



The following SDS references the products below:

LOCTITE SI 5920 RTV SILICONE COPPER

Vendor Item Number: 198818

Manufactured By:

Henkel Corporation

Distributed by Kimball Midwest with the KM product-  
identification number:

80-1070



Revision Number: 008.0

Issue date: 09/05/2019

## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>LOCTITE SI 5920 RTV SILICONE COPPER known as LOCTITE CO RTV SIL 70ML EN</b>	<b>IDH number:</b>	198818
<b>Product type/use:</b>	Silicone	<b>Item number:</b>	30542
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711		
Rocky Hill, Connecticut 06067	TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** MAY CAUSE AN ALLERGIC SKIN REACTION.  
SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust or fumes. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Butan-2-one O,O',O''-(vinylsilyldyne)trioxime	2224-33-1	5 - 10

IDH number: 198818

Product name: LOCTITE SI 5920 RTV SILICONE COPPER known as LOCTITE CO RTV SIL 70ML EN

Diiron trioxide	1309-37-1	1 - 5
Mica	12001-26-2	1 - 5
Octamethylcyclotetrasiloxane	556-67-2	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wipe off paste with paper towel or cloth. Wash with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. If symptoms develop and persist, get medical attention.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of silicon. Oxides of nitrogen. Hydrocarbons. Formaldehyde. Irritating organic vapours.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Scrape up as much material as possible. Maintain good ventilation for large spills. Place scrap material in a well ventilated area and allow to cure to rubber.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.
<b>Storage:</b>	For safe storage, store between 8 °C (46.4 °F) and 28 °C (82.4 °F) Store in a dry area below 90° F. Keep container closed.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Butan-2-one O,O',O''-(vinylsilyldyne)trioxime	None	None	None	None
Diiron trioxide	5 mg/m3 TWA Respirable fraction.	10 mg/m3 PEL Fume. 50 MPPCF TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 mg/m3 TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
Mica	3 mg/m3 TWA Respirable fraction.	20 MPPCF TWA	None	None
Octamethylcyclotetrasiloxane	None	None	10 ppm TWA	None

### Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

### Respiratory protection:

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

### Eye/face protection:

Safety goggles or safety glasses with side shields. Safety showers and eye wash stations should be available.

### Skin protection:

Chemical resistant, impermeable gloves. Impervious clothing.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Copper
Odor:	Mild
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	< 5 mm hg (20 °C (68°F))
Boiling point/range:	Not applicable
Melting point/ range:	Not available.
Specific gravity:	1.31 at 20 °C (68°F)
Vapor density:	Heavier than air.
Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not applicable Not applicable
Flammable/Explosive limits - upper:	Not applicable Not applicable
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Polymerises in presence of water.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	3.5 %; 45.85 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Methyl ethyl ketoxime formed during cure. Oxides of carbon. Oxides of silicon. Oxides of nitrogen. Irritating vapors. Hydrocarbons. Formaldehyde.
<b>Incompatible materials:</b>	Polymerizes on contact with water. Oxidizing agents. Acids and bases.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Moisture.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	Inhalation of vapors or mists of the product may be irritating to the respiratory system. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
<b>Skin contact:</b>	May cause skin irritation. May cause allergic skin reaction.
<b>Eye contact:</b>	May cause eye irritation.
<b>Ingestion:</b>	May be harmful if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Butan-2-one O,O',O''-(vinylsilylidyne)trioxime	None	Irritant, Allergen
Diiron trioxide	None	Allergen, Cardiac, Central nervous system, Irritant, Kidney, Liver, Lung
Mica	None	Lung
Octamethylcyclotetrasiloxane	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Butan-2-one O,O',O''-(vinylsilylidyne)trioxime	No	No	No
Diiron trioxide	No	No	No
Mica	No	No	No
Octamethylcyclotetrasiloxane	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Cured rubber can be incinerated or landfilled following EPA and local regulations. Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**Exceptions:** None

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

**CEPA DSL/NDSL Status:** Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 09/05/2019

**DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.