

The following SDS references the products below:

Double Bubble Epoxy Extra Fast Setting

Vendor Item Number: A (04001)

Manufactured By:

Royal Adhesives & Sealants

Distributed by Kimball Midwest with the KM productidentification number:

<u>80-1420</u>



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Safety Data Sheet acc. to OSHA HCS

	acc. to USHA HCS	
rinting Date 06/01/2021	Revision Number 8	Revision Date 06/01/20
1 Identification		
· Product identifier		
	oxy Extra Fast Setting Red Pkg. Part A (04 ubstance or mixture. Industrial Use Only. e mixture Epoxy resin adhesive	(<u>001)</u>
 Details of the supplier of the safe Manufacturer/Supplier: Royal Adhesives & Sealants 800 E. Anaheim Street Wilmington. CA 90744 (310) 830-9904 	zty data sheet	
	Regulatory Department. USA and Canada: 1-800-424-9300. 33-527-3887 (collect calls accepted)	
2 Hazard(s) identification		
· Classification of the substance o	r mixture	
GHS07		
Skin Irrit. 2 H315 Causes skin i	rritation.	
Eye Irrit. 2A H319 Causes serior	us eye irritation.	
Skin Sens. 1 H317 May cause ar	•	
STOT SE 3 H335 May cause re	spiratory irritation.	
I abal alamanta		

· Label elements

• *GHS label elements* The product is classified and labeled according to the Globally Harmonized System (GHS). • *Hazard pictograms*



Signal word Warning
Hazard statements

Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause respiratory irritation.

Precautionary statements

Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves / eye protection / face protection.

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If on skin: Wash with plenty of water.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Wash contaminated clothing before reuse.
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.
· Classification system:
· NFPA ratings (scale 0 - 4)
$\begin{array}{c} 1 \\ 2 \\ 0 \end{array} \begin{array}{c} Health = 2 \\ Fire = 1 \\ Reactivity = 0 \end{array}$
· HMIS-ratings (scale 0 - 4)
HEALTH 2 $Health = 2$
FIRE 1 Fire = 1
$\frac{1}{PHYSICAL HAZARD[0]} Physical Hazard = 0$
PHYSICAL HAZARD 0 Physical Hazara = 0
· Other hazards
· Results of PBT and vPvB assessment
• PBT : Not applicable.
• vPvB : Not applicable.
3 Composition/information on ingredients
5 Composition information on ingreatents

· Chemical characterization: Mixtures

· Description: Mixture

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· Hazardous components:		
28064-14-4	epoxy novolac	50-100%
25068-38-6	Bisphenol A Epoxy Resin	5-20%
68460-21-9	trimethylol ethane triglycidyl ether polymer	5-20%

4 First-aid measures

· Description of first aid measures

• After inhalation:

Supply fresh air and to be sure call for a doctor.

- In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:
- Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- · After swallowing: Seek medical treatment.
- Information for doctor:

• Most important symptoms and effects, both acute and delayed No further relevant information available.

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• *Indication of any immediate medical attention and special treatment needed No further relevant information available.*

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray.

- Use fire fighting measures that suit the environment.
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
- · Protective equipment: Mouth respiratory protective device.

6 Accidental release measures

- *Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation Wear protective clothing.*
- Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- Methods and material for containment and cleaning up:
- Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- · Reference to other sections
- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- *Precautions for safe handling* Avoid contact with skin and eyes.
- Use only in well ventilated areas.
- · Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles: Store in a cool location away from direct heat.
- Information about storage in one common storage facility: Keep away from open flames and high temperatures.
- *Further information about storage conditions: Keep receptacle tightly sealed.*
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:
- The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- Additional information: The lists that were valid during the creation were used as basis.

