hours): 1-888-853-1758
Transport Emergency P	hone Number (CHEMTREC): 1-800-424-9300
Recommended use of	the chemical and restrictions on use
Recommended use	: Epoxy resin
Restrictions on use	: For industrial use only.

### **SECTION 2. HAZARDS IDENTIFICATION**

### **Emergency Overview**

Appearance	liquid
Color	beige
Odor	characteristic

### **GHS Classification**

Skin irritation Eye irritation Skin sensitization		Category 2 Category 2A Category 1
GHS label elements		
Hazard pictograms	:	
Signal Word	:	Warning

### Hazard Statements:

H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye



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irritation.

### **Precautionary Statements:**

**Prevention:** P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ eye protection/ face protection.

**Response:** P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

### **Potential Health Effects**

Carcinogenicity:

IARC	No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
Epoxy resin	25068-38-6	70 - 90
kaolin	1332-58-7	20 - 30
Silica, amorphous fumed	112945-52-5	1 - 5

Actual concentration is withheld as a trade secret

### SECTION 4. FIRST AID MEASURES

General advice	: Show this material safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. If symptoms persist, call a physician.
In case of skin contact	<ul> <li>Wash off with soap and water.</li> <li>Get medical attention immediately if irritation develops and persists.</li> <li>Remove contaminated clothing and shoes.</li> </ul>
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	Wash contaminated clothing before reuse.	
In case of eye contact	: Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.	
If swallowed	<ul> <li>Do NOT induce vomiting.</li> <li>If victim is fully conscious, give a cupful of water.</li> <li>Never give anything by mouth to an unconscious person.</li> <li>Obtain medical attention.</li> </ul>	

### SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Specific extinguishing methods Further information	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Refer to protective measures listed in sections 7 and 8.
Environmental precautions	<ul> <li>Prevent product from entering drains.</li> <li>Do not flush into surface water or sanitary sewer system.</li> </ul>
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material. Shovel into suitable container for disposal.

### SECTION 7. HANDLING AND STORAGE

Technical measures	: Not applicable
Advice on safe handling	: No special precautions required.
Conditions for safe storage	: Keep in a dry, cool place.
Materials to avoid	: No special restrictions on storage with other products.



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### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
kaolin	1332-58-7	TWA (Respirable particulate matter)	2 mg/m3	ACGIH
		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Total)	10 mg/m3	OSHA P0
		TWA (Respirable fraction)	5 mg/m3	OSHA P0
		TWA (Total dust)	10 mg/m3	OSHA P0
		TWA (respirable dust fraction)	5 mg/m3	OSHA P0
Silica, amorphous fumed	112945-52-5	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2	OSHA Z-3
		TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2	OSHA Z-3

### Ingredients with workplace control parameters

Personal	protective	equipment
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Respiratory protection	: No personal respiratory protective equipment normally required.
Hand protection Material	: Nitrile rubber
Eye protection	: Safety glasses



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: Remove and wash contaminated clothing before re-use.
: Avoid contact with skin.
: Avoid contact with skin, eyes and clothing.

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance Color Odor Odor Threshold	: liquid : beige : characteristic : No data available
рН	: Not applicable
Melting point/freezing point	: is not determined
Boiling point/boiling range	: is not determined
Flash point Evaporation rate Flammability (solid, gas)	<ul> <li>Not applicable</li> <li>is not determined</li> <li>Not classified as a flammability hazard</li> </ul>
Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined
Vapor pressure	: is not determined
Density Solubility(ies)	: 1.35 g/cm3
Water solubility	: is not determined
Partition coefficient: n- octanol/water	: No data available
Autoignition temperature	: is not determined
Viscosity Viscosity, kinematic	: is not determined

### SECTION 10. STABILITY AND REACTIVITY

Chemical stability	:	The product is chemically stable.
Conditions to avoid	:	Not applicable
Hazardous decomposition products	:	Stable under normal conditions.



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### SECTION 11. TOXICOLOGICAL INFORMATION

### Acute toxicity

No data available

### Skin corrosion/irritation

No data available

### Serious eye damage/eye irritation

No data available

### Respiratory or skin sensitization

No data available

#### Germ cell mutagenicity

No data available

### Carcinogenicity

No data available

### **Reproductive toxicity**

No data available

### STOT-single exposure

No data available

### STOT-repeated exposure

No data available

### Aspiration toxicity

No data available

### **SECTION 12. ECOLOGICAL INFORMATION**

### Ecotoxicity

No data available

### Persistence and degradability

No data available Bioaccumulative potential

### Mobility in soil



## H.B. Fuller® Double Bubble Epoxy Very High Peel Strength Part A (04007)

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### No data available

### Other adverse effects

No data available

### **SECTION 13. DISPOSAL CONSIDERATIONS**

### **Disposal methods**

Waste from residues

: To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

### **SECTION 14. TRANSPORT INFORMATION**

### International Regulations

A-DGR
A-DGR

:	UN 3082
:	Environmentally hazardous substance, liquid, n.o.s.
:	9
:	
:	Miscellaneous
:	964
:	964
:	UN 3082
:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
:	9
:	
:	9
:	F-A, S-F
:	no
	:

