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SAFETY DATA SHEET

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SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Torque-Lok™ Penetrating Green Threadlocker

Product code : 80-1087

Manufacturer or supplier's details

Company : Kimball Midwest

Address : 4800 Roberts Road

Columbus Ohio 43228

Telephone : 800.233.1294

Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Anaerobic Cure Adhesive

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

| Appearance | liquid | |
|------------|----------------|--|
| Color | green | |
| Odor | characteristic | |

GHS Classification

Skin irritation : Category 2
Serious eye damage : Category 1
Skin sensitization : Category 1

Specific target organ toxicity - : Category 3 (Respiratory system)

single exposure

Specific target organ toxicity - : Category 2

repeated exposure

GHS label elements

Hazard pictograms





Signal Word : Danger

Hazard Statements:

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H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H335 May cause respiratory irritation. H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements:

Prevention: P260 Do not breathe mist or vapors. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ eye protection/ face protection. Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P314 Get medical advice/ attention if you feel unwell. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse.

Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

IARC Group 2B: Possibly carcinogenic to humans

cumene 98-82-8

OSHANo component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP Reasonably anticipated to be a human carcinogen

cumene 98-82-8

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

| Chemical name | CAS-No. | Concentration [%] | |
|---|------------|-------------------|--|
| Poly(oxy-1,2-ethanediyl), .alpha(2-methyl-1-oxo-2-propenyl)omega[(2-methyl-1-oxo-2-propenyl)oxy]- | 25852-47-5 | 70 - 90 | |
| methacrylic acid, monoester with propane-1,2-diol | 27813-02-1 | 10 - 20 | |
| 1,2-benzisothiazol-3(2H)-one 1,1-dioxide | 81-07-2 | 1 - 5 | |
| α,α-dimethylbenzyl hydroperoxide | 80-15-9 | 1 - 5 | |
| cumene | 98-82-8 | 0.1 - 1 | |
| 2'-phenylacetohydrazide | 114-83-0 | 0.1 - 1 | |

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in

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attendance.

If inhaled Move to fresh air.

Keep patient warm and at rest.

Consult a physician after significant exposure.

In case of skin contact : Wash off immediately with soap and plenty of water.

Call a physician if irritation develops or persists.

In case of eye contact : Rinse immediately with plenty of water, also under the eyelids.

Seek medical advice.

If swallowed : If swallowed, call a poison control center or doctor

immediately.

Do not induce vomiting without medical advice.

Most important symptoms and effects, both acute and

delayed

: Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye damage.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated

exposure.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or

carbon dioxide.

Unsuitable extinguishing

media

: Water spray jet

Hazardous combustion

products

Nitrogen oxides (NOx)

Sulfur oxides

Specific extinguishing

Further information

methods

circumstances and the surrounding environment.

: Use extinguishing measures that are appropriate to local

Special protective equipment

for fire-fighters

: Wear an approved positive pressure self-contained breathing

apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

: Refer to protective measures listed in sections 7 and 8.

Ensure adequate ventilation.

Environmental precautions : Prevent product from entering drains.

Do not flush into surface water or sanitary sewer system.

Methods and materials for : Ventilate the area.

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containment and cleaning up Soak up with inert absorbent material.

Shovel or sweep up.

SECTION 7. HANDLING AND STORAGE

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Wear personal protective equipment.

Do not get on skin or clothing. Keep away from heat and flame.

Conditions for safe storage : Keep containers tightly closed in a dry, cool and well-

ventilated place.

Store in original container.

Materials to avoid : Do not store together with oxidizing and self-igniting products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|------------|---------|-------------------------------------|--|-----------|
| cumene | 98-82-8 | TWA | 5 ppm | ACGIH |
| | | TWA | 50 ppm 245 mg/m3 | NIOSH REL |
| | | TWA | 50 ppm 245 mg/m3 | OSHA Z-1 |
| | | TWA | 50 ppm 245 mg/m3 | OSHA P0 |
| | | PEL | 50 ppm 245 mg/m3 | CAL PEL |

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate risk management

measures (exhaust/ ventilation) are provided or exposure assessment demonstrates that exposures are within

recommended exposure guidelines.