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	(Contd. of page 3)
· Exposure controls	
· Personal protective equipment	nt (see listings below)
· General protective and hygie	
	sures for handling chemicals should be followed.
	ecessary if room is well-ventilated.
· Protection of hands:	
Protective gloves	
The glove material has to be i • Material of gloves	impermeable and resistant to the product/ the substance/ the preparation.
Nitrile rubber, NBR	
Chloroprene rubber, CR	
	loves does not only depend on the material, but also on further marks of quality and
varies from manufacturer to n	
· Penetration time of glove ma	
	has to be found out by the manufacturer of the protective gloves and has to be
observed.	
• Eye protection: Safety glasses	s with side shields.
· Body protection: Protective w	
9 Physical and chemical p	properties
· Information on basic physica	al and chemical properties
· General Information	u una chemicai properties
· Appearance:	
Form:	Liquid
Color:	Clear
· Odor:	Characteristic
· Odor threshold:	Not Available.
· pH-value:	Not Available

Not Available.	
Not Available	
Undetermined.	
Not Available	
191 °C (375.8 °F)	
Not Applicable.	
Not Available.	
Product is not selfigniting.	
Product does not present an explosion hazard.	
Not Available	
Not Available	
Not Available	
1.19 g/cm ³ (9.93055 lbs/gal)	
Not Available.	
(Contd. on pag	

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· Vapor density	Not Available.	
· Evaporation rate	Not Available.	
· Solubility in / Miscibility with		
Water:	Not miscible or difficult to mix.	
· Partition coefficient (n-octanol/wa	t ter): Not Available	
· Viscosity:		
Dynamic:	Not Available	
Kinematic:	Not Available	
· Solvent content:		
Organic solvents:	0.0 %	
VOC (Per EPA 24)	5.04 GMS/L	
• Other information	No further relevant information available.	

10 Stability and reactivity

- · Reactivity Not reactive as supplied
- · Chemical stability Stable under recommended storage conditions.
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid Avoid high temperatures. Avoid freezing.
- · Incompatible materials: Reacts with oxidizing agents.
- Hazardous decomposition products: Carbon monoxide and carbon dioxide Aldehydes Acids

11 Toxicological information

- · Information on toxicological effects
- Acute toxicity:

· LD/LC50 values that are relevant for classification:

28064-14-4 epoxy novolac

Oral LD50 >4,000 mg/kg (rat)

- · Primary irritant effect:
- on the skin: Irritant to skin and mucous membranes.
- on the eye: Irritating effect.
- · Sensitization: Skin Contact Sensitization possible through skin contact.
- · Additional toxicological information:
- *The product shows the following dangers according to internally approved calculation methods for preparations: Irritant*

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

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· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

· Toxicity

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- Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- Mobility in soil No further relevant information available.
- · Ecotoxical effects:
- · Remark: Toxic for fish
- · Additional ecological information:
- General notes: At present there are no ecotoxicological assessments.
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation: Comply with current regulations.
- · Uncleaned packagings:
- · Recommendation: Comply with current regulations.

UN-Number	
DOT	not regulated
IMDG, IATA	UN3082
UN proper shipping name	
DOT	not regulated
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
	N.O.S. (Bisphenol A Epoxy Resin), MARINE POLLUTANT
IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
	N.O.S. (Bisphenol A Epoxy Resin)
Transport hazard class(es)	
DOT	
Class	not regulated
IMDG, IATA	
Class	9 Miscellaneous dangerous substances and articles

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Label	9
Packing group	
DOT	not regulated
IMDG, IATA	III
Environmental hazards:	
Marine pollutant:	Symbol (fish and tree)
Special marking (ADR):	Symbol (fish and tree)
Special marking (IATA):	Symbol (fish and tree)
Special precautions for user	Warning: Miscellaneous dangerous substances and articles
ÉMS Number:	F-A,S-F
Transport in bulk according to Annex	II of
MARPOL73/78 and the IBC Code	Not applicable.
Transport/Additional information:	Product packaging conforms to 49 CFR 173.4 - Requirements for "Small Quantity Exceptions"
UN "Model Regulation":	UN3082, Environmentally hazardous substances, liquid, n.o.s. (Bisphenol A Epoxy Resin), 9, III

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture · Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· Hazardous Air Pollutants

None of the ingredients is listed.

· Proposition 65

Please contact H.B. Fuller for more information regarding Proposition 65 on this product: reg.request@hbfuller.com.

· (DSL) Canada Dosmestic Substance List

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

· Cancerogenity categories

· EPA (Environmental Protection Agency)

None of the ingredients is listed.

