



The following SDS references the products below:

**DURA-INK® 20 RETRACTABLE BULLET TIP Black**

Vendor Item Number: N/A

Manufactured By:

LA-CO Industries Inc

Distributed by Kimball Midwest with the KM product-  
identification number:

83-779 and 83-786

# DURA-INK® 20 RETRACTABLE BULLET TIP Black

LA-CO Industries, Inc.

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations, Canada Hazardous Products Regulations (HPR) / Règlement sur les produits dangereux (RPD)

Date of issue: 08/06/2018

Version: 1.0

### SECTION 1: Identification

#### 1.1. Identification

Product form : Article  
Product name : DURA-INK® 20 RETRACTABLE BULLET TIP Black

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Marking.  
Restrictions on use : No additional information available

#### 1.3. Supplier

LA-CO Industries, Inc.  
1201 Pratt Boulevard  
Elk Grove Village, IL. 60007-5746  
Phone: (847) 956-7600  
Fax: (847) 956-9885  
E-mail: [customer\\_service@laco.com](mailto:customer_service@laco.com)

#### 1.4. Emergency telephone number

Emergency number : 24-hour emergency: CHEMTREC- U.S. : 1-800-424-9300 International: +1-703-527-3887

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS-US classification

Not classified

#### 2.2. GHS Label elements, including precautionary statements

##### GHS-US labelling

No labelling applicable

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

11% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral)  
11% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal)  
11% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist))

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS-US classification
1-Methoxy-2-propanol	(CAS-No.) 107-98-2	45 - 50	Flam. Liq. 3, H226 STOT SE 3, H336
ethanol	(CAS-No.) 64-17-5	35 - 40	Flam. Liq. 2, H225
Vinyl acetal polymers, butyrals	(CAS-No.) 63148-65-2	0.5 - 1	Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H335

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

### SECTION 4: First-aid measures

#### 4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

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- First-aid measures after inhalation : If inhaled and if breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
- First-aid measures after skin contact : Take off immediately all contaminated clothing. Rinse skin with water/shower.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
- First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Call a POISON CENTER/doctor if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after inhalation : May cause drowsiness or dizziness.

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.
- Unsuitable extinguishing media : Do not use a heavy water stream.

### 5.2. Specific hazards arising from the chemical

- Fire hazard : Flammable liquid and vapour.
- Explosion hazard : May form flammable/explosive vapour-air mixture.
- Reactivity : No dangerous reactions known.

### 5.3. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Wear a self contained breathing apparatus. Wear fire/flame resistant/retardant clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Remove ignition sources. Use special care to avoid static electric charges. No open flames. No smoking. Avoid all eye and skin contact and do not breathe vapour and mist.

#### 6.1.1. For non-emergency personnel

- Protective equipment : Refer to section 8.2.
- Emergency procedures : Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

- Protective equipment : Refer to section 8.2.
- Emergency procedures : Ventilate area.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters.

### 6.3. Methods and material for containment and cleaning up

- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Additional hazards when processed : Handle empty containers with care because residual vapours are flammable.

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Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. No open flames. No smoking. Take precautionary measures against static discharge. Use only non-sparking tools. Avoid all eye and skin contact and do not breathe vapour and mist. Use only outdoors or in a well-ventilated area.

Hygiene measures : Do not eat, drink or smoke when using this product.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical, lighting, ventilating equipment.

Storage conditions : Keep only in the original container. Keep container tightly closed.

Incompatible products : Strong oxidizers. Alkali metals. ammonia. Peroxides.

Incompatible materials : Sources of ignition. Direct sunlight. Heat sources.

Storage area : Store in dry, cool, well-ventilated area.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

ethanol (64-17-5)		
ACGIH	Local name	Ethanol
ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	1884 mg/m <sup>3</sup>
ACGIH	ACGIH TWA (ppm)	1000 ppm
ACGIH	ACGIH STEL (ppm)	1000 ppm
ACGIH	Remark (ACGIH)	URT irr
ACGIH	Regulatory reference	ACGIH 2018
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1900 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	1900 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (ppm)	1000 ppm
1-Methoxy-2-propanol (107-98-2)		
ACGIH	Local name	1-Methoxy-2-propanol
ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	369 mg/m <sup>3</sup>
ACGIH	ACGIH TWA (ppm)	50 ppm
ACGIH	ACGIH STEL (mg/m <sup>3</sup> )	553 mg/m <sup>3</sup>
ACGIH	ACGIH STEL (ppm)	100 ppm
ACGIH	Remark (ACGIH)	Eye irr; CNS impair; A4 (Not classifiable as a Human Carcinogen: Agents which cause concern that they could be carcinogenic for humans but which cannot be assessed conclusively because of a lack of data. In vitro or animal studies do not provide indications of carcinogenicity which are sufficient to classify the agent into one of the other categories)
NIOSH	NIOSH REL (TWA) (mg/m <sup>3</sup> )	360 mg/m <sup>3</sup>
NIOSH	NIOSH REL (TWA) (ppm)	100 ppm
NIOSH	NIOSH REL (STEL) (mg/m <sup>3</sup> )	540 mg/m <sup>3</sup>
NIOSH	NIOSH REL (STEL) (ppm)	150 ppm
Vinyl acetal polymers, butyrals (63148-65-2)		
Not applicable		