Filter type : Combined particulates and organic vapor type

Hand protection

Material : Neoprene gloves

Nitrile rubber

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butyl-rubber

Eye protection : Tightly fitting safety goggles

Ensure that eyewash stations and safety showers are close to

the workstation location.

Skin and body protection : Long sleeved clothing

Preventive skin protection

Protective measures : Avoid contact with skin.

Hygiene measures : Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Color : green
Odor : characteristic
Odor Threshold : no data available
pH : is not determined
Melting point/freezing point : is not determined
Boiling point/boiling range : is not determined

Flash point : Not applicable Evaporation rate : is not determined

Flammability (solid, gas) : Not classified as a flammability hazard

Upper explosion limit : Upper flammability limit

is not determined

Lower explosion limit : Lower flammability limit

is not determined

Vapor pressure : is not determined

Density

Solubility(ies)
Water solubility

: is not determined

: 1.1 g/cm3

Partition coefficient: n-

octanol/water

: no data available

Autoignition temperature : is not determined

Viscosity

Viscosity, kinematic : is not determined

SECTION 10. STABILITY AND REACTIVITY

Chemical stability : The product is chemically stable.

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Hazardous decomposition

products

: Nitrogen oxides (NOx)

Sulfur oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate : 178.57 mg/l

Exposure time: 4 Hours Test atmosphere: vapor Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Components:

α,α-dimethylbenzyl hydroperoxide:

Acute oral toxicity : LD50 Oral Rat: 382 mg/kg

Acute inhalation toxicity : LC50 Rat: 220 ppm

Exposure time: 4 h
Test atmosphere: vapor

Acute dermal toxicity : LD50 Dermal Rat: 500 mg/kg

cumene:

Acute oral toxicity : LD50 Oral Rat: 1,400 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

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No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

methacrylic acid, monoester with propane-1,2-diol:

Toxicity to fish : LC50 (Fish): 493 mg/l

Exposure time: 48 h Test Method: static test

 α,α -dimethylbenzyl hydroperoxide:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 3.9 mg/l

Exposure time: 96 h
Test Method: static test

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 7 mg/l

Exposure time: 24 h
Test Method: static test

cumene:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2.7 mg/l

Exposure time: 96 h

Test Method: semi-static test

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 0.6 mg/l

Exposure time: 48 h Test Method: static test

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (microalgae)): 2.6 mg/l

Exposure time: 72 h

Test Type: flow-through test

Persistence and degradability

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No data available

Bioaccumulative potential

Components:

1,2-benzisothiazol-3(2H)-one 1,1-dioxide :Partition coefficient: n- : log Pow: 0.91

octanol/water cumene:

Partition coefficient: n- : log Pow: 3.66

octanol/water

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not dispose of together with household waste.

Do not dispose of waste into sewer.

To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more

restrictive requirements.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

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SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Respiratory or skin sensitization

Specific target organ toxicity (single or repeated exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 302 : This material does not contain any components with a section 302

EHS TPQ.

SARA 313 : The following components are subject to reporting levels established

by SARA Title III, Section 313:

1,2-benzisothiazol-3(2H)-one 1,1-

dioxide

 α, α -dimethylbenzyl hydroperoxide 80-15-9 cumene 98-82-8

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

cumene 98-82-8

US State Regulations

California Prop 65 Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TSCA All substances listed as active on the TSCA inventory

DSL All components of this product are on the Canadian DSL

KECI On the inventory, or in compliance with the inventory

IECSC On the inventory, or in compliance with the inventory

Inventories LegendTSCA (USA), DSL (Canada), REACH(Europe), AllC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

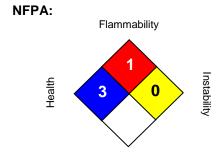
SECTION 16. OTHER INFORMATION

Prepared by:Regulatory

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Further information



Special hazard

HMIS III:

| HEALTH | 3* |
|-----------------|----|
| FLAMMABILITY | 1 |
| PHYSICAL HAZARD | 0 |

0 = not significant, 1 = Slight,

2 = Moderate, 3 = High 4 = Extreme, * = Chronic

The data in this Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material in any process. The information set forth herein is furnished free of charge and is based on technical data that the supplier believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Since conditions of use are outside of the supplier's control, the supplier makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe upon, any patents.