· TLV (Threshold Limit Value)

None of the ingredients listed.

· MAK (German Maximum Workplace Concentration)

None of the ingredients is listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

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· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

<u>16 Other information</u>

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

· Department issuing SDS: Global Regulatory Department.

· Creation Date: 06/01/2021

· Contact:

· Date of preparation / last revision 06/01/2021 / 7

· Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Skin Irrit. 2: Skin corrosion/irritation - Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation - Category 2A

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) - Category 3

US 4



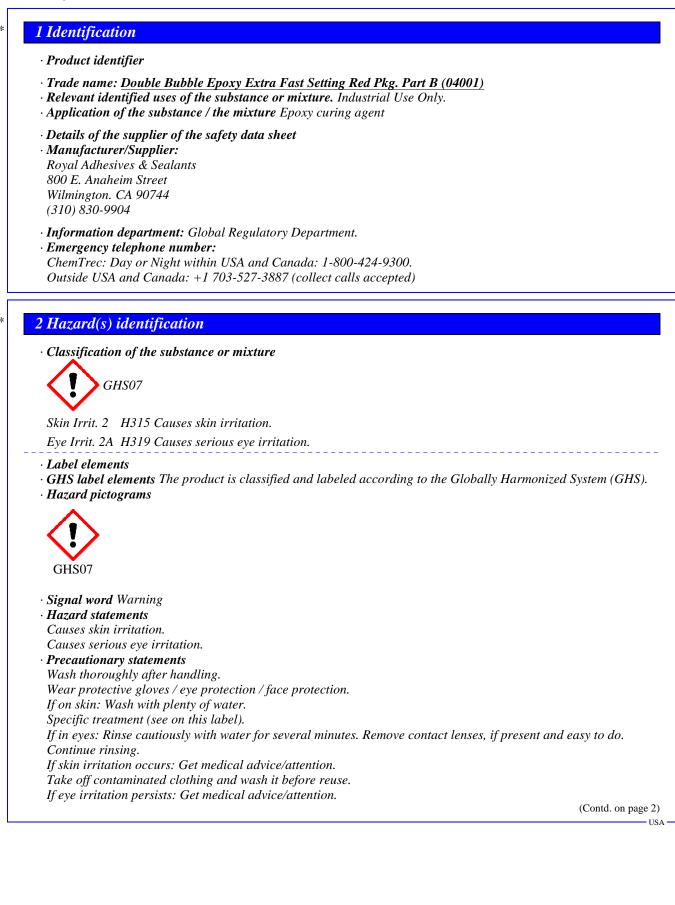
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Trade name: Double Bubble Epoxy Extra Fast Setting Red Pkg. Part B (04001)

(Contd. of page 1) • Classification system: • NFPA ratings (scale 0 - 4) • Health = 2 Fire = 1 Reactivity = 0 • HMIS-ratings (scale 0 - 4) HEALTH 2 FIRE 1 PHYSICAL HAZARD FIRE 1 PHYSICAL HAZARD FIRE 1 Physical Hazard = 0

- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description: Mixture
- · Hazardous components:
- 90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

2.5-10%

4 First-aid measures

- · Description of first aid measures
- · After inhalation:
- Supply fresh air or oxygen; call for doctor.
- In case of unconsciousness place patient stably in side position for transportation.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact:
- Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: Do not induce vomiting; immediately call for medical help.
- Information for doctor:
- Most important symptoms and effects, both acute and delayed No further relevant information available.
- *Indication of any immediate medical attention and special treatment needed No further relevant information available.*

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:
- CO2, extinguishing powder or water spray. Fight larger fires with water spray.
- Use fire fighting measures that suit the environment.
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: Protective clothing and respiratory protective device.

