

CRIMPING DIE GREASE

SAFETY DATA SHEET

Section 1- Product and Company Identification

Kimball P/N: 80-013

Kimball Midwest Part#: Manufacturer / Supplier:

Kimball Midwest 4800 Roberts Road Columbus, Oh 43228

Phone: 1-800-233-1294 Web: kimballmidwest.com

Emergency Phone Number: Chemtrec 1-800-424-9300

Restriction on Use: None known

SDS Date of Preparation: May 7, 2025

Section 2-Hazard Identification

GHS Classification
Skin irritation-Category 2
Label Elements:



Signal word:

Warning

Hazard Phrases:

H315 Causes skin irritation

Precautionary Phrases:

P264 Wash thoroughly after handling P280 Wear protective gloves/ eye protection.

Response:

P302+P352 **IF ON SKIN**: Wash with plenty of soap and water P332+P313 If skin irritation occurs: Get medical attention P262+ P364 Take off contaminated clothing and wash before reuse P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses and easy to do. Continue rinsing.

Disposal: Dispose of contents in accordance with local, regional and national regulations.

Other Hazards: No data

Section 3- Composition/Information on Ingredients

Ingredient	CAS#	%
Distillates (petroleum), Hydrotreated heavy naphthenic	64742-65-0	80-95
Lithium Complex Soap	7620-77-1	3-10
Molybdenum Disulfide	1317-33-5	3-8
Graphite	7782-42-5	3-8

The specific identity and/or exact percentage of composition has been withheld as a trade secret. There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified to health or the environment and hence require reporting in this section.

Section 4 - First Aid Measures

Skin: Wash with soap and water, using a nail brush. Pay particular attention to finger nails and open wounds.

Eyes: Flush eye with water for 15 minutes, lifting the eyelids. If irritation persists consult a physician.

Ingestion: If ingested this product is not expected to cause an acute reaction. This product contains petroleum oil; **do not induce vomiting**, because the oil may be aspirated into the lungs. Use a gastric lavage, and call a poison control center or a physician.

Inhalation: Not likely under normal conditions of use. If using in high temperature applications where thermal decomposition is likely, use a local exhaust to remove fumes. If dizziness or irritation occurs, seek fresh air.

Most Important symptoms and effects, both acute and delayed: Skin irritation or redness.

Section 5 – Fire Fighting Measures

Suitable and Unsuitable Extinguishing Media: Use water spray or fog, foam, carbon dioxide or dry chemical

Special Hazards Arising from the Chemical: This compound will not burn unless it is pre-heated. Water fog may be used to cool the containers but do not spray directly into large containers of burning liquids as frothing may occur. Dense smoke and noxious or toxic fumes may be generated in a fire. Thermal decomposition may yield oxides of carbon.

Special Equipment and Precautions for Fire-Fighters: Wear NIOSH approved positive pressure, self-contained breathing apparatus and full protective clothing. Cool fire exposed containers with water.

Section 6 – Accidental Release Measures

Spill/ leakage procedures: The viscous nature of this product makes spills unlikely. Use an oil absorbent material and dispose of properly. Do not return spilled material into original container as it may contaminate the product.

Environmental Hazards: Report spills and releases as required to appropriate authorities. As with any petroleum based product, do not flush into sewers or waterways.

Methods and Materials for Containment and Clean up.

Collect spills with an absorbent material and place into a suitable container for disposal. Clean area with soap and water.

Personal Precautions, Protective Equipment and Emergency Procedures: Wear appropriate personal protective equipment. Use caution: slip hazard.

Environmental Hazards: Report spills and releases as required to appropriate authorities.

Methods and Material for Containment and Cleaning Up: Collect spill with an inert absorbent material and place into a suitable container for disposal. Clean area thoroughly.

Section 7 - Handling and Storage

Precautions for Safe Handling: Avoid contact with eyes. Avoid prolonged skin contact Do not transfer to unlabeled containers.

Conditions for Safe Storage, Including any Incompatibilities: Store away from extreme heat and open flames. Store away from oxidizers.

Section 8 - Exposure Controls / Personal Protection

Chemical Name	Exposure Limits
Distillates (petroleum), Hydrotreated heavy naphthenic	5 mg/m3 TWA ACGIH TLV (inhalable) 5 mg/m3 TWA OSHA PEL

Engineering controls: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual Protection Measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking at the end of the work period. Approved techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing.

