

Date of issue: 05/05/2025

Reviewed on 05/05/2025

### 1 Identification

- **Product identifier**
  - **Trade name:** Torque-Lok High Strength Threadlocker Stick
- **Other means of identification**
  - **Part number:** 80-2192
  - **Application of the substance / the mixture** Thread Locking
- **Details of the supplier of the safety data sheet**
  - **Manufacturer/Supplier:**  
Kimball Midwest  
4800 Roberts Road  
Columbus, OH 43228  
Tel: (800) 233-1294
  - **Information department:** Product Safety Department
  - **Emergency telephone number:**  
United States: 1-800-424-9300  
International: +1-703-527-3887

### 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS07

Skin irritation 2	H315 Causes skin irritation.
Eye irritation 2A	H319 Causes serious eye irritation.
Sensitization - skin 1	H317 May cause an allergic skin reaction.
Specific target organ toxicity (single exposure) 3	H335 May cause respiratory irritation.

- **Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS07

- **Signal word** Warning

- **Hazard-determining components of labeling:**

2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate  
Bisphenol A epoxy Acrylate  
Modified Epoxy Acrylate Oligomer  
2-carboxyethyl acrylate  
2-Butenedioic acid (2Z)  
2'-phenylacetohydrazide

- **Hazard statements**

H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.  
H335 May cause respiratory irritation.

- **Precautionary statements**

P261	Avoid breathing dust/fume/gas/mist/vapors/spray
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves.
P280	Wear eye protection / face protection.
P302+P352	If on skin: Wash with plenty of water.
P304+P340	If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a poison center/doctor if you feel unwell.
P362+P364	Take off contaminated clothing and wash it before reuse.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P321	Specific treatment (see on this label).
P337+P313	If eye irritation persists: Get medical advice/attention.

(Contd. on page 2)

# Safety Data Sheet

acc. to OSHA HCS

Date of issue: 05/05/2025

Reviewed on 05/05/2025

**Trade name:** Torque-Lok High Strength Threadlocker Stick

(Contd. of page 1)

P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
 P405 Store locked up.  
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**- Other hazards****- Results of PBT and vPvB assessment****- PBT:** Not applicable.**- vPvB:** Not applicable.**- Classification according to (d)(1)(ii) of § 1910.1200**

The SDS issuer does not object to the classifications provided by importers or manufacturers of precursor products.

**- Hazards not otherwise classified**

There are no adverse physical or health effects known that are not covered by the hazard classes of the Hazard Communications Standard.

## 3 Composition/information on ingredients

**- Chemical characterization: Mixtures****- Description:** Mixture of the substances listed below with nonhazardous additions.**- Dangerous components:**

CAS: 25852-47-5	2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate Skin irritation 2, H315; Eye irritation 2A, H319; Specific target organ toxicity (single exposure) 3, H335	15 – 40%
CAS: 10595-06-9	2-phenoxyethyl methacrylate Skin irritation 2, H315; Eye irritation 2A, H319	10 – 30%
	Acrylic polymer Combustible Dust	5 – 10%
CAS: 1985-51-9	Neopentylglycol Dimethacrylate Skin irritation 2, H315; Eye irritation 2A, H319	5 – 10%
	Bisphenol A epoxy Acrylate Sensitization - skin 1, H317	1 – 5%
	Modified Epoxy Acrylate Oligomer Explosives 1.3, H203; Skin irritation 2, H315; Eye irritation 2A, H319; Sensitization - skin 1, H317	1 – 5%
CAS: 35227-05-5	2-Propenoic acid, 2-methyl-, polymer Combustible Dust	1 – 5%
CAS: 24615-84-7	2-carboxyethyl acrylate Skin corrosion 1B, H314; Eye damage 1, H318; Specific target organ toxicity (single exposure) 3, H335	0.5 – 1.5%
CAS: 80-15-9	dimethylbenzyl hydroperoxide Self-reactive substances and mixtures - Type F, H242; Organic peroxides - Type E, H242; Acute toxicity - inhalation 3, H331; Specific target organ toxicity (repeated exposure) 2, H373; Aspiration hazard 1, H304; Skin corrosion 1B, H314; Eye damage 1, H318; Acute toxicity - oral 4, H302; Acute toxicity - dermal 4, H312; Specific target organ toxicity (single exposure) 3, H335; Flammable liquids 4, H227	0.1 – 1%
CAS: 110-16-7	2-Butenedioic acid (2Z) Acute toxicity - oral 4, H302; Acute toxicity - dermal 4, H312; Skin irritation 2, H315; Eye irritation 2A, H319; Sensitization - skin 1, H317; Specific target organ toxicity (single exposure) 3, H335	0.1 – 1%
CAS: 114-83-0	2'-phenylacetohydrazide Acute toxicity - oral 4, H302; Skin irritation 2, H315; Eye irritation 2A, H319; Sensitization - skin 1, H317; Specific target organ toxicity (single exposure) 3, H335	0.1 – 1%

