

The following SDS references the product below:

Windshield Repair

Vendor Item Number: 16067

Manufactured By:

ITW Permatex Canada

Distributed by Kimball Midwest with the KM product-  
identification number:

80-4308





# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard (29 CFR 1910.1200) and Canada WHMIS  
which includes the amended Hazardous Products Act (HPA) and the Hazardous Products  
Regulation (HPR)

Revision Date 19-Aug-2025

Version 2

## 1. Identification

### Product identifier

**Product Name** VERSACHEM WINDSHIELD REPAIR KIT

### Other means of identification

**Product Code** 90110

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Windshield Repair

**Restrictions on use** No information available

### Details of the supplier of the safety data sheet

#### Manufacturer Address

ITW Permatex, Inc.  
6875 Parkland Blvd.  
Solon, Ohio 44139 USA  
Telephone: 1-87-Permatex  
(866) 732-9502

#### May Also Be Distributed by:

ITW Permatex Canada  
101-2360 Bristol Circle  
Oakville, ON Canada L6H 6M5  
Telephone: (800) 924-6994

**E-mail address** mail@permatex.com

### Emergency telephone number

**24 Hour Emergency Phone Number** Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**24-hour emergency phone number** No information available

## 2. Hazard(s) identification

### Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Specific target organ toxicity (single exposure)	Category 3

### Label elements

Contains 2-HYDROXYETHYL METHACRYLATE; ISOBORNYL METHACRYLATE ; 2,2 -(ETHYLENEDIOXY)DIETHYL

**DIACRYLATE; ACRYLIC ACID****Warning****Hazard statements**

Harmful if inhaled.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause an allergic skin reaction.  
May cause respiratory irritation.

**Precautionary Statements - Prevention**

Avoid breathing dust, fume, gas, mist, vapors and spray.  
Use only outdoors or in a well-ventilated area.  
Wash face, hands and any exposed skin thoroughly after handling.  
Contaminated work clothing should not be allowed out of the workplace.  
Wear protective gloves, protective clothing, eye protection and face protection.

**Precautionary Statements - Response**

Specific treatment (see supplemental first aid instructions on this label).

**Eyes**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice and attention.

**Skin**

IF ON SKIN: Wash with plenty of water and soap.  
Take off contaminated clothing and wash it before reuse.  
If skin irritation or rash occurs: Get medical advice and attention.

**Inhalation**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
Call a POISON CENTER or doctor if you feel unwell.

**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep container tightly closed.  
Store locked up.

**Precautionary Statements - Disposal**

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

**Unknown acute toxicity**

20.5 % of the mixture consists of ingredient(s) of unknown acute oral toxicity.  
43 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.  
99.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas).  
99.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor).  
97.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

**Other Information**

May be harmful if swallowed. May be harmful in contact with skin. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

**3. Composition/information on ingredients****Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
2-HYDROXYETHYL METHACRYLATE	868-77-9	30-60%	-	-
ISOBORNYL METHACRYLATE	7534-94-3	10-30%	-	-
2,2-(ETHYLENEDIOXY)DIETHYL DIACRYLATE	1680-21-3	1-5%	-	-
ACRYLIC ACID	79-10-7	1-5%	-	-

#### 4. First-aid measures

##### Description of first aid measures

<b>General advice</b>	Show this safety data sheet to the doctor in attendance.
<b>Inhalation</b>	Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical attention immediately if symptoms occur. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
<b>Skin contact</b>	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
<b>Ingestion</b>	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Self-protection of the first aider</b>	Avoid contact with skin, eyes or clothing. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

##### Most important symptoms and effects, both acute and delayed

<b>Symptoms</b>	Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation. Coughing and/ or wheezing. Difficulty in breathing.
<b>Effects of Exposure</b>	No information available.

##### Indication of any immediate medical attention and special treatment needed

<b>Note to physicians</b>	May cause sensitization in susceptible persons. Treat symptomatically.
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#### 5. Fire-fighting measures

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Product is or contains a sensitizer. May cause sensitization by skin contact.

**Explosion data**

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

**Special protective equipment and precautions for fire-fighters**

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures****Personal precautions, protective equipment and emergency procedures****Personal precautions**

Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists.