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### 8.2. Appropriate engineering controls

Appropriate engineering controls : Avoid creating mist or spray. Avoid splashing. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Provide local exhaust or general room ventilation.

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Avoid all unnecessary exposure.

#### Hand protection:

Wear suitable gloves resistant to chemical penetration. nitrile rubber gloves. neoprene/butyl rubber.

#### Eye protection:

Chemical goggles or safety glasses. If there is a risk of liquid being splashed : Face shield.

#### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. Appropriate dust or mist respirator should be used if airborne particles are generated when handling this material

#### Other information:

Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Solid marker containing liquid ink.
Colour	: Black
Odour	: Solvent
Odour threshold	: No data available
pH	: $\geq 5.5$
Melting point	: No data available
Freezing point	: $-144\text{ }^{\circ}\text{C}$
Boiling point	: $118 - 119\text{ }^{\circ}\text{C}$
Flash point	: $34\text{ }^{\circ}\text{C}$
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Flammable liquid and vapour.
Vapour pressure	: No data available
Relative vapour density at $20\text{ }^{\circ}\text{C}$	: No data available
Relative density	: $\geq 0.83$ @ $25\text{ }^{\circ}\text{C}$
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: $425\text{ }^{\circ}\text{C}$
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: $\geq 8\text{ cP}$ @ $25\text{ }^{\circ}\text{C}$
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No dangerous reactions known.

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### 10.2. Chemical stability

Flammable liquid and vapour. May form flammable/explosive vapour-air mixture.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Open flame. Overheating. Heat. Sparks.

### 10.5. Incompatible materials

Alkali metals. ammonia. Peroxides. Oxidizer.

### 10.6. Hazardous decomposition products

Carbon monoxide. Carbon dioxide. May release flammable gases.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

Unknown acute toxicity (GHS US)	11% of the mixture consists of ingredient(s) of unknown acute toxicity (Oral) 11% of the mixture consists of ingredient(s) of unknown acute toxicity (Dermal) 11% of the mixture consists of ingredient(s) of unknown acute toxicity (Inhalation (Dust/Mist))
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#### ethanol (64-17-5)

LD50 oral rat	10470 mg/kg
LD50 dermal rabbit	> 20000 mg/kg
LC50 inhalation rat (mg/l)	133.8 mg/l/4h
ATE US (oral)	10470 mg/kg bodyweight
ATE US (vapours)	133.8 mg/l/4h
ATE US (dust,mist)	133.8 mg/l/4h

#### 1-Methoxy-2-propanol (107-98-2)

LD50 oral rat	4016 mg/kg bodyweight
LD50 dermal rat	> 2000 mg/kg bodyweight
LC50 inhalation rat (ppm)	> 7000 ppm 6 hr
ATE US (oral)	4016 mg/kg bodyweight

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Not classified

Respiratory or skin sensitisation : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

#### ethanol (64-17-5)

IARC group	1 - Carcinogenic to humans
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Reproductive toxicity : Not classified

STOT-single exposure : Not classified.

#### 1-Methoxy-2-propanol (107-98-2)

STOT-single exposure	May cause drowsiness or dizziness.
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#### Vinyl acetal polymers, butyrals (63148-65-2)

STOT-single exposure	May cause respiratory irritation.
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STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

Viscosity, kinematic : No data available

Likely routes of exposure : Inhalation. Skin and eye contact.

Symptoms/effects after inhalation : May cause drowsiness or dizziness.

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### SECTION 12: Ecological information

#### 12.1. Toxicity

ethanol (64-17-5)	
LC50 fish 1	14200 mg/l
EC50 Daphnia 1	5012 mg/l
1-Methoxy-2-propanol (107-98-2)	
LC50 fish 1	20800 mg/l
EC50 Daphnia 1	23300 mg/l
ErC50 (algae)	> 1000 mg/l

#### 12.2. Persistence and degradability

DURA-INK® 20 RETRACTABLE BULLET TIP Black	
Persistence and degradability	May cause long-term adverse effects in the environment.
ethanol (64-17-5)	
Biodegradation	> 96 % 28 d
1-Methoxy-2-propanol (107-98-2)	
Persistence and degradability	Readily biodegradable.
Biodegradation	96 % 28 d

#### 12.3. Bioaccumulative potential

DURA-INK® 20 RETRACTABLE BULLET TIP Black	
Bioaccumulative potential	Not established.
ethanol (64-17-5)	
Bioaccumulative potential	Not expected to bioaccumulate.
1-Methoxy-2-propanol (107-98-2)	
Bioaccumulative potential	Not expected to bioaccumulate.

