

The following SDS references the products below:

LOCTITE 454 PRISM SURF

Vendor Item Number: 233998

Manufactured By:

Henkel Corporation

Distributed by Kimball Midwest with the KM productidentification number:

80-236

Safety Data Sheet



Revision Number: 004.0 Issue date: 04/09/2020

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:LOCTITE 454 PRISM SURFIDH number:233998Product type/use:CyanoacrylateItem number:45404Restriction of Use:None identifiedRegion:United States

Company address: Henkel Corporation One Henkel Way

Rocky Hill, Connecticut 06067

WARNING:

Contact information: Telephone: +1 (860) 571-5100

MEDICAL EMERGENCY Phone: Poison Control Center

1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW BONDS SKIN IN SECONDS.

COMBUSTIBLE LIQUID. CAUSES EYE IRRITATION.

MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
EYE IRRITATION	2B
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention: Keep away from heat, sparks, open flames, hot surfaces - no smoking. Avoid breathing vapors,

mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-

ventilated area. Wear protective gloves, eye protection, and face protection.

Response: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for

breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. In case of fire: Use foam, dry

chemical or carbon dioxide to extinguish.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place.

Keep cool. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Ethyl 2-cyanoacrylate	7085-85-0	60 - 100
Treated fumed silica	67762-90-7	5 - 10

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give

artificial respiration. If symptoms develop and persist, get medical attention.

Skin contact: Do not pull bonded skin apart. Soak in warm soapy water. Gently peel apart

using a blunt instrument. If skin is burned due to the rapid generation of heat by a large drop, seek medical attention. If lips are bonded, apply warm water to the lips and encourage wetting and pressure from saliva in mouth. Peel or

roll lips apart. Do not pull lips apart with direct opposing force.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. Get medical

attention. If eyelids are bonded closed, release eyelashes with warm water by covering with a wet pad. Do not force eye open. Cyanoacrylate will bond to eye protein and will cause a lachrymatory effect which will help to debond the adhesive. Keep eye covered until debonding is complete, usually within 1-3 days. Medical attention should be sought in case solid particles of polymerized cyanoacrylate trapped behind the eyelid caused abrasive

damage.

Ingestion: Ensure breathing passages are not obstructed. The product will polymerize

rapidly and bond to the mouth making it almost impossible to swallow. Saliva will separate any solidified product in several hours. Prevent the patient from

swallowing any separated mass.

Symptoms: See Section 11.

Notes to physician: Surgery is not necessary to separate accidentally bonded tissues. Experience

has shown that bonded tissues are best treated by passive, non-surgical first aid. If rapid curing has caused thermal burns they should be treated

symptomatically after adhesive is removed.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear a self-contained breathing apparatus with a full face piece operated in

pressure-demand or other positive pressure mode.

Unusual fire or explosion hazards: Not available.

Hazardous combustion products: Trace amounts of toxic and/or irritating fumes may be released and the use of

breathing apparatus is recommended.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Do not use cloths for mopping up. Flood with water to complete

polymerization and scrape off the floor. Cured material can be disposed of as

non-hazardous waste.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of

this product. Wash thoroughly after handling. Avoid contact with fabric or paper goods. Contact with these materials may cause rapid polymerization which can generate smoke and strong irritating vapors, and cause thermal

burns.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame.

Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Ethyl 2-cyanoacrylate	1 ppm STEL 0.2 ppm TWA (Respiratory sensitization) (Dermal sensitization)	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction	None	None

Engineering controls: Use positive down-draft exhaust ventilation if general ventilation is insufficient

to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists.

Skin protection: Use nitrile gloves and aprons as necessary to prevent contact. Do not use

PVC, nylon or cotton.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Gel Color: Clear Odor: Irritating Odor threshold: 1 - 2 ppm Not available. :Ha Vapor pressure: < 0.2 mm hg

> 149 °C (> 300.2 °F) Boiling point/range:

Melting point/ range: Not available.

Specific gravity: 1.05 Vapor density:

Flash point: 80 - 93 °C (176°F - 199.4 °F) Tagliabue closed cup

Flammable/Explosive limits - lower: Not available. Flammable/Explosive limits - upper: Not available. Autoignition temperature: 485 °C (905°F) Flammability: Not applicable Evaporation rate: Not available.

