

Safety Data Sheet according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 9/19/2023 Version: 1.0

SECTION 1: Identification

1.1. Identification		
Product form	: Mixture	
Trade name	: Ultra Bond 2 Single Use Tubes Instant Adhesive	
Product code	: 801168	
1.2. Recommended use and restrictions on use		
Use of the substance/mixture	: Adhesives, sealants	
Recommended use	: Adhesives, sealants	

1.3. Supplier

Manufacturer

Kimball Midwest 4800 Roberts Road Columbus, OH 43228 Corporate Telephone: 800.233.1294

1.4. Emergency telephone number

Emergency number

Emergency 24 hours: (800) 424-9300 (CHEMTREC)

2.1. Classification of the substance or m	ixture		
GHS US classification			
Flammable liquid, Category 4		H227	Combustible liquid.
Skin corrosion/irritation, Category 2		H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2		H319	Causes serious eye irritation.
Specific target organ toxicity – Single exposure, (Respiratory tract irritation Full text of H statements : see section 16	Category 3,	H335	May cause respiratory irritation.
2.2. GHS Label elements, including prec	autionary state	ments	
GHS US labeling			
Hazard pictograms (GHS US)	(!	>	
Signal word (GHS US)	: Warning		
Hazard statements (GHS US)		mbustible liquid uses skin irritatio	
	H319 - Ca	uses serious eye	
		uses serious eye y cause respirate	
Precautionary statements (GHS US)	H335 - Ma : P210 - Kee smoking.	y cause respirate ep away from he	

	 P302+P352 - If on skin: Wash with plenty of water. P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312 - Call a poison center or doctor if you feel unwell. P321 - Specific treatment (see supplemental first aid instruction on this label). P332+P313 - If skin irritation occurs: Get medical advice or attention. P337+P313 - If eye irritation persists: Get medical advice or attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P370+P378 - In case of fire: Use appropriate media to extinguish. P403+P233 - Store in a well-ventilated place. Keep cool. P405 - Store locked up. P501 - Dispose of contents and/or container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulations.
Extra phrases :	Do not ingest.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Common Name (Synonyms)	Product identifier	Conc.
Ethyl Cyanoacrylate		CAS-No.: 7085-85-0	70 – 100
Polymethyl Methacrylate		-	10 – 30
Hydroquinone		CAS-No.: 123-31-9	< 0.1

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first ald measures	
First-aid measures general	: Call a poison center/doctor/physician if you feel unwell.
First-aid measures after inhalation	 Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	
Symptoms/effects after skin contact	
Symptoms/effects after eye contact	
Symptoms/effects after indestion	

- : May cause respiratory irritation.
- : Irritation.
- Symptoms/effects after ingestion
- : Eye irritation.
- : None under normal conditions.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures 5.1. Suitable (and unsuitable) extinguishing media Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide. Unsuitable extinguishing media : Do not use a heavy water stream. 5.2. Specific hazards arising from the chemical Fire hazard : Combustible liquid. Explosion hazard No direct explosion hazard. : Hazardous decomposition products in case of fire : Toxic fumes may be released. 5.3. Special protective equipment and precautions for fire-fighters **Firefighting instructions** : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection. Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures		
6.1. Personal precautions, protective equipment and emergency procedures		
General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.	
6.1.1. For non-emergency personnel		
Protective equipment	: Wear recommended personal protective equipment.	
Emergency procedures	: Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.	
6.1.2. For emergency responders		
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".	
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.	
6.2. Environmental precautions		

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up		
For containment	: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.	
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.	
Other information	: Dispose of materials or solid residues at an authorized site.	

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Additional hazards when processed Precautions for safe handling Hygiene measures	 Not expected to present a significant hazard under anticipated conditions of normal use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.
	Always wash hands after handling the product.
7.2. Conditions for safe storage, includ	ling any incompatibilities
Technical measures Storage conditions Packaging materials	 Keep in a cool, well-ventilated place away from heat. Store in a well-ventilated place. Keep cool. Store locked up. Keep container tightly closed. Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ethyl Cyanoacrylate (7085-85-0)		
USA - ACGIH - Occupational Exposure Limits		
Local name	Ethyl cyanoacrylate	
ACGIH OEL TWA	0.2 ppm	
ACGIH OEL STEL	1 ppm	
Remark (ACGIH)	TLV® Basis: Eye & URT irr; asthma. Notations: DSEN; RSEN	
Regulatory reference	ACGIH 2023	
Monitoring methods		
Monitoring methods	Workplace exposure - General requirements for the performance of procedures for the measurement of chemical agents. Gas detectors should be used when flammable gases/vapours may be released.	
8.2. Appropriate engineering controls		
Appropriate engineering controls	: Ensure good ventilation of the work station. Use spark-/explosionproof appliances and lighting system. Use grounded electrical/mechanical equipment.	

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Personal protective equipment (PPE) must be suited to the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

Avoid all unnecessary exposure. Wear recommended personal protective equipment. Ocular shower with suitable liquid.