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

### Domestic regulation

### 49 CFR

Not regulated as a dangerous good



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### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

### SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards	:	Respiratory or skin sensitization Skin corrosion or irritation Serious eye damage or eye irritation
SARA 302	:	This material does not contain any components with a section 302 EHS TPQ.
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

### The ingredients of this product are reported in the following inventories:

TCSI	On the inventory, or in compliance with the inventory
TSCA	All substances listed as active on the TSCA inventory
DSL	All components of this product are on the Canadian DSL
AIIC	On the inventory, or in compliance with the inventory
KECI	On the inventory, or in compliance with the inventory
PICCS	On the inventory, or in compliance with the inventory
IECSC	On the inventory, or in compliance with the inventory
Inventories LegendTSCA (US	A), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC
(New Zealand), ENCS (Japan), (Taiwan)	KECI (Korea), PICCS (Philippines), IECSC (China), TWINV



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### **SECTION 16. OTHER INFORMATION**

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com





The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.



# H.B. Fuller® Double Bubble Epoxy Very High Peel Strength Part B (04007)

Version 1.1	Revision Date 07/21/2022
SECTION 1. PRODUCT AND	COMPANY IDENTIFICATION
Product name	: H.B. Fuller <sup>®</sup> Double Bubble Epoxy Very High Peel Strength Part B (04007)
Product code	: 10000006987
Manufacturer or supplie	er's details
Company	: H.B. Fuller Company
Address	: 1200 Willow Lake Boulevard
Telephone	Vadnais Heights, MN 55110 : 1-888-423-8553
Medical Emergency Phor	ne Number (24 Hours): 1-888-853-1758
Transport Emergency Ph	one Number (CHEMTREC): 1-800-424-9300
Recommended use of t	he chemical and restrictions on use
Recommended use	: Epoxy curing agent
Restrictions on use	: For industrial use only.

### **SECTION 2. HAZARDS IDENTIFICATION**

### **Emergency Overview**

Appearance	liquid
Color	gray
Odor	amine-like

## GHS Classification

Skin irritation Eye irritation Skin sensitization	: Category 2 : Category 2A : Category 1
GHS label elements	
Hazard pictograms	
Signal Word	: Warning

### Hazard Statements:

H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye



## H.B. Fuller® Double Bubble Epoxy Very High Peel Strength Part B (04007)

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irritation.

### **Precautionary Statements:**

**Prevention:** P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ eye protection/ face protection.

**Response:** P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse.

**Disposal:** P501 Dispose of contents/ container to an approved waste disposal plant.

### **Potential Health Effects**

Carcinogenicity:

IARC		to humansDuring normal handling s encapsulated within the product xposure risk. 13463-67-7
	Group 2B: Possibly carcinogenic t	to humans
OSHA	No component of this product p equal to 0.1% is on OSHA's list	present at levels greater than or to fregulated carcinogens.
NTP	No ingredient of this product pr	

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
Octadecadienoic acid	68541-13-9	50 - 70
kaolin	1332-58-7	30 - 50
triethylenetetramine	112-24-3	1 - 5
silicon dioxide	7631-86-9	1 - 5
titanium dioxide	13463-67-7	0.1 - 1

Actual concentration is withheld as a trade secret

### **SECTION 4. FIRST AID MEASURES**

General advice	: Show this material safety data sheet to the doctor in
	attendance.

If inhaled : Move to fresh air.



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	If not breathing, give artificial respiration.	
	Keep patient warm and at rest. Consult a physician after significant exposure.	
	Consult à physician alter significant exposure.	
In case of skin contact	: Take off all contaminated clothing immediately.	
	Wash off immediately with soap and plenty of water.	
	Call a physician if irritation develops or persists.	
	Wash contaminated clothing before re-use.	
In case of eye contact	: Hold eyelids apart and flush eyes with plenty of water for at	
	least 15 minutes. Get medical attention.	
	Protect unharmed eye.	
If swallowed	: If swallowed, call a poison control center or doctor	
	immediately.	
	Do NOT induce vomiting. If victim is fully conscious, give a cupful of water.	
	If possible drink milk afterwards.	

# H.B. Fuller® Double Bubble Epoxy Very High Peel Strength Part B

### **SECTION 5. FIRE-FIGHTING MEASURES**

Suitable extinguishing media	: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Specific extinguishing methods Further information	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for fire-fighters	: Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

### **SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures	: Refer to protective measures listed in sections 7 and 8.
Environmental precautions	: Prevent product from entering drains. Do not flush into surface water or sanitary sewer system.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material. Shovel into suitable container for disposal.