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Trade name: Double Bubble Epoxy Extra Fast Setting Red Pkg. Part B (04001)

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6 Accidental release measures

- *Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation Wear protective clothing.*
- Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- Methods and material for containment and cleaning up:
- Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- · Reference to other sections
- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

7 Handling and storage

· Handling:

- *Precautions for safe handling* Avoid contact with skin and eyes.
- Use only in well ventilated areas.
- · Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles: Store in a cool location away from direct heat.
- · Information about storage in one common storage facility: Keep away from open flames and high temperatures.
- · Further information about storage conditions: Keep receptacle tightly sealed.
- · Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment (see listings below)
- General protective and hygienic measures:
- The usual precautionary measures for handling chemicals should be followed.
- · Breathing equipment: Not necessary if room is well-ventilated.
- · Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

• *Material of gloves* Nitrile rubber, NBR Chloroprene rubber, CR

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The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

 \cdot Eye protection: Safety glasses with side shields.

· Body protection: Protective work clothing

9 Physical and chemical properties

Information on basic physical and c General Information		
Appearance:		
Form:	Liquid	
Color:	Amber	
Odor:	Characteristic	
Odor threshold:	Not determined.	
pH-value:	Not Available	
Change in condition		
Melting point:	Undetermined.	
Boiling point:	Not Available	
Flash point:	> 121 °C (> 249.8 °F)	
Flammability (solid, gaseous):	Not Applicable.	
Decomposition temperature:	Not Available.	
Auto igniting:	Product is not selfigniting.	
Danger of explosion:	Product does not present an explosion hazard.	
Flammable limits:		
Lower:	Not Available	
Upper:	Not Available	
Vapor pressure:	Not Available	
Specific gravity at 20 °C (68 °F):	1.13 g/cm ³ (9.42985 lbs/gal)	
Relative density	Not Available.	
Vapor density	Not Available.	
Evaporation rate	Not Available.	
Solubility in / Miscibility with		
Water:	Not miscible or difficult to mix.	
Partition coefficient (n-octanol/wate	r): Not Available	
Viscosity:		
Dynamic:	Not Available	
Kinematic:	Not Available	
Solvent content:		
Organic solvents:	0.0 %	
VOC (Per EPA 24)	35.25 GMS/L	

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• Other information

No further relevant information available.

10 Stability and reactivity

- · Reactivity Not reactive as supplied
- · Chemical stability Stable under recommended storage conditions.
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid Avoid high temperatures. Avoid freezing.
- · Incompatible materials: Reacts with oxidizing agents.
- Hazardous decomposition products: Carbon monoxide Carbon dioxide Nitrogen oxides (NOx)
- 11 Toxicological <u>information</u>
 - · Information on toxicological effects
 - · Acute toxicity:

Sulfur dioxide

- · Primary irritant effect:
- on the skin: Irritant to skin and mucous membranes.
- on the eye: Irritating effect.
- Sensitization: No sensitizing effects known.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes: At present there are no ecotoxicological assessments.
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- **vPvB:** Not applicable.

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· Other adverse effects No further relevant information available.

13 Disposal considerations

· Waste treatment methods

· Recommendation: Must be specially treated adhering to official regulations.

· Uncleaned packagings:

· Recommendation: Disposal must be made according to official regulations.

14 Transport information

not regulated
not regulated
not regulated
not regulated
Not applicable.
Not applicable.
f Not applicable.
Not dangerous according to the above specifications.
not regulated

15 Regulatory information

 \cdot Safety, health and environmental regulations/legislation specific for the substance or mixture \cdot Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

• Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· Proposition 65

Please contact H.B. Fuller for more information regarding Proposition 65 on this product: reg.request@hbfuller.com.

• (DSL) Canada Dosmestic Substance List All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

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Trade name: Double Bubble Epoxy Extra Fast Setting Red Pkg. Part B (04001)

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· Cancerogenity categories

· EPA (Environmental Protection Agency)

None of the ingredients is listed. • TLV (Threshold Limit Value)

None of the ingredients listed.

· MAK (German Maximum Workplace Concentration)

None of the ingredients is listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

· Department issuing SDS: Global Regulatory Department.

- · Creation Date: 06/01/2021
- · Contact:

· Date of preparation / last revision 06/01/2021 / 3

· Abbreviations and acronyms: RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) ICAO: International Civil Aviation Organisation IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA) PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit **REL:** Recommended Exposure Limit Skin Irrit. 2: Skin corrosion/irritation - Category 2 Eye Irrit. 2A: Serious eye damage/eye irritation - Category 2A