Solubility in water: Polymerises in presence of water. Solubility in water: Polymerizes on contact with water.

Partition coefficient (n-octanol/water): Not available.

VOC content: < 2 %; < 20 g/l (California SCAQMD Method 316B) (Estimated)

Viscosity: Not available. **Decomposition temperature:** Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under recommended storage conditions.

Hazardous reactions: Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and

alcohols.

Hazardous decomposition

products:

None

Incompatible materials: Water, Amines, Alkalis, Alcohols.

Reactivity: Not available.

Conditions to avoid: Spontaneous polymerization.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. Exposure to vapors above the established exposure limit

results in respiratory irritation, which may lead to difficulty in breathing and tightness in the

chest.

Skin contact: May cause skin irritation. May cause allergic skin reaction. Bonds skin in seconds.

Cyanoacrylates have been reported to cause allergic reaction but due to rapid polymerization at the skin surface, an allergic response is rare. Cyanoacrylates generate heat on solidification. In rare circumstances a large drop will burn the skin. Cured adhesive does not present a health

hazard even if bonded to the skin.

Eye contact: Irritating to eyes. Causes excessive tearing. Eyelids may bond.

Ingestion: Not expected to be harmful by ingestion. Rapidly polymerizes (solidifies) and bonds in mouth. It

is almost impossible to swallow.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Ethyl 2-cyanoacrylate	None	Irritant, Allergen, Respiratory
Treated fumed silica	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Ethyl 2-cyanoacrylate	No	No	No
Treated fumed silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Cyanoacrylate ester)

Hazard class or division: Combustible Liquid

Identification number: NA 1993 Packing group: III

Exceptions: (Not more than 450 L), Unrestricted

International Air Transportation (ICAO/IATA)

Proper shipping name: Aviation regulated liquid, n.o.s. (Cyanoacrylate ester)

Hazard class or division: 9
Identification number: UN 3334
Packing group: III

Exceptions: Primary packs containing less than 500ml are unregulated by this mode of

transport and may be shipped unrestricted.

Water Transportation (IMO/IMDG)

Proper shipping name:Not regulatedHazard class or division:NoneIdentification number:NonePacking group:None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire, Reactive

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or

other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 3

Prepared by: Product Safety and Regulatory Affairs

Issue date: 04/09/2020

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2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW BONDS SKIN IN SECONDS.

COMBUSTIBLE LIQUID. CAUSES EYE IRRITATION.

MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
EYE IRRITATION	2B
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention: Keep away from heat, sparks, open flames, hot surfaces - no smoking. Avoid breathing vapors,

mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-

ventilated area. Wear protective gloves, eye protection, and face protection.

Response: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for

breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. In case of fire: Use foam, dry

chemical or carbon dioxide to extinguish.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place.

Keep cool. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Ethyl 2-cyanoacrylate	7085-85-0	60 - 100
Treated fumed silica	67762-90-7	5 - 10

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give

artificial respiration. If symptoms develop and persist, get medical attention.

Skin contact: Do not pull bonded skin apart. Soak in warm soapy water. Gently peel apart

using a blunt instrument. If skin is burned due to the rapid generation of heat by a large drop, seek medical attention. If lips are bonded, apply warm water to the lips and encourage wetting and pressure from saliva in mouth. Peel or

roll lips apart. Do not pull lips apart with direct opposing force.

Eye contact: Immediately flush with plenty of water for at least 15 minutes. Get medical

attention. If eyelids are bonded closed, release eyelashes with warm water by covering with a wet pad. Do not force eye open. Cyanoacrylate will bond to eye protein and will cause a lachrymatory effect which will help to debond the adhesive. Keep eye covered until debonding is complete, usually within 1-3 days. Medical attention should be sought in case solid particles of polymerized cyanoacrylate trapped behind the eyelid caused abrasive

damage.

Ingestion: Ensure breathing passages are not obstructed. The product will polymerize

rapidly and bond to the mouth making it almost impossible to swallow. Saliva will separate any solidified product in several hours. Prevent the patient from

swallowing any separated mass.

Symptoms: See Section 11.