### **SECTION 7. HANDLING AND STORAGE**



## H.B. Fuller® Double Bubble Epoxy Very High Peel Strength Part B (04007)

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Local/Total ventilation	: Use only with adequate ventilation.
Advice on safe handling	: Wear personal protective equipment. Do not get on skin or clothing. Use only in an area equipped with a safety shower.
Conditions for safe storage	: Keep containers tightly closed in a dry, cool and well- ventilated place.
Materials to avoid	: No special restrictions on storage with other products.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
kaolin	1332-58-7	TWA (Respirable particulate matter)	2 mg/m3	ACGIH
		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Total)	10 mg/m3	OSHA P0
		TWA (Respirable fraction)	5 mg/m3	OSHA P0
		TWA (Total dust)	10 mg/m3	OSHA P0
		TWA (respirable dust fraction)	5 mg/m3	OSHA P0
silicon dioxide	7631-86-9	TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2	OSHA Z-3
		TWA (Dust)	20 Million particles per cubic foot	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2	OSHA Z-3



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titanium dioxide	13463-67-7	TWA	10 mg/m3	ACGIH
		TWA (total	15 mg/m3	OSHA Z-1
		dust)	_	
		TWA (Total)	10 mg/m3	OSHA P0
		TWA (Total	10 mg/m3	OSHA P0
		dust)		

During normal handling of the product, this substance is encapsulated within the product and will not present a cancer exposure risk.

### Personal protective equipment

Respiratory protection	Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstra that exposures are within recommended exposure guideling	
Filter type	Combined particulates and organic vapor type	
Hand protection		
Material	butyl-rubber	
Eye protection	Safety goggles Face-shield Ensure that eyewash stations and safety showers are clos the workstation location.	se to
Skin and body protection	Long sleeved clothing Chemical resistant apron	
Protective measures	Avoid contact with skin.	
Hygiene measures	Avoid contact with skin, eyes and clothing.	

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance Color Odor Odor Threshold	: liquid : gray : amine-like : no data available
рН	: Not applicable
Melting point/freezing point	: is not determined
Boiling point/boiling range	: is not determined
Flash point Evaporation rate Flammability (solid, gas)	<ul> <li>Not applicable</li> <li>is not determined</li> <li>Not classified as a flammability hazard</li> </ul>



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Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined
Vapor pressure	: is not determined
Density Solubility(ies)	: 1.23 g/cm3
Water solubility	: is not determined
Partition coefficient: n- octanol/water	: no data available
Autoignition temperature	: is not determined
Viscosity Viscosity, kinematic	: is not determined

### SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: The product is chemically stable.
Hazardous decomposition products	: Stable under normal conditions.

### SECTION 11. TOXICOLOGICAL INFORMATION

### Acute toxicity

Product:	
Acute oral toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute dermal toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Components:	
triethylenetetramine: Acute oral toxicity	: LD50 Oral Rat: 2,500 mg/kg
silicon dioxide: Acute inhalation toxicity	: > 2.2 mg/l Exposure time: 1 h Test atmosphere: dust/mist



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### Skin corrosion/irritation

No data available

### Serious eye damage/eye irritation

No data available

### Respiratory or skin sensitization

No data available

### Germ cell mutagenicity

No data available

### Carcinogenicity

No data available

### Reproductive toxicity

No data available

#### STOT-single exposure

No data available

### **STOT-repeated exposure**

No data available

### Aspiration toxicity

No data available

### **SECTION 12. ECOLOGICAL INFORMATION**

### Ecotoxicity

## Components:

triethylenetetramine :

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 31.1 mg/l Exposure time: 48 h Test Method: static test
Toxicity to algae	:	EC50 (Desmodesmus subspicatus (green algae)): 2.5 mg/l Exposure time: 72 h Test Type: flow-through test

### Persistence and degradability

No data available Bioaccumulative potential



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### Mobility in soil

No data available

### Other adverse effects

No data available

### SECTION 13. DISPOSAL CONSIDERATIONS

### **Disposal methods**

Waste from residues

: To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

### **SECTION 14. TRANSPORT INFORMATION**

### International Regulations

### UNRTDG

Not regulated as a dangerous good

### IATA-DGR

Not regulated as a dangerous good

### IMDG-Code

Not regulated as a dangerous good

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

### Domestic regulation

**49 CFR** Not regulated as a dangerous good

### **SECTION 15. REGULATORY INFORMATION**

SARA 311/312 Hazards	: Respiratory or skin sensitization
	Skin corrosion or irritation
	Serious eye damage or eye irritation



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SARA 302	: This material does not contain any components with a section 302 EHS TPQ.	
SARA 313	: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.	
Clean Air Act		
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).		
US State Regulations		
California Prop 65	Please contact Supplier for more information.	
The ingredients of this product are reported in the following inventories: TCSI On the inventory, or in compliance with the inventory		
TSCA	All substances listed as active on the TSCA inventory	
DSL	All components of this product are on the Canadian DSL	
AIIC	On the inventory, or in compliance with the inventory	
KECI	On the inventory, or in compliance with the inventory	
PICCS	On the inventory, or in compliance with the inventory	
	On the inventory, or in compliance with the inventory (USA), DSL (Canada), REACH(Europe), AIIC (Australia), NZIoC (New ECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)	

### SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com



## H.B. Fuller® Double Bubble Epoxy Very High Peel Strength Part B (04007)

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### **Further information**



HMIS III:

HEALTH 2 1 **FLAMMABILITY** PHYSICAL HAZARD 0

> 0 = not significant, 1 =Slight, 2 = Moderate, 3 = High 4 = Extreme, \* = Chronic

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