## 4 First-aid measures

**- Description of first aid measures****- After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

**- After skin contact:** Immediately wash with water and soap and rinse thoroughly.**- After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.**- After swallowing:** If symptoms persist consult doctor.**- Most important symptoms and effects, both acute and delayed** No further relevant information available.**- Indication of any immediate medical attention and special treatment needed** No further relevant information available.

## 5 Fire-fighting measures

**- Extinguishing media****- Suitable extinguishing agents:**

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

**- Special hazards arising from the substance or mixture** No further relevant information available.

(Contd. on page 3)

# Safety Data Sheet

acc. to OSHA HCS

Date of issue: 05/05/2025

Reviewed on 05/05/2025

Trade name: Torque-Lok High Strength Threadlocker Stick

(Contd. of page 2)

## - Advice for firefighters

### - Protective equipment:

- Wear self-contained respiratory protective device.
- Wear fully protective suit.

## 6 Accidental release measures

### - Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

### - Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

### - Methods and material for containment and cleaning up:

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

### - Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

## 7 Handling and storage

### - Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

No special precautions are necessary if used correctly.

- **Information about protection against explosions and fires:** No special measures required.

### - Conditions for safe storage, including any incompatibilities

#### - Storage:

- **Requirements to be met by storerooms and receptacles:** No special requirements.

- **Information about storage in one common storage facility:** Not required.

#### - Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

- **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

### - Control parameters

#### - Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

#### CAS: 80-15-9 dimethylbenzyl hydroperoxide

WEEL Long-term value: 6 mg/m<sup>3</sup>, 1 ppm

Skin

- **Additional information:** The lists that were valid during the creation were used as basis.

### - Exposure controls

- **Appropriate engineering controls** No further data; see section 7.

#### - Personal protective equipment:

##### - General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

##### - Breathing equipment:

Not required.

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

##### - Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

##### - Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

(Contd. on page 4)

# Safety Data Sheet

acc. to OSHA HCS

Date of issue: 05/05/2025

Reviewed on 05/05/2025

**Trade name:** Torque-Lok High Strength Threadlocker Stick

(Contd. of page 3)

Nitrile rubber, NBR

**- Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**- Eye protection:** Required use of safety glasses**- Body protection:** Protective work clothing

## 9 Physical and chemical properties

**- Information on basic physical and chemical properties****- General Information****- Physical state**

Solid

**- Color:**

Red

**- Odor:**

Mild

**- Odor threshold:**

Not determined.

**- Melting point/Melting range:**

Undetermined.

**- Boiling point/Boiling range:**

&gt; 140 °C (&gt; 284 °F)

**- Flammability:**

Not determined.

**- Explosion limits:****- Lower:**

Not determined.

**- Upper:**

Not determined.

**- Flash point:**

≥ 94 °C (≥ 201.2 °F)

**- Decomposition temperature:**

Not determined.

**- pH-value:**

Not applicable.

**- Viscosity:****- Kinematic:**

Not applicable.

**- Dynamic:**

Not applicable.

**- Solubility in / Miscibility with****- Water:**

Soluble.

**- Partition coefficient (n-octanol/water):**

Not determined.

**- Vapor pressure:**

Not applicable.

**- Vapor pressure:****- Density at 20 °C (68 °F):**~ 1.0944 g/cm<sup>3</sup> (~ 9.13277 lbs/gal)**- Relative density**

Not determined.

**- Vapor density**

Not applicable.

**- Particle characteristics**

Not determined.

**- Other information****- Appearance:****- Form:**

Pasty

**- Important information on protection of health and environment, and on safety.****- Ignition temperature:**

Product is not selfigniting.

**- Danger of explosion:**

Product does not present an explosion hazard.

**- Solvent content:****- Organic solvents:**

0.6 %

**- Water:**

0.8 %

**- VOC content:**

0.63 %

**- Solids content:**

100.0 %

**- Change in condition****- Evaporation rate**

Not applicable.