Notes to physician: Surgery is not necessary to separate accidentally bonded tissues. Experience

has shown that bonded tissues are best treated by passive, non-surgical first aid. If rapid curing has caused thermal burns they should be treated

symptomatically after adhesive is removed.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear a self-contained breathing apparatus with a full face piece operated in

pressure-demand or other positive pressure mode.

Unusual fire or explosion hazards: Not available.

Hazardous combustion products: Trace amounts of toxic and/or irritating fumes may be released and the use of

breathing apparatus is recommended.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Do not use cloths for mopping up. Flood with water to complete

polymerization and scrape off the floor. Cured material can be disposed of as

non-hazardous waste.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of

this product. Wash thoroughly after handling. Avoid contact with fabric or paper goods. Contact with these materials may cause rapid polymerization which can generate smoke and strong irritating vapors, and cause thermal

burns.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame.

Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Ethyl 2-cyanoacrylate	1 ppm STEL 0.2 ppm TWA (Respiratory sensitization) (Dermal sensitization)	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction	None	None

Engineering controls: Use positive down-draft exhaust ventilation if general ventilation is insufficient

to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists.

Skin protection: Use nitrile gloves and aprons as necessary to prevent contact. Do not use

PVC, nylon or cotton.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Gel Color: Clear Odor: Irritating Odor threshold: 1 - 2 ppm Not available. :Ha Vapor pressure: < 0.2 mm hg

> 149 °C (> 300.2 °F) Boiling point/range:

Melting point/ range: Not available.

Specific gravity: 1.05 Vapor density:

Flash point: 80 - 93 °C (176°F - 199.4 °F) Tagliabue closed cup

Flammable/Explosive limits - lower: Not available. Flammable/Explosive limits - upper: Not available. Autoignition temperature: 485 °C (905°F) Flammability: Not applicable Evaporation rate: Not available.

Solubility in water: Polymerises in presence of water. Solubility in water: Polymerizes on contact with water.

Partition coefficient (n-octanol/water): Not available.

VOC content: < 2 %; < 20 g/l (California SCAQMD Method 316B) (Estimated)

Viscosity: Not available. **Decomposition temperature:** Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under recommended storage conditions.

Hazardous reactions: Rapid exothermic polymerization will occur in the presence of water, amines, alkalis and

alcohols.

Hazardous decomposition

products:

None

Incompatible materials: Water, Amines, Alkalis, Alcohols.

Reactivity: Not available.

Conditions to avoid: Spontaneous polymerization.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. Exposure to vapors above the established exposure limit

results in respiratory irritation, which may lead to difficulty in breathing and tightness in the

chest.

Skin contact: May cause skin irritation. May cause allergic skin reaction. Bonds skin in seconds.

Cyanoacrylates have been reported to cause allergic reaction but due to rapid polymerization at the skin surface, an allergic response is rare. Cyanoacrylates generate heat on solidification. In rare circumstances a large drop will burn the skin. Cured adhesive does not present a health

hazard even if bonded to the skin.

Eye contact: Irritating to eyes. Causes excessive tearing. Eyelids may bond.

Ingestion: Not expected to be harmful by ingestion. Rapidly polymerizes (solidifies) and bonds in mouth. It

is almost impossible to swallow.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Ethyl 2-cyanoacrylate	None	Irritant, Allergen, Respiratory
Treated fumed silica	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Ethyl 2-cyanoacrylate	No	No	No
Treated fumed silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Cyanoacrylate ester)

Hazard class or division: Combustible Liquid

Identification number: NA 1993 Packing group: III

Exceptions: (Not more than 450 L), Unrestricted

International Air Transportation (ICAO/IATA)

Proper shipping name: Aviation regulated liquid, n.o.s. (Cyanoacrylate ester)

Hazard class or division: 9
Identification number: UN 3334
Packing group: III

Exceptions: Primary packs containing less than 500ml are unregulated by this mode of

transport and may be shipped unrestricted.

Water Transportation (IMO/IMDG)

Proper shipping name:Not regulatedHazard class or division:NoneIdentification number:NonePacking group:None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances

Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire, Reactive

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or

other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other

components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities.

Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 3

Prepared by: Product Safety and Regulatory Affairs

Issue date: 04/09/2020

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