Respiratory Protection: Use a properly fitted respirator complying with an approved standard if a risk assessment indicates this is necessary.

Eye/Face Protection: Safety glasses with side shields are recommended to avoid contact with eyes.

Skin Protection: Normally not required unless prolonged or repeated skin contact is expected. If prolonged skin contact is expected then use petroleum resistant gloves such as neoprene gloves.

Section 9 – Physical and Chemical Properties

Boiling point: > 600°F Solubility in water: NIL

Melting point: 500°F Reactivity in water: NONE

Vapor pressure: NO DATA Specific gravity: 0.9

Evaporation rate: 0 Percent volatile: <0.5

Appearance and odor: blackish colored grease, petroleum like odor.

Section 10 - Stability and Reactivity

Reactivity: This product is stable

Chemical stability: Stable under normal storage and handling conditions.

Conditions to avoid: No specific data

Incompatible Materials: No specific data

Hazardous Decomposition Products: Under normal conditions of storage and use, hazardous

decomposition products should not be produced.

Section 11 – Toxicological Information

Potential Health Effects:

Eye: May cause mild irritation.

Skin: Prolonged contact may cause irritation and drying of the skin.

Inhalation: No adverse effects expected at ambient temperatures. Inhalation of vapors and fumes from thermal decomposition may cause respiratory irritation and metal fume fever with symptoms of fever and chills.

Ingestion: Swallowing may cause gastrointestinal irritation, nausea, vomiting, diarrhea.

Chronic Hazards: Prolonged inhalation of thermal decomposition products may result in lung damage.

Carcinogen Status: None of the components of this product are listed as carcinogens by IARC, NTP or OSHA.

Acute Toxicity Values:

Distillates (petroleum), Hydrotreated heavy naphthenic: Oral rat LD50 > 5000 mg/kg, inhalation rat LC50: 2.18 mg/L, dermal rabbit LD50 > 2000 mg/kg

Molybdenum disulfide: Oral rat LD50 > 2000 mg/kg, inhalation rat LC50 > 2.82 mg/L, dermal rat LD50 > 2000 mg/kg

Section 12 – Ecological Information

Ecotoxicity: Distillates (petroleum), hydrotreated heavy naphthenic: Pimephales promelas LL50 > 100 mg/L/96hr.

Molybdenum disulfide: Pimephales promelas LC50: 609.1 mg/L/96hr.

Bioaccumulative Potential: No specific data

Mobility in Soil: No specific data

Other Adverse Effects: This product has not been tested for biodegradation. Not expected to be rapidly degradable. This product is not expected to bioaccumulate through food chains in the environment.

Section 13 – Disposal Consideration

Waste disposal: Dispose of in a responsible manner. Follow local, state and federal guidelines. Do not discharge into sewers or waterways. Incineration is the preferred method of disposal, although it may be land filled at an approved facility.

Section 14- Transport Information

DOT

Proper Shipping Name: Not regulated

DOT Technical Name: None **DOT Hazard Class:** None

UN Number: None

DOT Labels Required (49CFR172.101): None

IMDG

Shipping Description: Not regulated

ID Number: None Hazard Class: None Packing Group: None Labels Required: None Marking Required: None Placards Required: None

ICAO/IATA

ID Number: None
Hazard Class: None
Packing Group: None
Labels Required: None
Marking Required: None
Placards Required: None

Section 15 - Regulatory Information

Safety, health, and environmental regulations specific for the product in question.

CERCLA Hazardous Substances (Section 103)/RQ: This product is not subject to reporting requirements under CERCLA. However, many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

SARA Hazard Category (311/312): Not Hazardous

SARA 313: This product contains the following chemicals regulated under SARA Title III, section 313: No

EPA TSCA Inventory: All of the components of this product are listed on the TSCA inventory.

CALIFORNIA PROPOSITION 65: This product is not known to contain listed chemicals

Section 16 - Other Information:

The data in this Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material in any process. The information set forth herein is furnished free of charge and is based on technical data that the supplier believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Since conditions of use are outside of the supplier's control, the supplier makes no warranties, expressed or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe upon, any patents.