## 10 Stability and reactivity

**- Reactivity** No further relevant information available.**- Chemical stability****- Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.**- Possibility of hazardous reactions** No dangerous reactions known.**- Conditions to avoid** No further relevant information available.**- Incompatible materials:** No further relevant information available.**- Hazardous decomposition products:**

Aldehyde

Hydrocarbons

(Contd. on page 5)

# Safety Data Sheet

acc. to OSHA HCS

Date of issue: 05/05/2025

Reviewed on 05/05/2025

Trade name: Torque-Lok High Strength Threadlocker Stick

(Contd. of page 4)

## 11 Toxicological information

### - Information on toxicological effects

#### - Acute toxicity:

#### - LD/LC50 values that are relevant for classification:

#### ATE (Acute Toxicity Estimate)

Inhalative LC50/4 h 31,291 mg/l (rat)

#### CAS: 80-15-9 dimethylbenzyl hydroperoxide

Oral LD50 382 mg/kg (rat)

Dermal LD50 500 mg/kg (rat)

Inhalative LC50/4 h 220 mg/l (rat)

#### CAS: 110-16-7 2-Butenedioic acid (2Z)

Oral LD50 708 mg/kg (rat)

Dermal LD50 1,560 mg/kg (rabbit)

#### CAS: 114-83-0 2'-phenylacetohydrazide

Oral LD50 270 mg/kg (mouse)

#### - Primary irritant effect:

- **on the skin:** Irritant to skin and mucous membranes.

- **on the eye:** Irritating effect.

- **Sensitization:** Sensitization possible through skin contact.

#### - Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Irritant

- **Interactive effects** No interactive effects between components are known.

#### - Carcinogenic categories

#### - IARC (International Agency for Research on Cancer)

CAS: 9003-01-4	2-propenoic acid, homopolymer	3
CAS: 79-10-7	acrylic acid	3
CAS: 98-82-8	Cumene	2B

#### - NTP (National Toxicology Program)

CAS: 98-82-8	Cumene	R
CAS: 130-15-4	1,4-naphthoquinone	R

#### - OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

- **Alternative sources for toxicological information** No non-standard sources for toxicological information where used.

## 12 Ecological information

### - Toxicity

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

#### - Results of PBT and vPvB assessment

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

#### - Other adverse effects

- **Remark:** Harmful to fish

#### - Additional ecological information:

#### - General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Harmful to aquatic organisms

## 13 Disposal considerations

### - Waste treatment methods

- **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

(Contd. on page 6)

# Safety Data Sheet

acc. to OSHA HCS

Date of issue: 05/05/2025

Reviewed on 05/05/2025

Trade name: Torque-Lok High Strength Threadlocker Stick

(Contd. of page 5)

**- Uncleaned packagings:****- Recommendation:** Disposal must be made according to official regulations.**- Recommended cleansing agent:** Water, if necessary with cleansing agents.**14 Transport information**

- <b>UN-Number</b> - DOT, IMDG, IATA	not regulated
- <b>UN proper shipping name</b> - DOT, IMDG, IATA	not regulated
- <b>Transport hazard class(es)</b> - DOT, ADN, IMDG, IATA - Class	not regulated
- <b>Packing group</b> - DOT, IMDG, IATA	not regulated
- <b>Environmental hazards:</b>	Not applicable.
- <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
- <b>Special precautions for user</b>	Not applicable.
- <b>UN "Model Regulation":</b>	not regulated

**15 Regulatory information****- Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

**- Sara****- Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

**- Section 313 (Specific toxic chemical listings):**

CAS: 1985-51-9	Neopentylglycol Dimethacrylate
CAS: 80-15-9	dimethylbenzyl hydroperoxide
CAS: 79-10-7	acrylic acid
CAS: 98-82-8	Cumene
CAS: 98-86-2	acetophenone

**- TSCA (Toxic Substances Control Act):**

2-(2-methylprop-2-enoyloxy)ethyl 2-methylprop-2-enoate	ACTIVE
2-phenoxyethyl methacrylate	ACTIVE
Acrylic polymer	ACTIVE
Neopentylglycol Dimethacrylate	ACTIVE
Bisphenol A epoxy Acrylate	ACTIVE
Modified Epoxy Acrylate Oligomer	ACTIVE
2-propenoic acid, homopolymer	ACTIVE
2-Propenoic acid, 2-methyl-, polymer	ACTIVE
2-carboxyethyl acrylate	ACTIVE
Saccharin	ACTIVE
Deionized water	ACTIVE
dimethylbenzyl hydroperoxide	ACTIVE
Silicon dioxide, amorphous	ACTIVE
acrylic acid	ACTIVE
propane-1,2-diol	ACTIVE
Tetraethylene glycol hexoate	ACTIVE
2-Butenedioic acid (2Z)	ACTIVE
2'-phenylacetohydrazide	ACTIVE
tert-butyl perbenzoate	ACTIVE
Cumene	ACTIVE
2,5-thiophenediylbis(5-tert-butyl-1,3-benzoxazole)	ACTIVE