#### 12.4. Mobility in soil

DURA-INK® 20 RETRACTABLE BULLET TIP Black	
Ecology - soil	Not established.

#### 12.5. Other adverse effects

Other information : Avoid release to the environment.

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Sewage disposal recommendations : Do not dispose of waste into sewer.  
Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.  
Additional information : Handle empty containers with care because residual vapours are flammable.  
Ecology - waste materials : Avoid release to the environment.

### SECTION 14: Transport information

#### Department of Transportation (DOT)

In accordance with DOT

Not regulated.

#### Transportation of Dangerous Goods

Not regulated.

#### Transport by sea

Not regulated.

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### Air transport

Not regulated.

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

### 15.2. International regulations

#### CANADA

##### ethanol (64-17-5)

Listed on the Canadian DSL (Domestic Substances List) inventory.

##### 1-Methoxy-2-propanol (107-98-2)

Listed on the Canadian DSL (Domestic Substances List) inventory.

##### Vinyl acetal polymers, butyrals (63148-65-2)

Listed on the Canadian DSL (Domestic Substances List) inventory.

### EU-Regulations

No additional information available

##### 1-Methoxy-2-propanol (107-98-2)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

### National regulations

##### ethanol (64-17-5)

Listed on IARC (International Agency for Research on Cancer)

##### 1-Methoxy-2-propanol (107-98-2)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on KECI (Korean Existing Chemicals Inventory)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on Taiwan National Chemical Inventory  
Listed on the AICS (Australian Inventory of Chemical Substances)  
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

##### Vinyl acetal polymers, butyrals (63148-65-2)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on KECI (Korean Existing Chemicals Inventory)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on Taiwan National Chemical Inventory  
Listed on the AICS (Australian Inventory of Chemical Substances)  
Polymer exempt from EINECS.  
Not listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
ethanol(64-17-5)	U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - New York - Reporting of Releases Part 597 - List of Hazardous Substances U.S. - Pennsylvania - RTK (Right to Know) List
1-Methoxy-2-propanol(107-98-2)	U.S. - Idaho - Occupational Exposure Limits - Ceilings U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs) U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations U.S. - Minnesota - Hazardous Substance List U.S. - New Jersey - Right to Know Hazardous Substance List



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Component	State or local regulations
	U.S. - New York - Right to Know List of Hazardous Chemicals U.S. - Washington - Permissible Exposure Limits - STELs U.S. - Washington - Permissible Exposure Limits - TWAs

### SECTION 16: Other information

Data sources : ACGIH (American Conference of Government Industrial Hygienists). European Chemicals Agency (ECHA) C&L Inventory database. Accessed at <http://echa.europa.eu/web/guest/information-on-chemicals/cl-inventory-database>. Krister Forsberg and S.Z. Mansdorf, "Quick Selection Guide to Chemical Protective Clothing", Fifth Edition. National Fire Protection Association. Fire Protection Guide to Hazardous Materials; 10th edition. OSHA 29CFR 1910.1200 Hazard Communication Standard. TSCA Chemical Substance Inventory. Accessed at <http://www.epa.gov/oppt/existingchemicals/pubs/tscainventory/howto.html>.

Other information : None.

Full text of H-statements:

Eye Irrit. 2A	Serious eye damage/eye irritation, Category 2A
Flam. Liq. 2	Flammable liquids, Category 2
Flam. Liq. 3	Flammable liquids, Category 3
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Narcosis
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.

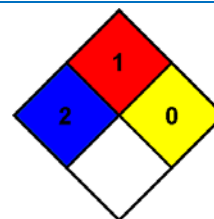
Abbreviations and acronyms:

	ATE: Acute Toxicity Estimate
	CAS (Chemical Abstracts Service) number
	CLP: Classification, Labelling, Packaging.
	EC50: Environmental Concentration associated with a response by 50% of the test population.
	GHS: Globally Harmonized System (of Classification and Labeling of Chemicals).
	LD50: Lethal Dose for 50% of the test population
	OSHA: Occupational Safety & Health Administration
	PBT: Persistent, Bioaccumulative, Toxic
	TWA: Time Weighted Average
	TSCA: Toxic Substances Control Act

NFPA health hazard : 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA fire hazard : 1 - Materials that must be preheated before ignition can occur.

NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and not reactive with water.



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*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product*