

SECTION 1: Product and company identification

Product name : RUST REMOVER
 Use of the substance/mixture : Metal treatment
 Product code : 801031, 801032
 Company : KIMBALL MIDWEST
 4800 Roberts Road
 Columbus, Ohio
 43228
 Emergency number : Chemtrec 800-424-9300

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Eye Irrit. 2 H319
 Skin Sens. 1 H317
 Repr. 2 H361

2.2. Label elements

GHS US labelling

Hazard pictograms (GHS US) :



GHS07 GHS08

Signal word (GHS US) : Warning
 Hazard statements (GHS US) :

: May cause an allergic skin reaction
 Causes serious eye irritation
 Suspected of damaging fertility or the unborn child.
 Precautionary statements (GHS US) : Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Avoid breathing mist, spray.
 Wash hands thoroughly after handling.
 Contaminated work clothing must not be allowed out of the workplace.
 Wear eye protection, protective clothing, protective gloves.
 If on skin: Wash with plenty of soap and water.
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 If exposed or concerned: Get medical advice/attention.
 If skin irritation or rash occurs: Get medical advice or attention.
 If eye irritation persists: Get medical advice or attention.
 Take off immediately all contaminated clothing and wash it before reuse.
 Store locked up.
 Dispose of contents and/or container to comply with local/regional/national/international regulations.

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Etidronic Acid (Corrosion inhibitors)	(CAS-No.) 2809-21-4	1 - 5*	Met. Corr. 1, H290 Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318
Sodium Hydroxide (Cleansing Agent)	(CAS-No.) 1310-73-2	1 - 5*	Acute Tox. 4 (Dermal), H312 Skin Corr. 1A, H314

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Disodium Lauryl Phenyl Ether Disulfonate (Surfactant)	(CAS-No.) 119345-04-9	0.1-1	Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 2, H361
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All hazardous chemicals, as determined by 29 CFR 1910.1200 have been listed. A specific chemical identity and/or percentage of composition has been withheld as a trade secret. Any concentration shown as a range is to protect confidentiality or is due to batch variation.

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : IF exposed or concerned: Get medical advice/attention.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
- Symptoms/effects after skin contact : May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Eye irritation.
- Symptoms/effects after ingestion : None under normal conditions.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
- Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : No fire hazard.
- Explosion hazard : No direct explosion hazard.
- Reactivity : Upon combustion: CO and CO2 are formed. Nitrogen oxides. Phosphorous oxide. sulfur oxides.

5.3. Advice for firefighters

- Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material damage.

6.1.1. For non-emergency personnel

- Protective equipment : Wear recommended personal protective equipment.
- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
- Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.

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Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.
Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.
Hygiene measures : Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.
Storage conditions : Store locked up.
Packaging materials : Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Etidronic Acid (2809-21-4)

Not applicable

Sodium Hydroxide (1310-73-2)

ACGIH	ACGIH® TLV® C	2 mg/m ³
ACGIH	Remark (ACGIH)	TLV® Basis: Eye, Skin & URT irr
OSHA	OSHA PEL TWA	2 mg/m ³

Disodium Lauryl Phenyl Ether Disulfonate (119345-04-9)

Not applicable

8.2. Exposure controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Personal protective equipment : Use appropriate personal protective equipment when risk assessment indicates this is necessary.
Safety glasses. Protective clothing. Gloves.



Hand protection : Protective gloves.
Eye protection : Safety glasses.
Skin and body protection : Wear suitable protective clothing.
Respiratory protection : [In case of inadequate ventilation] wear respiratory protection.
Environmental exposure controls : Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Clear, colorless liquid
Odour : No data available
Odour threshold : No data available
pH : 7.4
Melting point : Not applicable
Freezing point : No data available
Boiling point : No data available
Flash point : > 200 °F
Relative evaporation rate (butylacetate=1) : No data available
Flammability : No data available
Explosive limits : No data available

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Explosive properties	: No data available
Oxidising properties	: No data available
Vapour pressure	: No data available
Relative density	: No data available
Relative vapour density at 20°C	: No data available
Density	: 1.07 g/ml
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Partition coefficient n-octanol/water (Log Kow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
VOC content	: 0 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Upon combustion: CO and CO2 are formed. Nitrogen oxides. Phosphorous oxide. sulfur oxides.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Refer to section 10.1 on Reactivity.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Etidronic Acid (2809-21-4)

LD50 oral rat	1878 mg/kg (Rat, Male / female, Calculated value, Oral)
LD50 dermal rabbit	> 10000 mg/kg (24 h, Rabbit, Male / female, Literature study, Dermal)
ATE CLP (oral)	1878 mg/kg bodyweight

Sodium Hydroxide (1310-73-2)

LD50 oral rat	4090 mg/kg
LD50 dermal rabbit	1350 mg/kg Source: NCIS
ATE CLP (oral)	4090 mg/kg bodyweight
ATE CLP (dermal)	1350 mg/kg bodyweight

Skin corrosion/irritation	: Not classified. pH: 7.4
Serious eye damage/irritation	: Causes serious eye irritation. pH: 7.4
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

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Symptoms/effects after inhalation	: Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Etidronic Acid (2809-21-4)

LC50 - Fish [1] 2180 mg/l (Equivalent or similar to OECD 203, 96 h, Cyprinodon variegatus, Static system, Salt water, Experimental value, Nominal concentration)

EC50 - Crustacea [1] 527 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)

Sodium Hydroxide (1310-73-2)

LC50 - Fish [1] 125 mg/l

EC50 - Crustacea [1] 40.4 mg/l Test organisms (species): Ceriodaphnia sp.

12.2. Persistence and degradability

Etidronic Acid (2809-21-4)

Persistence and degradability Not readily biodegradable in the soil. Not readily biodegradable in water.

Chemical oxygen demand (COD) 0.00026 g O₂/g substance

12.3. Bioaccumulative potential

Etidronic Acid (2809-21-4)

BCF - Fish [1] 71 (Other, 49 day(s), Cyprinus carpio, Experimental value)

Partition coefficient n-octanol/water (Log Pow) -3.5 (Experimental value, Other)

Bioaccumulative potential Low potential for bioaccumulation (BCF < 500).

Sodium Hydroxide (1310-73-2)

Partition coefficient n-octanol/water (Log Pow) -3.88 Source: SRC

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT : Not regulated for transport

Additional information

Other information : No supplementary information available.

ADR

No additional information available

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

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15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Contains chemical(s) subject to TSCA 12b export notification if product is shipped outside the U.S

Methylisothiazolinone	2682-20-4
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This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

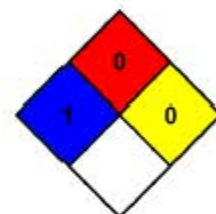
Sodium Hydroxide (1310-73-2)

CERCLA RQ	1000 lb
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California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

- Training advice : Normal use of this product shall imply use in accordance with the instructions on the packaging.
- NFPA health hazard : 1 - Materials that, under emergency conditions, can cause significant irritation.
- NFPA fire hazard : 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.
- NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



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