**Other information**

Refer to protective measures listed in Sections 7 and 8.

**Methods and material for containment and cleaning up****Methods for containment**

Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**

Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards**

Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. Handling and storage****Precautions for safe handling****Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Avoid breathing vapors or mists.

**Conditions for safe storage, including any incompatibilities****Storage Conditions**

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children.

**8. Exposure controls/personal protection****Control Parameters****Exposure Limits**

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
ACRYLIC ACID 79-10-7	TWA: 2 ppm pSk	(vacated) TWA: 10 ppm (vacated) TWA: 30 mg/m <sup>3</sup> Sdv	TWA: 2 ppm; TWA: 6 mg/m <sup>3</sup> ;

Chemical name	Alberta	British Columbia	Ontario	Quebec
ACRYLIC ACID 79-10-7	TWA: 2 ppm; TWA: 5.9 mg/m <sup>3</sup> ; pSk	TWA: 2 ppm; Adverse reproductive effect Sk	TWA: 2 ppm; dSk	TWAEV: 2 ppm; TWAEV: 5.9 mg/m <sup>3</sup> ; Sd

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
ACRYLIC ACID	TWA: 2 ppm; pSk	TWA: 2 ppm; pSk	TWA: 2 ppm; pSk	TWA: 2 ppm; pSk

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
ACRYLIC ACID	TWA: 2 ppm; STEL: 4 ppm; Sk	TWA: 2 ppm;	TWA: 2 ppm; STEL: 4 ppm; pSd	

**Appropriate engineering controls**

**Engineering controls**                      Showers  
 Eyewash stations  
 Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**                      Wear safety glasses with side shields (or goggles).

**Hand protection**                              Wear suitable gloves.

**Skin and body protection**                      Wear suitable protective clothing. Long sleeved clothing.

**Respiratory protection**                      Use appropriate respiratory protection. No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations**                      Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

**9. Physical and chemical properties****Information on basic physical and chemical properties**

**Physical state**                                      Liquid  
**Appearance**                                      No information available  
**Color**    Clear  
**Odor**     Mild  
**Odor threshold**                                    No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	6	
Melting point / freezing point	No data available	
Boiling point / boiling range	205 °C / 401 °F	
Flash point	97 °C / 206.6 °F	
Evaporation rate	Not applicable	
Flammability (solid, gas)	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	0.1 hPa @ 20°C (68°F)	
Vapor density	No data available	
Relative density	1.03	
Water solubility	Immiscible in water	
Solubility(ies)	No data available	

Partition coefficient	No data available
Autoignition temperature	No data available
Decomposition temperature	No data available
Kinematic viscosity	No data available
Dynamic viscosity	100 mPas @ 20°C (68°F)
Particle characteristics	
Particle Size	No data available
Particle Size Distribution	No data available

**Other information**

Explosive properties	No information available
Oxidizing properties	No information available
Softening point	No information available
Molecular weight	No information available
VOC content	No information available
Density	No information available
Bulk density	No information available

**10. Stability and reactivity**

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Excessive heat.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	None known based on information supplied.

**11. Toxicological information****Information on likely routes of exposure****Product Information**

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. Harmful by inhalation. (based on components).
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
<b>Skin contact</b>	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

**Symptoms related to the physical, chemical and toxicological characteristics**

<b>Symptoms</b>	Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes. Coughing and/ or wheezing.
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<b><u>Acute toxicity</u></b>	Harmful by inhalation.
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**Numerical measures of toxicity**

<b>The following ATE values have been calculated for the mixture</b>	
ATE <sub>mix</sub> (oral)	3,508.20 mg/kg

ATEmix (dermal)	4,481.80 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	99,999.00 mg/l
ATEmix (inhalation-dust/mist)	1.88 mg/l

**Unknown acute toxicity**

- 20.5 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
- 43 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
- 99.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
- 99.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
- 97.5 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
2-HYDROXYETHYL METHACRYLATE 868-77-9	= 5564 mg/kg ( Rat )	> 5000 mg/kg ( Rabbit )	-
2,2 -(ETHYLENEDIOXY)DIETHYL DIACRYLATE 1680-21-3	= 500 mg/kg ( Rat )	-	-
ACRYLIC ACID 79-10-7	= 1500 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	= 3.6 mg/L ( Rat ) 4 h = 11.1 mg/L ( Rat ) 1 h