Hand protection:

Wear protective gloves: Antistatic gloves

Eye protection:

Wear eye protection: Chemical goggles or safety glasses

Skin and body protection:

Wear protective clothing: Antistatic clothing, Flame retardant protective clothing

Respiratory protection:

Wear approved mask

Personal protective equipment symbol(s):



Other information:

PPE compliant with the recommended standards should be selected.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liguid
Color	: Colorless
Odor	: Irritating
Odor threshold	: No data available
рН	: No data available
Melting point	: -22 °C
Freezing point	: No data available
Boiling point	: > 200 °C
Flash point	: 80 – 93.4 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: 0.2 mm Hg
Relative vapor density at 20°C	: ≈ 3
Relative density	: 1.06 g/mL at 25°C
Density	: 1.1 g/cm ³
Solubility	: Polymerizes in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: 485 °C
Decomposition temperature	: No data available
Viscosity, kinematic	: 22.727 – 45.455 mm²/
Viscosity, dynamic	: 25 to 50 Centipoise at 22°C (72°F)
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
9.2. Other information	

VOC content

: <2%

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Strong alkalis. Oxidation agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information	
11.1. Information on toxicological effects	
Acute toxicity (oral) Acute toxicity (dermal) Acute toxicity (inhalation)	Not classified Not classified Not classified
E40 adhesive	
LD50 oral rat	> 5000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
Ethyl Cyanoacrylate (7085-85-0)	
LC50 Inhalation - Rat	< 21.1 mg/l
Hydroquinone (123-31-9)	
ATE US (oral)	500 mg/kg body weight
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/irritation	Causes serious eye irritation.
Respiratory or skin sensitization	Not classified
Germ cell mutagenicity	Not classified
Carcinogenicity	Not classified
Hydroquinone (123-31-9)	
IARC group	3 - Not classifiable
Reproductive toxicity	Not classified
STOT-single exposure	May cause respiratory irritation.
Ethyl Cyanoacrylate (7085-85-0)	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	Not classified
Aspiration hazard	Not classified
Viscosity, kinematic	: 22.727 – 45.455 mm²/s
Symptoms/effects after inhalation	May cause respiratory irritation.
Symptoms/effects after skin contact	: Irritation.
Symptoms/effects after eye contact	Eye irritation.
Symptoms/effects after ingestion	None under normal conditions.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general

: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

12.2. Persistence and degradability

E40 adhesive		
Persistence and degradability	Rapidly degradable	
Ethyl Cyanoacrylate (7085-85-0)		
Persistence and degradability	Rapidly degradable	
Polymethyl Methacrylate		
Persistence and degradability	Rapidly degradable	
Hydroquinone (123-31-9)		
Persistence and degradability	Rapidly degradable	
12.3. Bioaccumulative potential		
No additional information available		
12.4. Mobility in soil		

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

DOT	IMDG	ΙΑΤΑ
14.1. UN number		
Not regulated	Not regulated	Not restricted - Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped as unrestricted.
14.2. Proper Shipping Name		
Not regulated	Not regulated	Not applicable

DOT	IMDG	ΙΑΤΑ
Transport document description		
Not regulated	Not regulated	UN Not restricted - Primary packs containing less than 500ml are unregulated by this mode of transport and may be shipped as unrestricted.
14.3. Transport hazard class(es)	·	·
Not regulated	Not regulated	Not applicable
14.4. Packing group		
Not regulated	Not regulated	Not applicable
14.5. Environmental hazards		·
Not regulated	Not regulated	Dangerous for the environment: No
No supplementary information available		
14.6. Special precautions for user		
DOT Not regulated		
IMDG Not regulated		
IATA Transport regulations (IATA)	: Not restricted	
14.7. Transport in bulk according to Anne	x II of MARPOL 73/78 and the IBC Code	
Not applicable		
SECTION 15: Regulatory information		
15.1. US Federal regulations		

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Hydroquinone (123-31-9)		
Subject to reporting requirements of United States SARA Section 313 Listed on EPA Hazardous Air Pollutant (HAPS)		
CERCLA RQ	100 lb	
RQ (Reportable quantity, section 304 of EPA's List of Lists)	100 ІЬ	
SARA Section 302 Threshold Planning Quantity (TPQ)	10000 lb 500lb if the substance is solid in powder form with particle size less than 100 microns, or is in solution or molten form	

15.2. International regulations

CANADA

Ethyl Cyanoacrylate (7085-85-0)

Listed on the Canadian DSL (Domestic Substances List)

Polymethyl Methacrylate

Listed on the Canadian DSL (Domestic Substances List)

Hydroquinone (123-31-9)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Ethyl Cyanoacrylate (7085-85-0)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Polymethyl Methacrylate

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Hydroquinone (123-31-9)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of hazard classes and H-statements	
H227	Combustible liquid
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation

Safety Data Sheet (SDS), USA

The data in this Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material in any process. The information set forth herein is furnished free of charge and is based on technical data that the supplier believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Since conditions of use are outside of the supplier's control, the supplier makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe upon, any patents.