(Contd. on page 7)

# Safety Data Sheet

acc. to OSHA HCS

Date of issue: 05/05/2025

Reviewed on 05/05/2025

**Trade name:** Torque-Lok High Strength Threadlocker Stick

(Contd. of page 6)

tetrasodium ethylenediaminetetraacetate	ACTIVE
N-isopropylhydroxylamine	ACTIVE
Colorant	ACTIVE
acetophenone	ACTIVE
2-Phenyl-2-propanol	ACTIVE
1-hydroxyethane-1,1-diylbis(phosphonic acid)	ACTIVE
1,4-naphthoquinone	ACTIVE
2-Propanone, oxime	ACTIVE
phosphorous acid	ACTIVE

**- Hazardous Air Pollutants**

CAS: 79-10-7	acrylic acid
CAS: 98-82-8	Cumene
CAS: 98-86-2	acetophenone
CAS: 130-15-4	1,4-naphthoquinone

**- Proposition 65****- Chemicals known to cause cancer:**

CAS: 98-82-8	Cumene
--------------	--------

**- Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.
------------------------------------

**- Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.
------------------------------------

**- Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.
------------------------------------

**- Carcinogenic categories****- EPA (Environmental Protection Agency)**

CAS: 98-82-8	Cumene	D, CBD
CAS: 98-86-2	acetophenone	D

**- TLV (Threshold Limit Value)**

CAS: 79-10-7	acrylic acid	A4
--------------	--------------	----

**- NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.
------------------------------------

**- Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**\* 16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**- Department issuing SDS:** Safety, Health and Environmental Affairs**- Classification System:****- HMIS-ratings (scale 0 - 4)**

HEALTH	2	Health = *2
FIRE	1	Fire = 1
REACTIVITY	0	Reactivity = 0

**- NFPA ratings (scale 0 - 4)**

2	1	0	Health = 2
			Fire = 1
			Reactivity = 0

**- Date of previous version** 05/02/2025**- Version number of previous version:** 4**- Date of preparation** 05/05/2025**- Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods  
 DOT: US Department of Transportation  
 IATA: International Air Transport Association  
 EINECS: European Inventory of Existing Commercial Chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 CAS: Chemical Abstracts Service (division of the American Chemical Society)  
 VOC: Volatile Organic Compounds (USA, EU)  
 LC50: Lethal concentration, 50 percent  
 LD50: Lethal dose, 50 percent  
 PBT: Persistent, Bioaccumulative and Toxic  
 vPvB: very Persistent and very Bioaccumulative

(Contd. on page 8)

# Safety Data Sheet

acc. to OSHA HCS

Date of issue: 05/05/2025

Reviewed on 05/05/2025

**Trade name:** Torque-Lok High Strength Threadlocker Stick

(Contd. of page 7)

NIOSH: National Institute for Occupational Safety  
OSHA: Occupational Safety & Health  
TLV: Threshold Limit Value  
PEL: Permissible Exposure Limit  
REL: Recommended Exposure Limit  
Explosives 1.3: Explosives – Division 1.3  
Flammable liquids 4: Flammable liquids – Category 4  
Self-reactive substances and mixtures - Type F: Self-reactive substances and mixtures – Type E/F  
Organic peroxides - Type E: Organic peroxides – Type E/F  
Acute toxicity - oral 4: Acute toxicity – Category 4  
Acute toxicity - inhalation 3: Acute toxicity – Category 3  
Skin corrosion 1B: Skin corrosion/irritation – Category 1B  
Skin irritation 2: Skin corrosion/irritation – Category 2  
Eye damage 1: Serious eye damage/eye irritation – Category 1  
Eye irritation 2A: Serious eye damage/eye irritation – Category 2A  
Sensitization - skin 1: Skin sensitisation – Category 1  
Specific target organ toxicity (single exposure) 3: Specific target organ toxicity (single exposure) – Category 3  
Specific target organ toxicity (repeated exposure) 2: Specific target organ toxicity (repeated exposure) – Category 2  
Aspiration hazard 1: Aspiration hazard – Category 1

- \* **Data compared to the previous version altered.**