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	Classification based on data available for ingredients. Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Classification based on data available for ingredients. Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	Based on available data, the classification criteria are not met.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
ACRYLIC ACID 79-10-7	A4 - Not Classifiable as a Human Carcinogen	Group 3 - Unclassifiable as to carcinogenicity in humans	-	-

**Legend**

**IARC (International Agency for Research on Cancer)**  
Group 3 - Not classifiable as to carcinogenicity in humans

<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	May cause respiratory irritation.
<b>STOT - repeated exposure</b>	No information available.
<b>Aspiration hazard</b>	No information available.

**12. Ecological information**

<b>Ecotoxicity</b>	Toxic to aquatic life with long lasting effects.
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Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
2-HYDROXYETHYL METHACRYLATE 868-77-9	-	LC50: 213 - 242mg/L (96h, Pimephales promelas) LC50: =227mg/L (96h, Pimephales promelas)	-	-
ISOBORNYL METHACRYLATE 7534-94-3	-	LC50: =1.79mg/L (96h, Danio rerio)	-	-
ACRYLIC ACID 79-10-7	EC50: =0.17mg/L (96h, Pseudokirchneriella subcapitata) EC50: =0.04mg/L (72h, Desmodesmus subspicatus)	LC50: =222mg/L (96h, Brachydanio rerio)	-	EC50: =95mg/L (48h, Daphnia magna)

**Persistence and degradability** No information available.

#### Bioaccumulation

#### Component Information

Chemical name	Partition coefficient
2-HYDROXYETHYL METHACRYLATE 868-77-9	0.42
ISOBORNYL METHACRYLATE 7534-94-3	5.09
ACRYLIC ACID 79-10-7	0.46

**Other adverse effects** No information available.

### 13. Disposal considerations

#### Waste treatment methods

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

**US EPA Waste Number** Waste designations and classifications should be determined by the end user based on the application for which the product was used.

### 14. Transport information

**DOT** Not regulated

**TDG** Not regulated

**MEX** Not regulated

**ICAO (air)** Not regulated

**IATA** Not regulated

**IMDG** Not regulated

## 15. Regulatory information

### Safety, health and environmental regulations/legislation specific for the substance or mixture

#### International Regulations

**The Montreal Protocol on Substances that Deplete the Ozone Layer** Not applicable

**The Stockholm Convention on Persistent Organic Pollutants** Not applicable

**The Rotterdam Convention** Not applicable

#### International Inventories

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Complies
<b>IECSC</b>	Complies
<b>KECI</b>	Not determined
<b>PICCS</b>	Complies
<b>AICS</b>	Not determined
<b>NZIoC</b>	Complies

#### **Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing Chemicals Inventory

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**NZIoC** - New Zealand Inventory of Chemicals

#### US Federal Regulations

##### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
ACRYLIC ACID - 79-10-7	1.0

##### **SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

##### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

##### **CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
ACRYLIC ACID 79-10-7	5000 lb / kg (final RQ)	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

#### US State Regulations

**California Proposition 65**

This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
ACRYLIC ACID 79-10-7	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 3	<b>Flammability</b> 1	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 2	<b>Flammability</b> 1	<b>Physical hazards</b> 0	<b>Personal protection</b> X

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorization:  
 PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
 vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
 STOT: Specific Target Organ Toxicity  
 ATE: Acute Toxicity Estimate  
 LC50: 50% Lethal Concentration  
 LD50: 50% Lethal Dose

**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
+	Sensitizers		

**Key literature references and sources for data used to compile the SDS**

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 U.S. Environmental Protection Agency  
 Acute Exposure Guideline Level(s) (AEL(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 Japan National Institute of Technology and Evaluation (NITE)  
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)  
 National Library of Medicine's PubMed database (NLM PUBMED)  
 U.S. National Toxicology Program (NTP)  
 New Zealand's Chemical Classification and Information Database (CCID)  
 International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications  
 International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program  
 International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set  
 United Nations World Health Organization (WHO)

**Revision Date** 19-Aug-2025

**Revision Note** No information available.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the

date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.